APPENDIX 3 DTX 1

From: Broadaway, Eric

Sent: Thursday, February 23, 2012 6:08 AM

To: Fu, Zhihong Cc: Li, Peng

Subject: RE: reverse engineer the bionic wrench
Attachments: Bionic Wrench Patent Analysis (4499-000)

Fu – today I have received some guidance from a USA Patent attorney. Attached is the email from his initial evaluation. There is an older patent from 1957 that has a 3-Jaw contact with the fastener (rather than a 6-jaw) that might be a good way to get around the current patent. If we make a tool like the 1957 patent it is too old of a patent to still be enforceable in the USA.

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From: Fu, Zhihong

Sent: Wednesday, February 22, 2012 10:22 PM

To: Li, Peng; Broadaway, Eric

Subject: RE: reverse engineer the bionic wrench

Peng and Eric.

All us have pretty much work on hands until end of March. We may not focus on that full time, but we can think about that while on break from other projects. I've forward this information to others.

Regarding that product, it is easy to understand its function and theory. But may not easy to break that patent if we don't know the key points of claims. Can I get a guide about which point needs to avoid from you or someone familiar with patent issues ,such as patent lawyer.?

I have some ideas , will give you drafts by days later, not sure they can work.

Thanks,

Fu

From: Li, Peng

Sent: Wednesday, February 22, 2012 7:28 AM

To: Fu, Zhihong **Cc:** Broadaway, Eric

Subject: FW: reverse engineer the bionic wrench

Fu,

I know you recently got quite a bit workload. Please let me know any resource issue – I can set up the priority for you.

Peng

From: Broadaway, Eric

Sent: Tuesday, February 21, 2012 6:26 PM

To: Fu, Zhihong; Rong, Stephen; Chou, Joseph; Anderson, Alan



Cc: Constantine, John; Li, Peng; Momola, Mark; List, Brian

Subject: reverse engineer the bionic wrench

Alan – Have you seen this tool before or ever spent any time studying the technology?

Joseph and **Stephen** – Have you seen any tools from Taiwan or China that may already have circumvented the patent on this tool?

Fu – Can you please study this design and determine how difficult it may be to make a Craftsman version of this tool with similar or better performance that does not infringe upon Loggerhead's patents? The first claim centers around the angular grooves that actuate the jaws for fastener engagement, but there are 35 total claims – perhaps if we had a different jaw actuation (I have just not thought of an adequate substitution yet). If you do not have a resource available to review this soon – please let me and Peng know. I have shipped one to you for evaluation (1Z07A7V80457291905).

http://loggerheadtools.com/index.php?main_page=product_info&cPath=1&products_id=1

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From: John R. Owen [jowen@coatsandbennett.com]
Sent: Wednesday, February 22, 2012 7:06 PM

To: Broadaway, Eric Cc: Momola, Mark

Subject: Bionic Wrench Patent Analysis (4499-000)

Attachments: 6889579 (Brown).pdf; 7748298 (Brown).pdf; 7992470 (Brown).pdf; 20100089206

(Brown).pdf; 2787925 (Buchanan).pdf

Fric:

Please note that are actually at least 3 issued patents and one pending patent application. I have attached copies for your reference.

First pass through the first Brown patent (6889579) finds that the claims appear to be fairly *broadly* written, which is not a good sign.

For avoiding a patent, there are two basic ways. The first way is to "not infringe" -- essentially have something missing in your product that is required to be there by <u>any one</u> claim. If the claims are broadly written, and there are numerous claims (here, there are at least 9+2+1 = 12 independent claims), finding a workable non-infringement path is usually a challenge. The second way is to "invalidate" the claims -- essentially show that what is being claimed by <u>each</u> claim was already known in the art. Invalidating claims is usually quite difficult and expensive, and at best merely lessens the risk of being liable for patent infringement. Sometimes, one has to take both paths - non-infringement for some claims, invalidity for others, etc.

Just as a first pass estimate, it would likely take about \$5k for me to just understand the Brown patents. I would need to do this before I could determine if there are any candidate non-infringement and/or invalidity paths. Analyzing a non-infringement path is probably about \$5k each. An invalidity analysis, would start with an invalidity search (usually about \$5k), then an analysis. The costs for invalidity analysis typically start at about \$25k, but may be significantly more depending on circumstances.

One possible option is to copy a tool that was available more than one year before the filing date of the earliest patent (here, that means available before January 23, 2003), with a strong preference for being available more than 20 years ago. Along those lines, would you be able to use a tool almost exactly like shown in Buchanan (2757925, circa 1957), but maybe with differently shaped clamping surfaces? If so, I could explore that option to see if it would infringe.

I trust this provides some insight into the process, but please contact me if you have questions.

Regards, John.

From: Broadaway, Eric [mailto:Eric.Broadaway@apextoolgroup.com]

Sent: Wednesday, February 22, 2012 11:23 AM

To: John R. Owen

Subject: voicemail from Eric Broadaway

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April 9, 1957

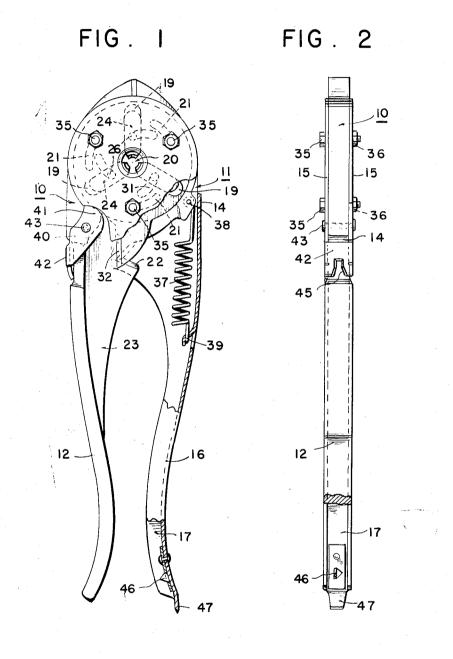
S. N. BUCHANAN ET AL

2,787,925

WIRE CRIMPING TOOL WITH CAM-SLOT ACTUATING MEANS

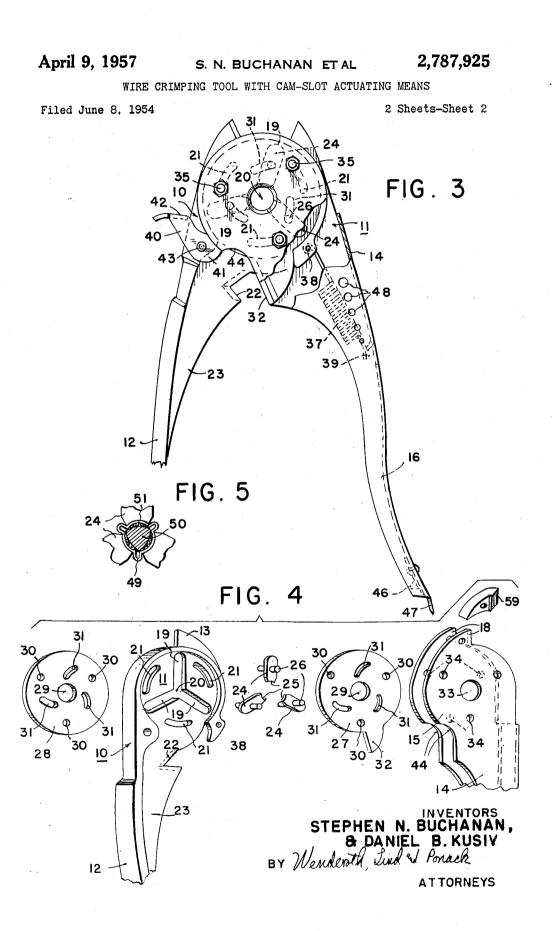
Filed June 8, 1954

2 Sheets-Sheet 1



STEPHEN N. BUCHANAN, & DANIEL B. KUSIV BY Wenderoth, Lind of Proach

ATTORNEYS



United States Patent Office

2,787,925 Patented Apr. 9, 1957

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2,787,925

WIRE CRIMPING TOOL WITH CAM-SLOT ACTUATING MEANS

Stephen N. Buchanan, Westmoreland Hills, Md., and Daniel B. Kusiv, Cranford, N. J., assignors, by mesne assignments, to Buchanan Electrical Products Corporation, Hillside, N. J., a corporation of New Jersey

Application June 8, 1954, Serial No. 435,334

2 Claims. (Cl. 81-15)

The present invention relates to a multifunctional tool, more especially adapted for use in the insulated electrical wire art.

Workers dealing with installations involving insulated electrical wire find it necessary to carry out a wide variety of operations with and on the latter, such for example as cutting, splicing, insulation stripping, holding, crimping, etc. It is manifestly inconvenient as well as uneconomical to have to provide and manipulate a separate tool for each of these operations. It is therefore a desideratum in the art to provide a multifunctional tool, 25 i. e. a single tool which is so constructed that it is adapted to carry out the aforesaid diverse operations.

It is a primary object of the present invention to embody a novel relationship of parts in a tool of the character described, whereby the aforesaid desideratum may be realized. In other words, it is an object of the invention to embody a multifunctional tool adapted to carry out the various different aforesaid functions or operations without the necessity of a corresponding multiplicity of tools

It is a further object of this invention to provide an improved crimper capable of providing effective pressure over considerable area, thus preventing reduction in area or cutting of strands of wire crimped.

The foregoing objects, and others which will hereinafter be apparent to those skilled in the art, is realized by the new tool described in the following detailed specification of a presently-preferred embodiment thereof, illustrated on the accompanying sheets of drawing, and precisely defined in the appended claims.

On the said sheets of drawing:

Fig. 1 is an end view of the multifunctional tool comprising this invention in the closed position;

Fig. 2 is a side view of the tool;

Fig. 3 is an end view of the multifunctional tool in 50 the open position;

Fig. 4 is an exploded view of the parts of the multifunctional tool; and

Fig. 5 is a cross section of a wire crimped by the crimping means of the multifunctional tool.

Referring now to the drawings in which like reference numerals refer to like parts, inner handle 10 has a central cam plate 11, a grip 12 depending therefrom and a jaw member 13 protruding opposite the grip. Outer handle member 14 is comprised of a pair of parallel plates 15 and a second grip member 16 depending therefrom, and has a channel-like recess 17 in its extremity. Protruding from the plates 15 opposite the grip 16 is a pair of jaw retaining ears 18 adapted to hold jaw member 59 between them.

Central cam plate 11 has three radial slots 19 extending outwardly from a central aperture 20 and spaced 120° from each other. Adjacent the outer periphery of the central cam plate are three curved slots 21.

A V-shaped, beveled cutting edge 22 is disposed in the 70 web-like portion 23 which extends between grip 12 and central cam 11.

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Three plungers 24 are provided, each of them having a crimping portion 25 which is a concave depression at one end of the plunger and a cam engaging pin 26 extending on either side of the faces of the plungers. These plungers 24 are of a size to slidably engage with the slots 19 of the central cam plate.

Two auxiliary cam plates, 27 and 28, have central apertures 29 and three peripheral apertures 30 spaced at 120° from each other at a radius from the central apertures equal to the radius at which the curved slots 21 in the central cam plate 11 are spaced from the aperture 20. In addition, each auxiliary cam plate has three curved slots 31 spaced between the three apertures which curve eccentrically outwardly. These slots 31 are of a 15 size to slidably engage the pins 26 on crimping plungers 24. The outer ends of slots 31 are disposed over the radial slots 19 in central cam plate 11 when the tool is in the open position. Auxiliary cam plate 27 carries a straight, beveled blade 32 on a projection from its pe-

A central aperture 33 is provided in the parallel auxiliary cam plate carriers 15 of the outer handle member 14. Three apertures 34 are located at 120° from each other and at a radius equal to the radius at which the apertures 30 in auxiliary cam plates 27 and 28 are located from the central aperture 29 in those cam plates.

The tool is assembled by placing the crimping plungers 24 in the radial slots 19 in the central cam plate 11 with crimping portions 25 toward central aperture 20, and placing the auxiliary cam plates 27 and 28 on either side of the central cam plate 11 in such a position that the cam engaging pins 26 are positioned in the slots 31, blade 32 is positioned opposite V-shaped blade 22 in the weblike portion 23 on inner handle 10 and the apertures 30 are positioned over the curved slots 21. The parallel plates 15 of outer handle member are then placed over the auxiliary cam plates 27 and 28 in such a position that the apertures 34 are lined up with apertures 30 in the auxiliary cam plates and with curved slots 21 in the central cam plate. Bolts 35 are then passed through apertures 34 in the parallel plates, apertures 30 in the auxiliary cam plates and the curved slots 21 in the central cam plate, and secured in place with nuts 36. The nuts 36 are tightened and hold the parts in engagement but allow 45 relative movement between them.

A spring 37 is provided in order to hold the tool in the opened position. It is attached to a projection 38 on the central cam plate 11 and to a hook 39 in the grip 16 of the outer handle member 14. The spring is so arranged that in the open position of the tool it is unstressed, and when the grips are closed together the spring is placed under tension. Thus release of the force closing the grips permits the spring 37 to move the grip 16 relative to the inner handle member 10 to the open position, as shown in Fig. 3.

The operation of the tool is as follows: When grip portions 12 and 16 are moved toward each other, as by the action of a hand squeezing them together, bolts 35 slide in slots 21 of central cam plate 11, and carry auxiliary cam plates 27 and 28 with parallel plates 15 and thus move them relative to central cam plate 11. This causes the outwardly eccentric curved slots 31 carrying cam engaging pins 26 of plungers 24 to move across radial slots 19 of central cam plate 11. The action of the eccentric slots on the pins slides plungers 24 toward the central aperture 20 in the central cam plate. At the same time, straight beveled blade 32 is moved across V-shaped beveled blade 22, and jaw member 59 is moved closer to jaw member 13. When the closed position is reached, the bolts 35 have moved to the ends of the curved slots 21 in central cam plate 11, and the cam engaging pins 26

have moved to the end of curved eccentric slots 31 in auxiliary cam plates 27 and 28. Plungers 24 have moved to the central part of the radial slots 19 moving the crimping portions 25 into the central aperture 20 of central cam plate 11. Cutting blade 32 carried by auxiliary cam plate 27 has moved across beveled V-shaped blade 22 and jaws 59 and 13 have moved into engagement.

Since both of blades 22 and 32 are beveled, their cutting edges can move across the end of a piece of wire on wire flush with the end of the sleeve.

The concave crimping portions 25 on plungers 24 act to crimp a crimping sleeve 49 onto a wire 50 having insulation 51, as shown in Fig. 5. This configuration of the crimping portions enables crimping pressure to be ap- 15 plied on substantially all of the circumference of the wire. Thus the reduction of area, or cutting of strands if the wire is the strand type, common with the use of other types of crimpers, is eliminated.

A locking mechanism is provided to lock the tool in 20 the closed position. A locking pawl 40 having two parallel locking cams 41 connected by connecting member 42 is secured to the inner handle member 10 by pin 43. Cam notches 44 are placed in the parallel plates 15 of the outer handle member 14 to receive locking cams 41 in the manner shown in Fig. 1, to lock the parallel plates, and thus the outer handle member, from movement relative to the inner handle member.

For the convenience of those utilizing this tool, an insulation stripping blade 45 is provided in the connecting member 42 of the locking pawl. Likewise an insulation slitting point 46 is positioned in the channel-like recess 17 of the grip on the outer handle member 14. The channel-like recess guides the wire to the slitting blade. In addition a screwdriver blade 47 is attached to the end of the grip 16. Holes 48 may also be provided in the outer handle member to measure the size of wires or

Having thus disclosed the invention, what is claimed is: 1. In a wireworking tool having a plurality of centrally converging crimping plungers, means to converge said crimping plungers comprising a central cam plate having a central aperture therein and a plurality of radial slots,

a first grip depending from said central cam plate, said crimping plungers being slidably mounted in said radial slots and having crimping portions in one end thereof toward said central aperture and having cam engaging pins extending from the sides of said plungers, a plurality of auxiliary cam plates having elongated eccentric apertures therein, said auxiliary cam plates rotatably mounted on said central cam plate with said cam engaging pins engaged in said apertures to slide said crimping plungers which has been crimped a sleeve or the like cutting the 10 in a converging or diverging direction depending on the rotation of said auxiliary cam plates relative to said central cam plate, a plurality of auxiliary cam plate carriers fixedly attached to said auxiliary cam plates and having central apertures therein, and a second grip depending from said carriers and spaced from said first grip and adapted to be moved toward said first grip.

2. In a wire working tool having a plurality of centrally converging crimping plungers, means as claimed in claim 1, said central cam plate having a plurality of curved slots with a radius of curvature having a center at the center of said central cam plate, said auxiliary cam plates and said auxiliary cam plate carriers each having a plurality of apertures at the same radius as that of said curved slots in said central cam plate, and a plurality of fastening pins extending through said apertures and slots fastening said central cam plate, said auxiliary cam plates and said auxiliary cam plate carriers, whereby said auxiliary cam plates are rotatably mounted on said central cam plate and said auxiliary cam plate carriers are fixedly attached to said auxiliary cam plates.

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US006889579B1

(12) United States Patent Brown

(45) Date of Patent:

(10) Patent No.: US 6,889,579 B1 (45) Date of Patent: May 10, 2005

(54)	ADJUSTABLE	GRIPPING	TOOL
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(75) Inventor: Daniel P. Brown, Palos Park, IL (US)

(73) Assignee: Loggerhead Tools LLC, Palos Park, IL

(US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 10/763,489

(22) Filed: Jan. 23, 2004

(51) Int. Cl.⁷ B25B 13/28

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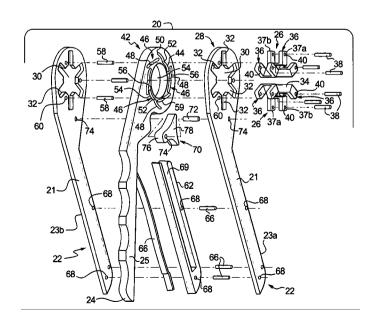
Primary Examiner—Joseph J. Hail, III Assistant Examiner—Alvin J. Grant

(74) Attorney, Agent, or Firm—Vedder Price Kaufman & Kammholz

(57) ABSTRACT

A self-energizing and de-energizing adjustable gripping tool for engaging a workpiece to impart movement thereto includes a first element and second element connected for relative angular movement. The second element includes an actuation portion having a plurality of slots. Each of the slots includes a first section and a second section wherein the first and second sections each define divergent paths. The first element includes a gripping portion having a plurality of gripping elements and a plurality of aligning elements. Each gripping element has a pin connected thereto. One of the aligning elements is disposed between a pair of adjacent gripping elements. One of the force transfer elements engages one first section and one of the aligning elements engages one second section such that movement of the second element relative to the first element results in the first sections contacting each of the force transfer elements to actuate the gripping elements and the second sections contacting the aligning elements to maintain orientation of the first element with respect to the second element.

26 Claims, 8 Drawing Sheets

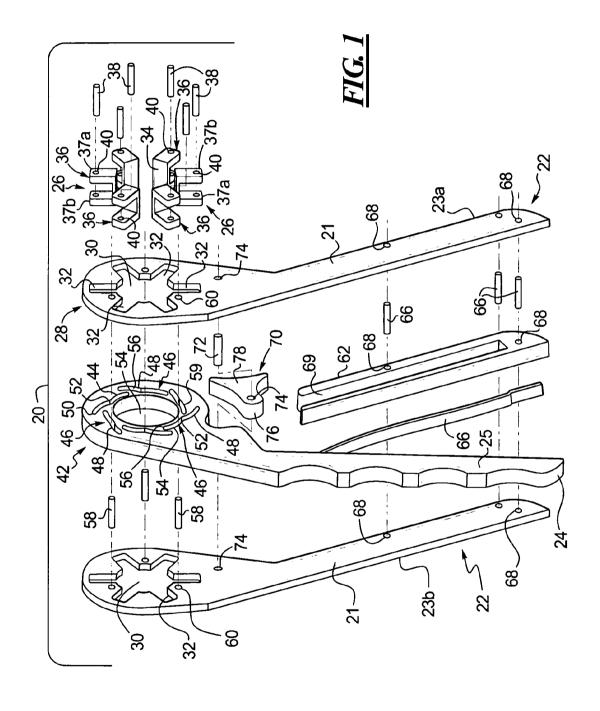


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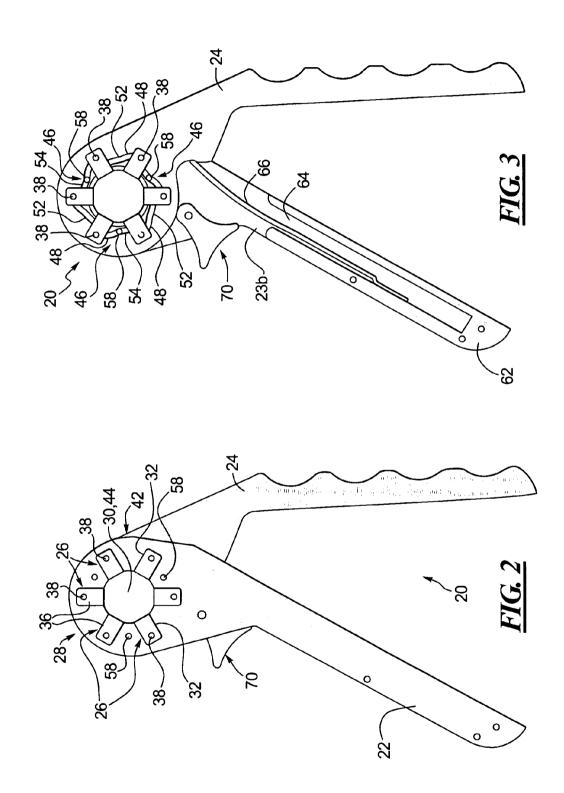
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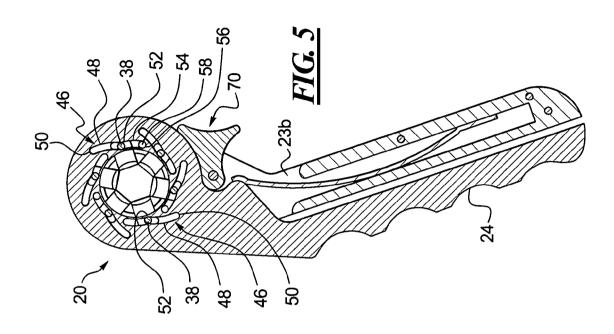
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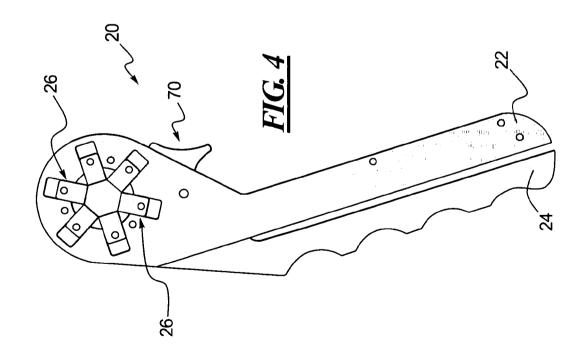
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May 10, 2005

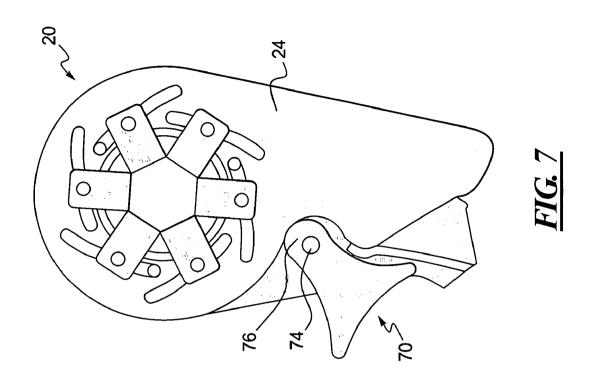
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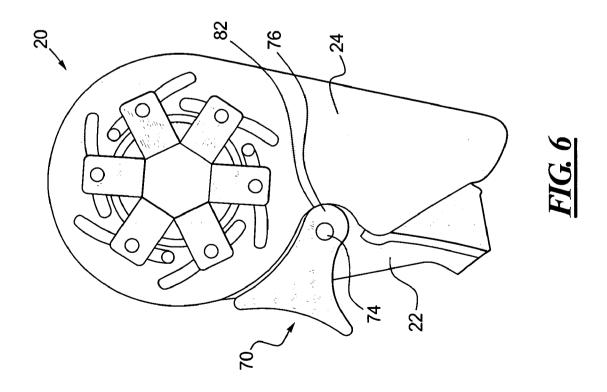




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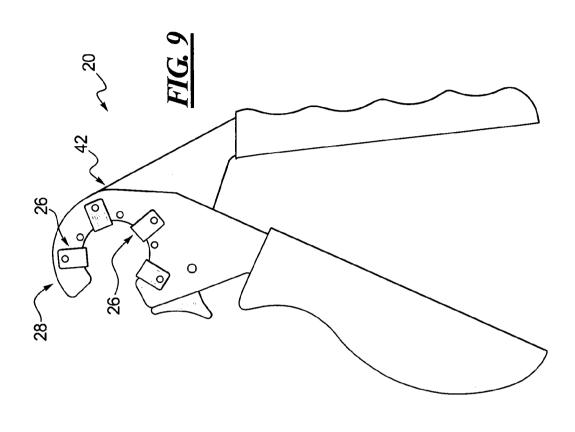
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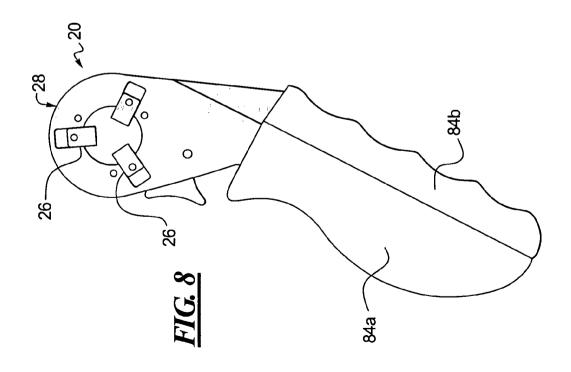




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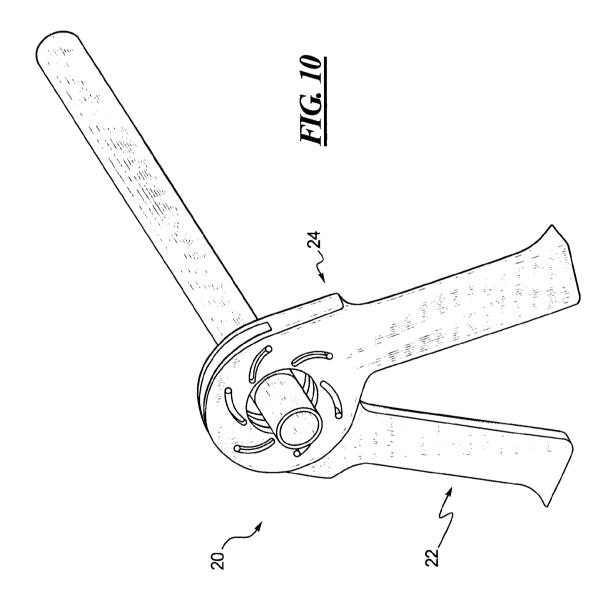
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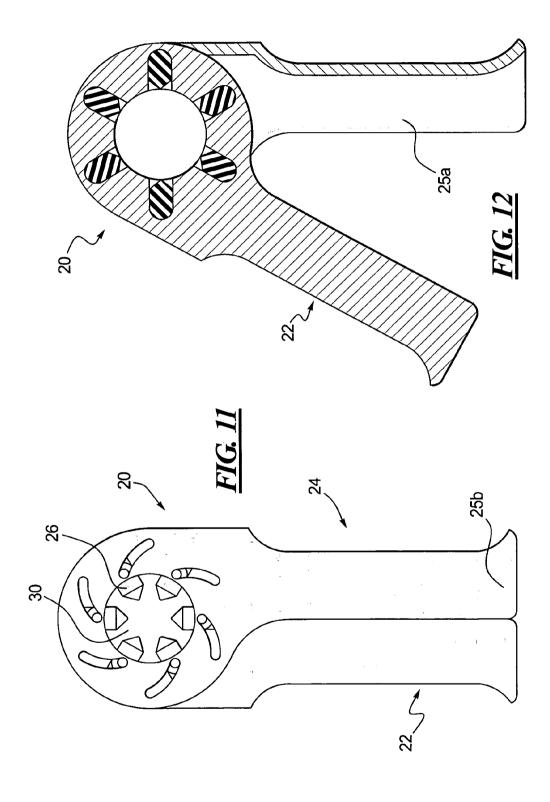
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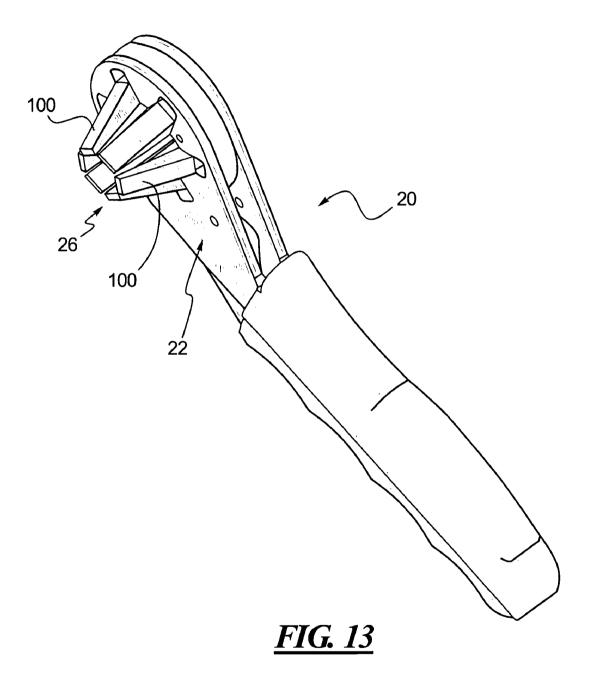
May 10, 2005

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May 10, 2005

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ADJUSTABLE GRIPPING TOOL

BACKGROUND OF THE INVENTION

This invention pertains to a hand tool and more particularly, to an adjustable gripping tool which, as a result of manual operation, self-energizes, automatically configures to engage differently dimensioned and shaped workpieces and de-energizes upon release of actuating force.

Various types of adjustable gripping tools are known in the art. Specifically, several known adjustable gripping tools are embodied in the form of a "crescent" wrench, an adjustable socket wrench, pipe wrench, vice grips, crimpers, bolt and nut cutters, pipe and tube cutters, and various other 15 "plier-type" gripping tools. A crescent wrench is an adjustable open end wrench that has stationary rotatable screw which engages a toothed rack formed on a first jaw element movable with respect to the second jaw element extending from the first element. The adjustable socket wrench 20 includes a shell housing movable elements, such that movement of the first element with respect to the shell causes the elements to move with respect to the shell in order to engage the workpiece. One cutting tool version has adjustable cutting jaws that when tightened and rotated around a tube 25 score and cut the tube. Another version of the cutting tool uses a blade cutting mechanism. The plier-type devices include a pair of first elements connected in such a manner so as to move at least two jaws toward one another in order to engage the workpiece. The crimping tools provide various 30 functions, such as specialty segmented dies that expand or contract via interaction of a tapered boy with a fixed diameter or a plier-type device crimper with jaws that have been modified as a special head to crimp the workpiece.

Each of the prior art devices have disadvantages. The crescent wrench is not automatically resizable during use. The socket device is limited in its effective range of dimensional capability. In other words, a large number of sockets is needed to service a relatively standard range of workpieces, the workpieces must have a standard configuration and the workpieces must be engaged axially.

35 invention.
FIG. 2 of FIG. 2 of

The plier-type devices fail to engage the workpiece evenly around or within the circumference with proper offsetting forces and stability which aides in operation of the tool. The plier-type devices also concentrate the applied mechanical forces in a point-loading configuration creating pressure points and stress risers on the workpiece surface.

The tube cutting devices cannot be used with one hand. Another disadvantage of tube cutting devices, in particular, 50 knife blade cutters, is that the tubing is often distorted as a result of the asymmetrical cutting forces applied by the blade against the tube. Other tube cutting devices, such as screw-and-wheel-type tube cutters require continuous rotation of the cutting wheel around the circumference of the 55 tube while simultaneously increasing the force applied by the cutting wheel to the tube in order to increase the cutting depth

Prior art crimping devices cannot create symmetrically balanced crimps with a simple hand tool. For example, 60 crimping a metal sleeve on a hydraulic hose requires a press and a proper die for proper application. Also all of the previously available gripping tools either loosely hold the workpiece or hold the workpiece in a manner that concentrates and focuses the gripping forces in a point pressure- 65 loading configuration. This concentration of gripping forces is on certain points concentrates the force and serves to

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oftentimes deform the workpiece. Also the previously available tools for wrench applications could not be easily sized to the workpiece.

Therefore, there exists a need in the prior art for an adjustable gripping tool which, as a result of manual operation, self-energizes the tool action, may be automatically sized and resized to engage a workpiece, de-energizes upon release of actuation force, that has a broad range of dimensional capability, engages workpieces axially and radially and provides offsetting forces for stability in operation. Beyond the ability to resize the gripping range, the gripping tool of the present invention symmetrically translates the force applied to the gripping tool onto the workpiece in a symmetrically balanced and mechanically advantaged and efficient way. Thus, an even distribution of gripping and rotational force about the workpiece is achieved; whereby allowing for the most efficient distribution of mechanical stress about the workpiece. For any given force required to manipulate the workpiece the present invention will accomplish the work with the minimal distortion of the workpiece by distributing the work force over the largest area of the workpiece. Other advantages of the adjustable gripping tool of the present invention include decreased costs, increased productivity and multi-access engagement of the workpiece resulting in a mechanically advantaged, efficient, even and balanced distribution of working forces.

BRIEF DESCRIPTION OF THE DRAWINGS

In the course of the following detailed description, reference will be made to the attached drawings, wherein like reference numerals identify like parts and in which:

FIG. 1 is an exploded perspective view of an adjustable gripping tool in accordance with the principles of the present invention

FIG. 2 is a top plan view of the adjustable gripping tool of FIG. 1 disposed in an open or first operative position.

FIG. 3 is a sectioned view of the adjustable gripping tool of FIG. 2 wherein one component of a first element has been removed.

FIG. 4 is a top plan view of the adjustable gripping tool of FIG. 1 disposed in a closed or second operative position.

FIG. 5 is a sectional view of the adjustable gripping tool of FIG. 4 taken along a line passing through a second element of the adjustable gripping tool.

FIG. 6 is a detailed broken-away section view of the adjustable gripping tool of FIG. 6 wherein one element of the first component has been removed.

FIG. 7 is a detailed broken-away section view of the adjustable gripping tool of FIG. 6 wherein the lock mechanism is disposed in a locked or second operative position.

FIG. 8 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principles of the present invention.

FIG. 9 is a top plan view of yet another embodiment of an adjustable gripping tool in accordance with the principles of the present invention.

FIG. 10 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principles of the present invention.

FIG. 11 is a top plan view of the adjustable gripping tool of FIG. 10, disposed in a closed or second operative position

FIG. 12 is a sectional view of the adjustable gripping tool of FIG. 11 taken along a line passing through the second element of the adjustable gripping tool.

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FIG. 13 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present invention.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE INVENTION

One principal aspect of the present invention is directed to an adjustable gripping tool for engaging a workpiece to impart work thereto. The gripping tool includes a first 10 element and a second element connected for a relative angular movement which when activated generates movement of at least one gripping or workpiece engaging element. The first element includes a gripping portion configured to engage the workpiece including a first opening, at 15 least one guide extending from the first opening and at least one gripping element. Each at least one gripping element includes a body portion adapted for engaging a workpiece, an arm portion configured to engage one of the guides and a force transfer element contiguous with the arm portion. 20 The second element includes an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening. Each of the slots has a first section configured to engage one of the force transfer elements such that movement of the second element 25 with respect to the first element simultaneously actuates each at least one first section to contact and move one of the force transfer elements thereby actuating the gripping elements along the guides.

Yet another principle aspect of the present invention is 30 directed to an adjustable gripping tool for engaging a workpiece to impart work thereto which includes a first element and a second element connected for relative angular movement. The second element includes an actuation portion having a plurality of slots. Each of those slots includes 35 a first section and a second section wherein the first and second sections each define divergent paths. The first element includes a gripping portion having a plurality of gripping elements and at least one alignment element. Each gripping element has a force transfer element contiguous 40 therewith. Each of the aligning elements is disposed between a pair of gripping elements. One of the force transfer elements engages one first section and one of the aligning elements engages one second section such that movement of the second element relative to the first element 45 results in the first sections contacting each of the force transfer elements to actuate the gripping elements and the second sections contacting the aligning elements to maintain orientation of the first element with respect to the second element.

FIG. 1 illustrates in an exploded perspective view of the adjustable gripping tool 20 in accordance with principles of the present invention. The adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for relative angular movement. In one embodi- 55 ment of the present invention, the first element 22 includes a pair of elements 23A, 23B disposed on opposing sides of the second element 24. It is within the teachings of the present invention that the first element 22 may be configured with a single element 23A or 23B, or as a pair of elements 60 23A, 23B as may be desired with respect to other design factors of importance to one of skill in the art. The first element 22 includes a first grasping portion 21 and the second element 24 includes a second grasping portion 25. The relative angular movement between the first element 22 65 and the second element 24 generates concentric linear movement of the gripping elements 26.

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The first element 22 further includes a gripping portion 28 disposed at one end of the first grasping portion 21 and configured to engage the workpiece (not shown) including a first opening 30, a plurality of guides 32 extending radially from the first opening 30 and the gripping elements 26. The gripping elements each include a body portion 34 adapted for engaging the workpiece, an arm portion 36 configured to engage one of the guides 32 and a force transfer element 38 connected to the arm portion 36. It is within the teachings of the present invention that the gripping elements may be integrally formed in any suitable manner.

In one embodiment of the present invention, the arm portion 36 of the gripping elements 26 further include a pair of arms 37A, 37B disposed at opposite ends of the body portion 34 such that the gripping elements 36 are substantially U-shaped. It will be recognized by those of skill in the art that the pair of arms 37A, 37B, when so provided engaged the respective guides 32 formed in the first element elements 23A, 23B, respectively. The pair of arms 37A, 37B each include an aperture 40 aligned such that one of the force transfer elements 38 is contiguous therewith for positioning and actuation of the gripping elements 26 as detailed below.

It is within the teachings of the present invention that the gripping elements may have a smooth or rough face with which to engage the workpiece, as desired. For example, the rough face may have a grooved, serrated, checked or any other suitable finish. Furthermore, the force transfer elements 38 may be configured as pins or other suitable structure to provide the functions as described herein. Moreover, the first element and/or each of the elements thereof may often be referred to as a handle and the second element may often be referred to as a lever. It will be recognized by those of skill in the art that the terms used herein are not of a limiting sense. Rather, these terms are used to broadly describe the structure and function herein.

The second element 24 further includes an actuation portion 42 disposed at one end of the second grasping portion 25 and having a second opening 44 concentric with the first opening 30 and a plurality of slots 46 disposed adjacent the second opening 44. Each of the slots 46 has a first section 48 configured to engage one of the force transfer elements or pins 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact and move the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32. It will be recognized by those of skill in the art that the first sections 48 define a path which generally decreases in terms of radial measurement from a center of the second opening 44 from a first outer end 50 to an inner end 52. In another embodiment, the paths may generally increase in terms of radial measurement from the center of the second opening 44 such that relative movement between first and second elements generates an outward motion of the gripping elements. Alternatively, the guides, slots and force transfer element may be configured to interact in a number of different ways to move the actuation elements into movement with the gripping or workpiece engaging elements. For example, a pair of slots may be formed in a pair of cooperative second elements where each slot defines an arcuate path and the pair of slots simultaneously act on the force transfer member to effect movement thereof.

In one embodiment, each of the slots 46 further includes a second section 54 extending from the first section 48. It will be recognized by those of skill in the art that the second section 54 defines a path which is generally consistent in

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terms of radial measurement from the center of the second opening 44 from the inner end 52 to a second outer end 56.

In one embodiment of the present invention, the first element 22 further includes a plurality of aligning elements 58 for engaging the second sections 54 and where the two 5 elements 23A, 23B are used for positioning and interconnecting the elements 23A, 23B of the first element 22. Each aligning element 58 is disposed between an adjacent pair of guides 32 and extends parallel to the force transfer element 38. Apertures 60 are formed in the first elements 23A, 23B 10 to receive and engage the aligning elements 58. In operation, each one of the aligning elements 58 engages one of the second sections 54 so that during relative angular movement between the first element 22 and the second element 24, or first and second elements, respectively, the first and second 15 openings 30, 44 remain concentrically aligned. It will be recognized by those of skill in the art that the second sections 54 46 engage the aligning elements 58 in response to the forces induced by the divergent path of the first sections 48 on the force transfer elements 38. As a result, not 20 only do the first and second openings 30, 44 remain concentrically aligned, but the gripping elements 26 are actuated along the guides 32 with equal, likewise displacement.

A spacer 62 may be used to interconnect the elements 23A, 23B to define a pocket 64 such that a spring 66 disposed within the pocket contacts the second element 24 in order to dispose the second element is a normally open position (see FIGS. 2 and 3). The spacer may be connected to each of the elements 23A, 23B by press fit pins 66 engaging aligned apertures 68 or any other suitable device or in any other suitable manner.

A lock mechanism 70 is connected to the first element 22 such that operative movement of the lock mechanism 70 from a first operative position (see FIGS. 4 and 5) to a second operative position (see FIGS. 2 and 3) secures the first element 22 and second element 24 in any desired angular orientation. The lock mechanism 70 may be connected between the elements 23A, 23B by a press fit pin 72 engaging aligned apertures 74 or by any other suitable device or in any other suitable manner. The inner or operative end 76 of the lock mechanism 70 is configured as a cammed or eccentric surface. In one embodiment, this may be achieved by disposing aperture 74 offset from the longitudinal axis of the lock mechanism 70. Alternatively, an eccentric shaped surface may be defined on the inner or operative end 76 or by any other suitable manner.

When oriented in the first operative position (See FIGS. 4 and 5), the inner end 76 of the lock mechanism 70 defines a clearance (82, see FIG. 6) with respect to the second element 24. Movement of the actuating end 78 of the lock mechanism 70 from the first operative position to the second operative position (See FIGS. 2 and 3) moves the inner end 76 about the aperture 74 such that the operative end 76 binds against the second element 24 thereby securing the first element and second element in a desired angular orientation.

In one embodiment of the present invention, the gripping portion 28 includes six gripping elements 26. However, it would be recognized by those of skill in the art, that the gripping portion 28 need include only at least two gripping or engaging elements 26 and that any other suitable number of gripping or workpiece engaging elements may be provided

FIG. 2 illustrates the adjustable gripping tool of FIG. 1 disposed in an open position. The second element 24 is 65 biased from the first element 22 as described above to maintain such open position.

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The lock mechanism 70 is disposed in the second operative position securing the first element 22 and second element 24 a desired angular orientation. The adjustable gripping tool 20 of this embodiment is configured such that the gripping portion 28 and the actuation portion 42 are adapted to circumferentially engage the workpiece. However, in FIG. 2, the gripping elements 26 are disposed such that the arms 36 engage the guides 32 in a manner which is characteristic of the open position of the adjustable gripping tool 20. The force transfer elements 38 and aligning elements 58 are shown as force transfer elements press fit to the gripping elements 26 and first element 22 respectively. Alternatively, the force transfer elements can be manufactured as a protrusion of the gripping or workpiece engaging element.

FIG. 3 illustrates a section view of the adjustable gripping tool 20 of FIG. 2 wherein one element of the first element 22 has been removed. Element 23B is shown having spacer 62 connected thereto to define a pocket 64 such that the spring 66 disposed within the pocket 64 contacts the second element 24 to bias the second element 24 in the open position. As described above, the lock mechanism 70 is engaged in the second operative position securing the first element 23B and second element 24 in the desired open position. Aligning elements 58 are disposed at the inner end 52 of the slot 46 which defines a point of separation between the first section 48 and the second section 54. The force transfer elements 38 are disposed at the outer end 50 of the first section 48 of the slot 46 as will be shown and described in more detail below.

FIG. 4 illustrates an adjustable gripping tool 20 disposed in a closed position wherein the first element 22 and second element 24 are disposed immediately adjacent. The lock mechanism 70 is disposed in the first operative position, unlocked. The gripping elements 26 have been moved from an open position, as shown in FIGS. 2 and 3, to a closed position such that the gripping elements are adapted for engaging the workpiece.

FIG. 5 illustrates a section view of the adjustable gripping tool 20 of FIG. 4 taken through the second element where the adjustable gripping tool is disposed in the second operative or closed position. The first element is represented by element 23B which is disposed immediately adjacent the second element 24. The force transfer elements 38 have been moved as a result of contact with the first section 48 of the slots 46 from an outer end 50 to an inner end 52. The aligning elements 58 have been moved from an inner end from the second section 54 of the slot 56 to an outer end 56. It will be recognized by those of skill in art that the paths defined by the first and second sections 48, 54 of the slot 46 are divergent. The aligning elements 58 engage the second portion 54 of the slot 46 in order to maintain proper orientation between the first element 22 and the second element 24. The force transfer elements 38 engage the first portion 48 of the slot 46 such that the generally decreasing diameter dimension of the path defined by the first portion 48 causes the force transfer elements to move closer to the center of the first and second openings 30, 44. Accordingly, the gripping elements 26 are likewise actuated along the guides 32 to engage the workpiece. The lock mechanism 70 is disposed in a first operative position. It should also be noted that the slots can be reversed and the action reversed such that the actuation elements are radiating from the center during activation.

FIG. 6 illustrates a detailed broken away view of the adjustable gripping tool 20 of FIGS. 4 and 5. The lock mechanism 70 is disposed in a first operative or open

position. The lock mechanism 70 is connected to the first element 22 by a pin 74 which is disposed offset from a longitudinal axis of the lock mechanism 70, such that in this first operative position, a clearance 82 is defined between the lock mechanism operative or inner end 76 and the second 5 element 24.

FIG. 7 illustrates the adjustable gripping tool 20 of FIG. 6 wherein the lock mechanism 70 has been moved from the first operative position (shown in FIG. 6) to a second operative position. As a result of movement of the lock 10 mechanism 70 the clearance is eliminated between the operative or inner end 76 and the second element 24. Accordingly, the lock mechanism 70 binds against the second element 24 such that the first element and second element 24 cannot be moved relative to one another without 15 first releasing the lock mechanism 70. It will be recognized by those of skill in the art that the pin 74 used to mount the lock mechanism 70 to the first element 22 is most often offset from the longitudinal axis of the lock mechanism 70. However, an eccentric surface at the inner or operative end 20 76 may also be formed to enable the same function.

FIG. 8 illustrates another embodiment of the present invention of the adjustable gripping tool 20 wherein only three gripping elements 26 are shown. It is within the teaching of the present invention that the gripping portion 28 25 only include at least one gripping element 26. Grips 84A, 84B may also be provided for the first element 22 and second element 24 to further facilitate effective actuation of the adjustable gripping tool 20. The remaining structure and function of this disembodiment of the present invention 30 remains the same as detailed above.

FIG. 9 illustrates yet another embodiment of the present invention directed to an adjustable gripping tool 20. In this embodiment of the present invention, the gripping portion 28 and the actuation portion 42 are configured penannular. 35 Such configuration enables the wrench 20 to engage the workpiece laterally or in a radial direction. Further, four gripping elements 26 are illustrated in this embodiment. The remaining structural and functional elements and aspects of this embodiment of the present invention remain the same as 40 detailed above.

FIG. 10 illustrates another embodiment of the present invention wherein the adjustable gripping tool 20 is configured as a cutting or scoring device for engaging, for example, a tubular element. In this embodiment, the second 45 element 2A is configured substantially U-shaped. Such configuration may be achieved by binding, folding or otherwise forming a unitary element as shown in FIG. 10. It will be recognized by those of skill in the art that the orientation of some of the structural elements in this embodiment have 50 to impart work thereto, the tool comprising: been in comparison to the configuration of the tools above. Otherwise, the operation and function of this embodiment is as described above.

The first and second elements 22, 24 are connected for relative angular movement in order to generate linear move- 55 ment of the gripping elements. It is within the teachings of the present invention that the gripping elements may also be configured to score or cut a workpiece. For example, in one embodiment, the gripping elements described above which are configured to engage the workpiece as described above 60 may be replaced with gripping elements configured to perform the scoring or cutting functions.

FIG. 11 illustrates a top plan view of the embodiment of the present invention in FIG. 10 disposed in a closed position. The first and second elements 22, 24 have been 65 moved toward one another such that the gripping elements 26 extend into the first opening 30 to engage a workpiece

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(not shown). As shown in FIG. 10, this embodiment is configured to engage a tubular element, such as a pipe or other suitable workpipe. For example, a polyvinyl chloride ("PVC") pipe may be cut or scored with the sharp-edged gripping elements of this embodiment and not distort the PVC pipe. As a result, in addition to a clean perpendicular cut-off, the PVC pipe is not deformed so that further coupling is problematic. Otherwise, this embodiment functions in accordance with the other tools described above.

FIG. 12 illustrates a sectional view of the adjustable gripping tool 20 of FIG. 10 taken through the first element 22, where the tool 20 is disposed in an open position. The gripping element 26 disposed within the guides 32 include all the structural elements as described above. However, rather than a U-shaped body, a force transfer element extends from each side of the body portion to engage the slots of the pair of elements 25a, 25b (25b in FIG. 11) which comprise the second element 24.

FIG. 13 illustrates a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present invention. In this embodiment of the present invention, the adjustable gripping tool 20 includes gripping elements 26 which have extensions 100 that extend beyond the first element 22. The extensions 100 facilitate engaging workpieces disposed in a space-limited location, where access for the entire tool 20 may be difficult or problematic. The remaining structural and functional elements and aspects of this embodiment of the present invention remain the same as detailed above. Alternatively, other structural elements may be formed on the extensions 100 to enable additional functions for the tool 20, such as crimping, cutting, or any other suitable function.

The inventions is not limited to the details of the apparatus depicted and other modification and applications may be contemplated. For example, the force transfer elements and aligning elements may be changed as desired for other bearing elements. The gripping elements themselves may ha be varied in size, shape, or quantity. And the gripping elements may have a cutter, roller or blade attached to perform cutting or scoring operations. Also, the size, shape and position of the openings may be altered as desired to suit particular applications. Certain other changes may be made in the above-described apparatus without departing from true spirit and scope of the invention here involved. It is intended, therefor that the subject matter of the above depiction shall be interpreted as illustrated and not in a limiting sense.

What is claimed is:

- 1. An adjustable gripping tool for engaging a workpiece
 - a first element and a second element connected for relative angular movement which generates movement of at least one gripping element;
- the first element including a gripping portion configured to engage the workpiece including a first opening, at least one guide extending from the first opening and the at least one gripping element;
- each at least one gripping element including a body portion adapted for engaging the workpiece, an arm portion configured to engage one of said at least one guide and a force transfer element contiguous with the arm portion;
- the second element including an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening external thereto, each said at least one slot having a first section configured to engage the force transfer element

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- of one said at least one grinning element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping 5 element along respective said at least one guide.
- 2. The gripping tool as recited in claim 1, further including a lock mechanism disposed on the first element operable to secure the first element and second element in a desired angular orientation.
- 3. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for relative angular movement which generates movement of at least one gripping element;
 - wherein the first element includes a pair of elements disposed on opposing sides of the second element;
 - the first element including a gripping portion configured to engage the workpiece including a first opening, at least one guide extending from the fist opening and the 20 at least one gripping element;
 - each at least one gripping element including a body portion adapted for engaging the workpiece, an arm portion configured to engage one of said at least one guide and a force transfer element contiguous with the 25 arm portion;
 - the second element including an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening, each said at least one slot having a first section configured to engage the force transfer element of one said at least one gripping element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along respective said at least one guide.
- 4. The gripping tool as recited in claim 3, wherein a spacer interconnects the elements to define a pocket such that a spring disposed within the pocket contacts the second element so that the second element is normally disposed in an open position.
- 5. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for 45 relative angular movement which generates movement of at least one gripping element;
 - the first element including a gripping portion configured to engage the workpiece including a first opening, at least one guide extending from the first opening and the 50 at least one gripping element;
 - each at least one gripping element including a body portion adapted for engaging the workpiece, an arm portion configured to engage one of said at least one guide and a force transfer element contiguous with the 55 arm portion:
 - wherein the aim portion of the gripping elements further includes a pair of arms disposed at opposite ends of the body portion such that the gripping elements are substantially U-shaped;
 - the second element including an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening, each said at least one slot having a first section configured to engage the force transfer element of one said 65 at least one gripping element, such that movement of the second element with respect to the first element

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- actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along respective said at least one guide.
- 6. The gripping tool as recited in claim 1, wherein the first element further includes a plurality of studs such that one stud is disposed between an adjacent pair of guides and extends parallel to die force transfer elements.
- 7. The gripping tool as recited in claim 6, wherein each of the slots further includes a second section extending from the first section, such that one of the studs engages one of the second sections so that during relative angular movement between the first element and the second element the first and second openings remain concentrically aligned.
 - 8. The gripping tool as recited in claim 7, wherein the first and second sections are divergent.
 - 9. The gripping tool as recited in claim 1, wherein the gripping portion and actuation portion circumferentially engage the workpiece.
 - 10. The gripping tool as recited in claim 1, wherein the griping portion and actuation portion are configured penannular.
 - 11. The gripping tool as recited in claim 1, wherein the gripping portion includes a plurality of gripping elements.
 - 12. The gripping tool as recited in claim 3, wherein a lock mechanism is connected to the first element between the elements such that movement of the lock mechanism from a first operative position to a second operative position secures the first ement and second element in a desired angular orientation.
 - 13. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for relative angular, movement which generates movement of at least one gripping element;
 - the first element including a gripping portion configured to engage the workpiece including a first opening, at least one guide extending from the first opening and the at least one gripping element;
 - each at least one gripping element including a body portion adapted for engaging the workpiece, an arm portion configured to engage one of said at least one guide and a force transfer element contiguous with the arm portion;
 - the second element including an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening, each said at least one slot having a first section configured to engage the force transfer element of one said at least one gripping element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along respective said at least one guide;
 - wherein the gripping elements performing one function may be replaced with gripping elements performing a different function.
- 14. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for relative angular movement which generates movement of at least one gripping element;
 - the first element including a gripping portion configured to engage the workpiece including a first opening, at least one guide extending from the first opening and the at least one gripping element;

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each at least one griping element including a body portion adapted for engaging the workpiece, an arm portion configured to engage one of said at least one guide and a force transfer element contiguous with the arm portion:

the second element including an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening, each said at least one slot having a first section configured to engage the force transfer element of one said 10 at least one gripping element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along 15 respective said at least one guide;

wherein the gripping elements score and cut.

- 15. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for 20 relative angular movement which generates movement of at least one gripping element;
 - the first element including a gripping portion configured to engage the workpiece including a first opening, at least one de extending from the first opening and the at 25 least one gripping element;
 - each at least one gripping element including a body portion adapted for engaging the workpiece, an arm portion configured to engage one of said at least one guide and a force transfer element contiguous with the 30 arm portion;
 - the second element including an actuation portion having a second opening concentric with the first opening and at least one slot disposed adjacent the second opening each said at least one slot having a first section configured to engage the force transfer element of one said at least one gripping element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby 40 actuating each said at least one gripping element along respective said at least one guide;
 - wherein movement of the at least one gripping element is linear.
- **16.** An adjustable gripping tool for engaging a workpiece 45 to impart work thereto, the tool comprising:
 - a first element and a second element connected for relative angular movement which generates movement of at least one gripping element;
 - the first element including a gripping portion configured 50 to engage the workpiece including a first opening, at least one guide extending from the first opening and the at least one gripping element;
 - each at least one gripping element including a body portion adapted for engaging the workpiece, an arm 55 portion configured to engage one of said at least one guide and a force transfer element contiguous with the arm portion;
 - the second element including an actuation portion having a second opening concentric with the first opening and 60 at least one slot disposed adjacent the second opening, each said at least one slot having a first section configured to engage the force transfer element of one said at least one gripping element, such that movement of the second element with respect to the first element 65 actuates each at least one first section to contact and move each respective force transfer element thereby

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- actuating each said at least one gripping element along respective said at least one guide;
- wherein movement of the at least one gripping element in curvilinear.
- 17. The gripping tool recited in claim 1, wherein the at least one guide includes a plurality of guides.
- 18. The gripping tool as recited in claim 1, wherein each at least one guide extends radially.
- 19. The gripping tool as recited in claim 1, wherein each at least one guide extends along a curvilinear path.
- **20.** An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for relative angular movement;
 - the second element including an actuation portion having a plurality of slots, each of the slots including a first section and a second section wherein the first and second sections each define divergent paths;
 - the first element including a gripping portion having a plurality of gripping elements, each gripping element having a force transfer element contiguous therewith, and at least one aligning element, where one of the aligning elements if disposed between a pair of gripping elements;
 - wherein one of the force transfer elements engages one first section and one of the aligning elements engages one second section such that movement of the second element relative to the first element results in the first sections contacting each of the aligning elements to actuate the gripping elements and the second sections contacting the aligning elements to maintain orientation of first element with respect to second element.
- 21. The gripping tool recited in claim 20, wherein the first element includes a first opening and the second element includes a second opening which are concentrically aligned during relative movement.
- 22. The gripping tool recited, in claim 20, wherein a lock mechanism is disposed on the fist element operative to secure the first element and second element in a desired angular orientation.
- 23. The gripping tool recited in claim 20, wherein the gripping portion and actuation portion circumferentially engage the workpiece.
- 24. The gripping tool recited in claim 20, wherein the gripping portion and actuation portion are configured penannular.
- **25**. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising:
 - a first element and a second element connected for relative angular movement;
 - the second element including an actuation portion having a plurality of slots, each of the slots including a first section and a second section wherein the first and second sections each define divergent paths;
 - the first element including a gripping portion having a plurality of gripping elements, each gripping element having force transfer element contiguous therewith, and at least one aligning element, where one of the aligning elements if disposed between a pair of gripping elements;
 - wherein the gripping elements performing one function may be replaced with gripping elements performing a different function;
 - wherein one of the force transfer elements engages one first section and one of the aligning elements engages one second section such that movement of the second element relative to the first element results in the first

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sections contacting each of the aligning elements to actuate the gripping elements and the second sections contacting the aligning elements to maintain orientation of first element with respect to second element.

26. An adjustable gripping tool for engaging a workpiece 5 to impart work thereto, the tool comprising:

a first element and a second element connected for relative angular movement;

the second element including an actuation portion having a plurality of slots, each of the slots including a first 10 section and a second section wherein the first and second sections each define divergent paths;

the first element including a gripping portion having a plurality of gripping elements, each gripping element having a force transfer element contiguous therewith, 14

and at least one aligning element, where one of the aligning elements if disposed between a pair of gripping elements;

wherein the gripping element can score and cut;

wherein one of the force transfer elements engages one first section and one of the aligning elements engages one second section such that movement of the second element relative to the first element results in the first sections contacting each of the aligning elements to actuate the gripping elements and the second sections contacting the aligning elements to maintain orientation of first element with respect to second element.

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(54) ADJUSTABLE GRIPPING TOOL

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(US)

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(51) Int. Cl.

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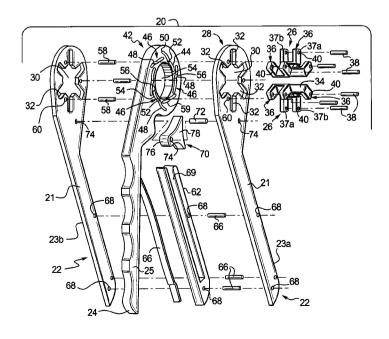
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(57) ABSTRACT

A self-energizing and de-energizing adjustable gripping tool for engaging a work piece to impart work thereto includes a first element and second element connected for relative movement. The second element includes an actuation portion having a plurality of slots. The first element includes gripping elements which are each associated with a force transfer element which engages one of the slots such that movement of the second element relative to the first element actuates the gripping elements to engage the work piece.

16 Claims, 33 Drawing Sheets



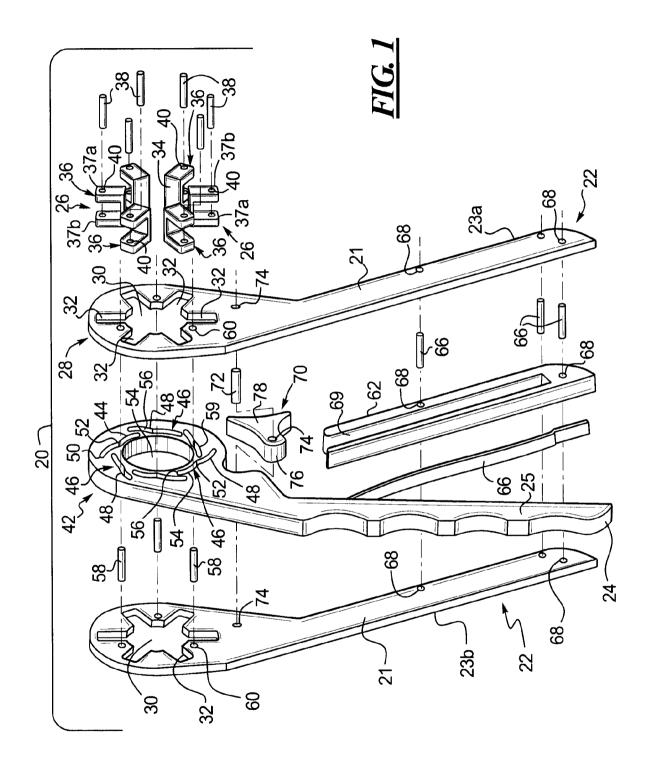
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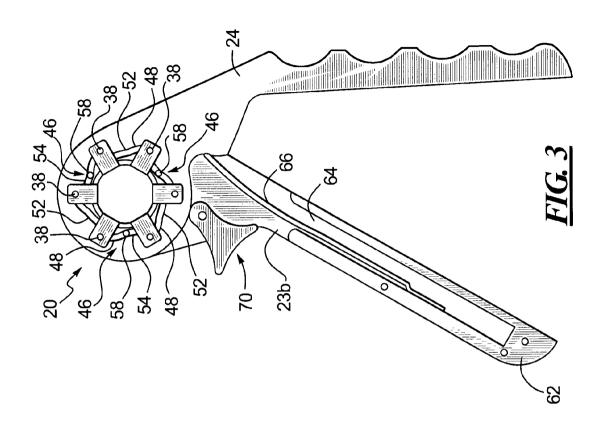
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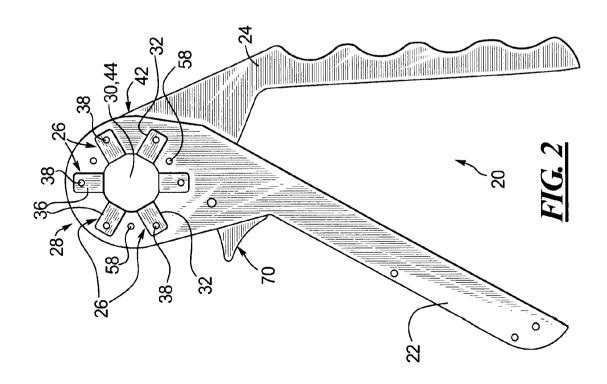
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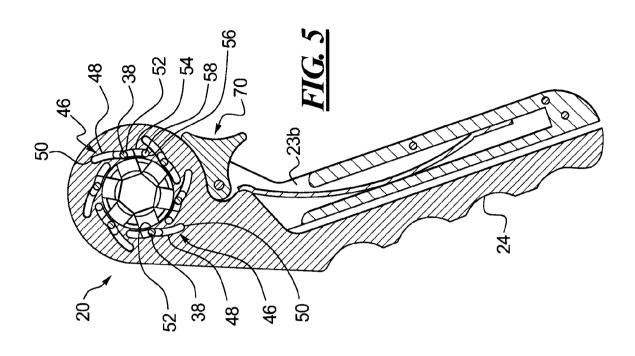
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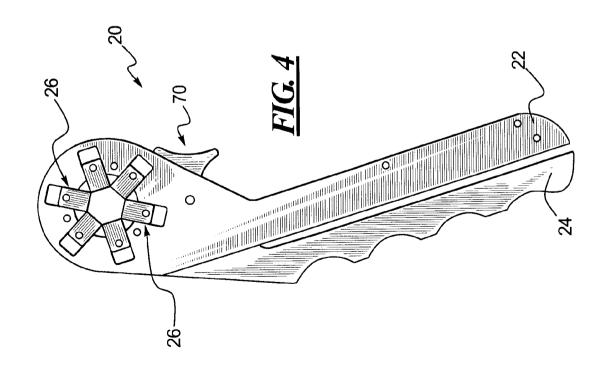




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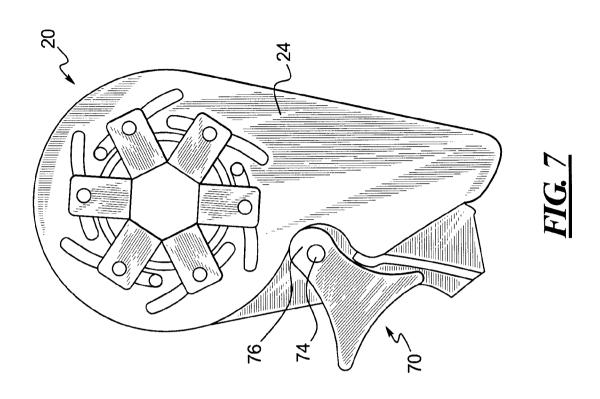
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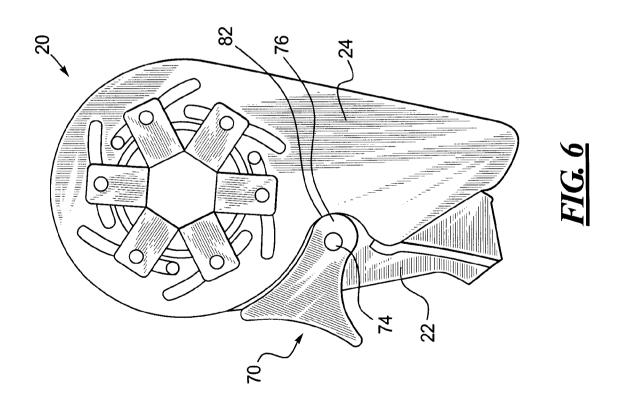


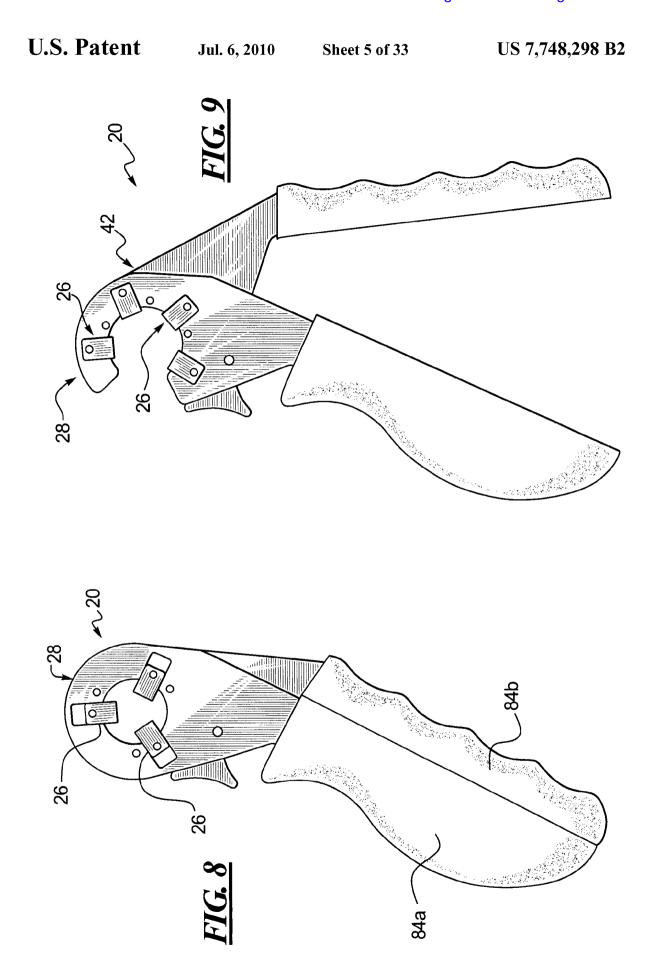


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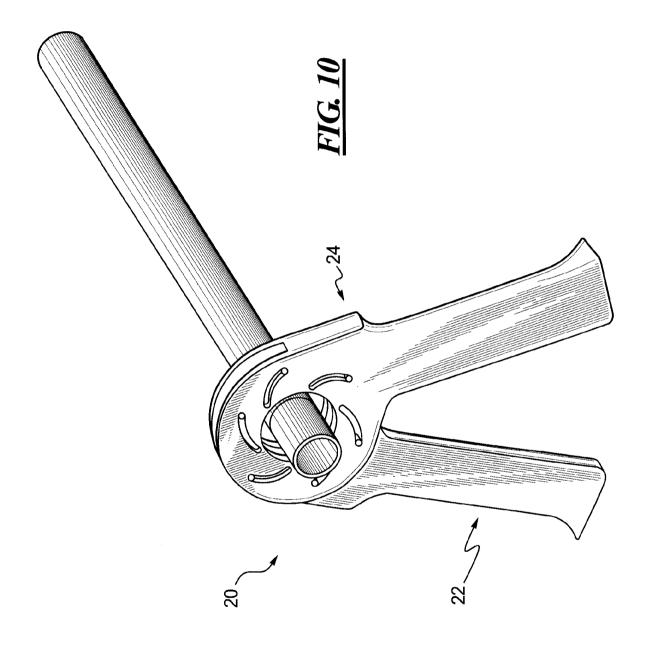






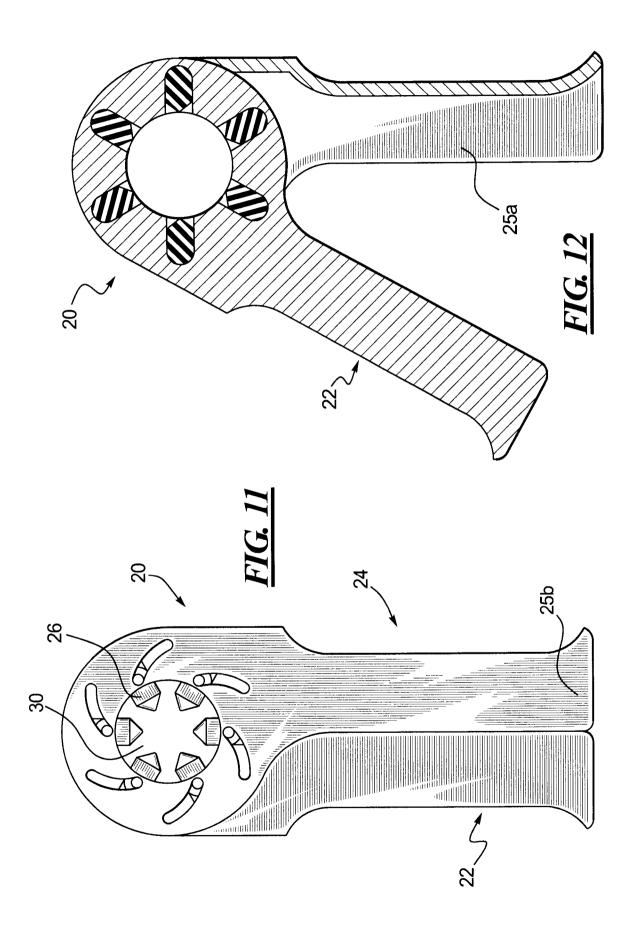
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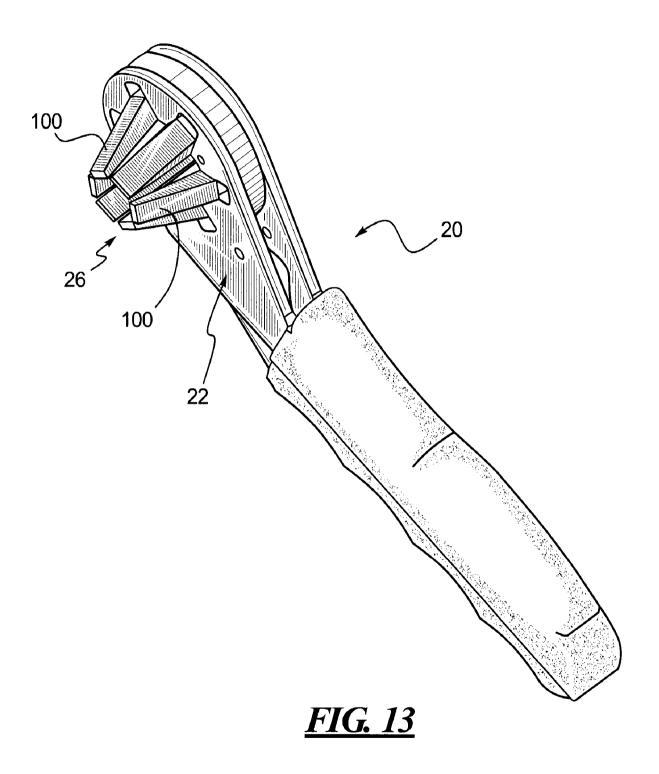
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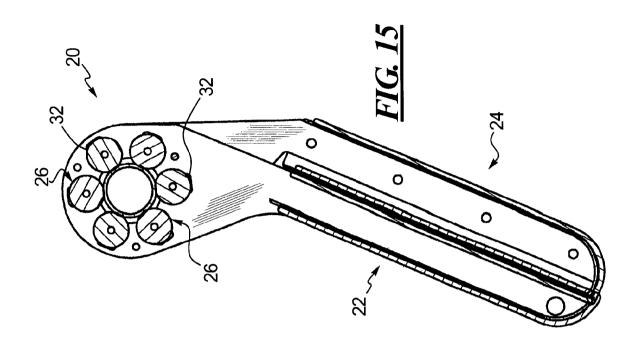
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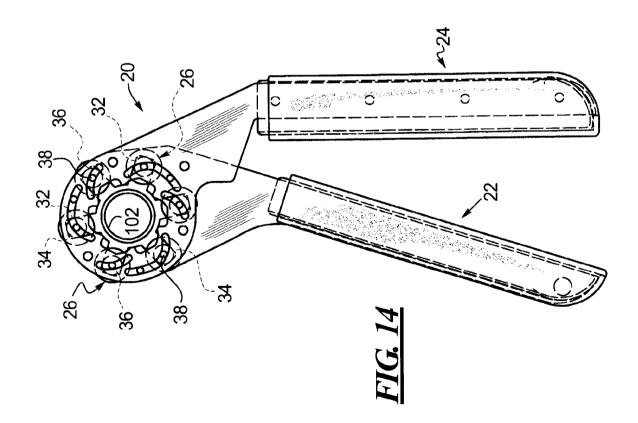
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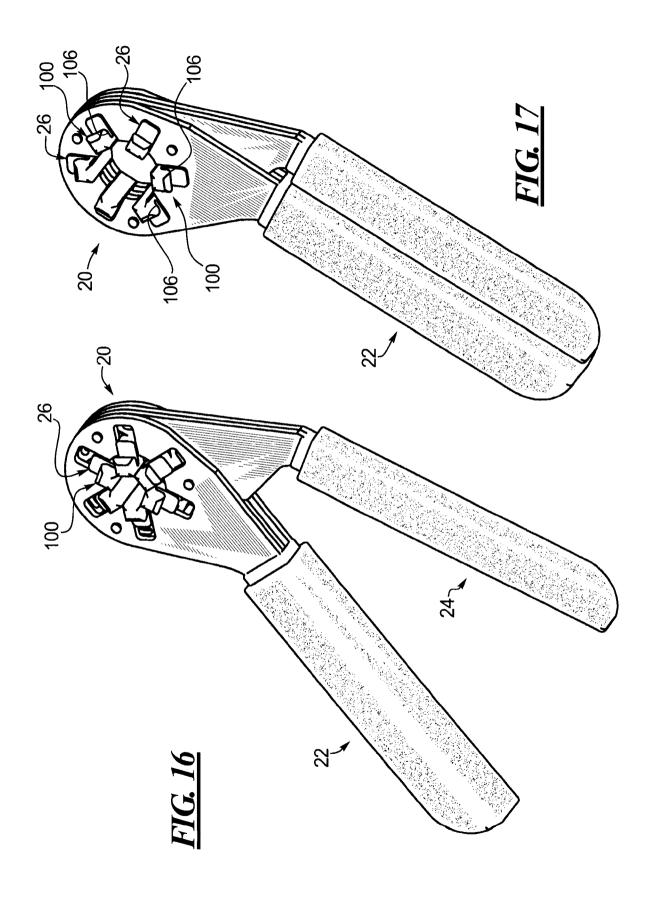
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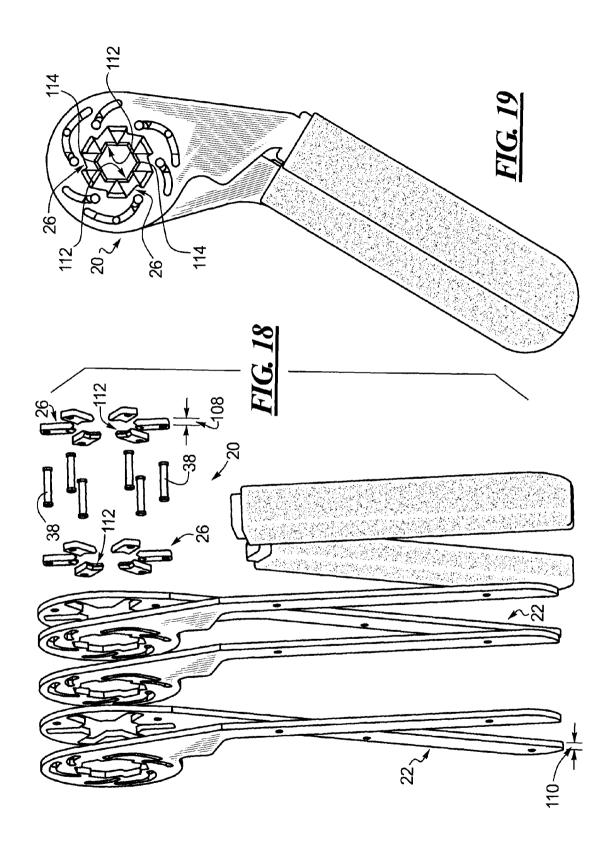


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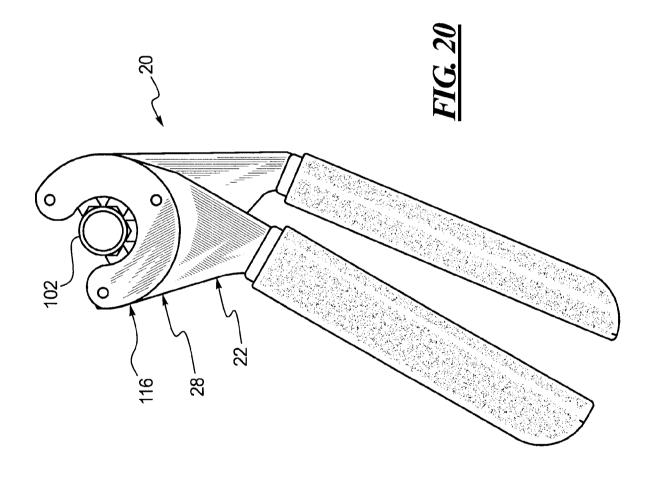
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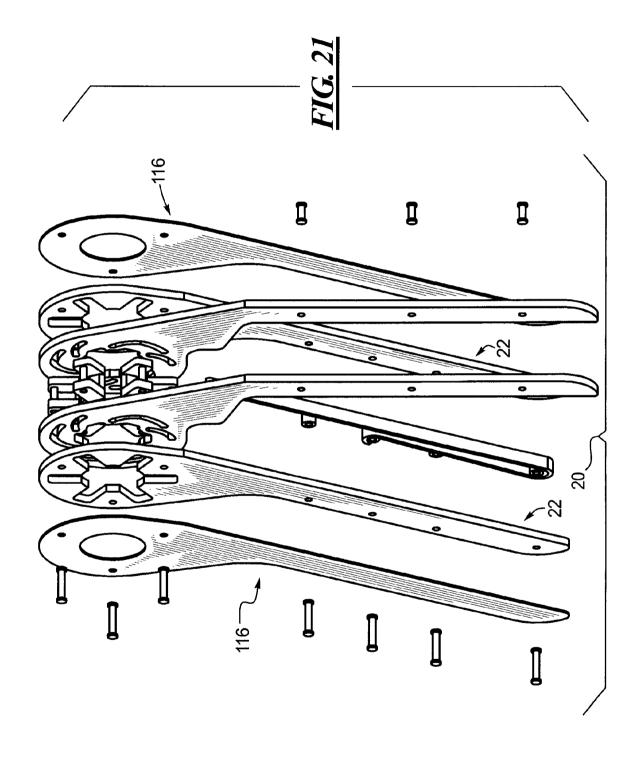
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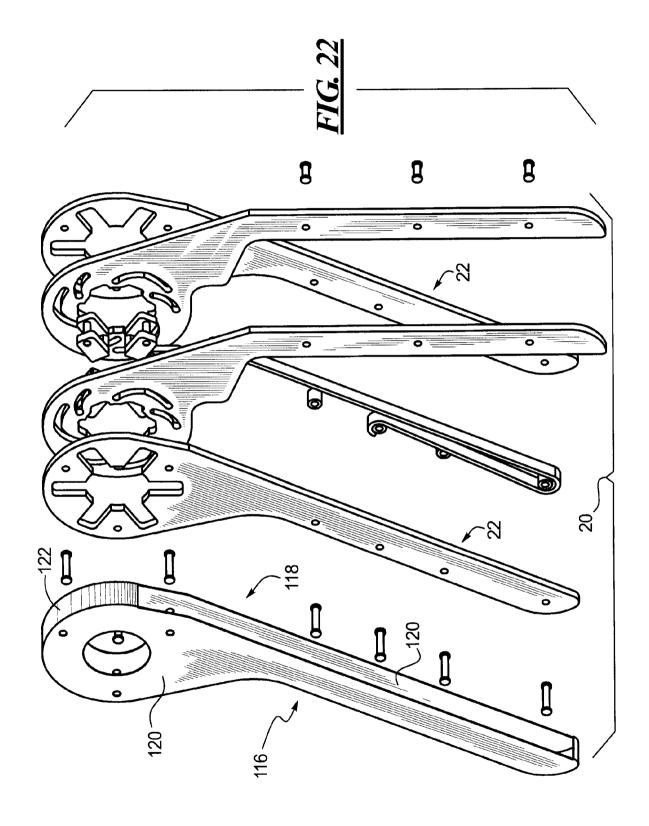
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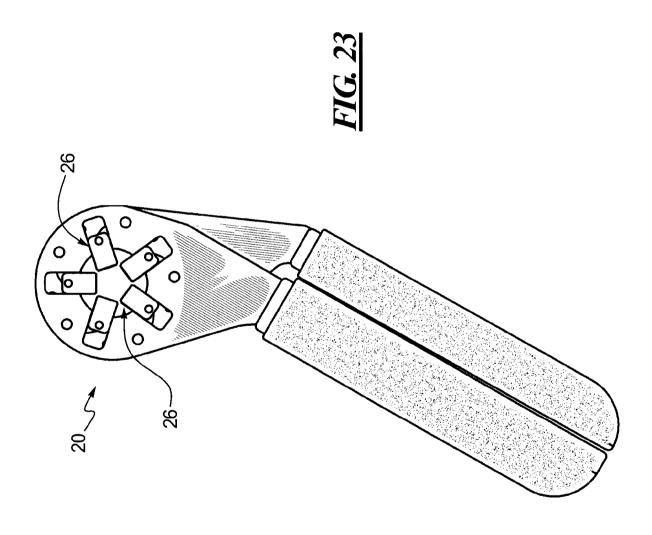
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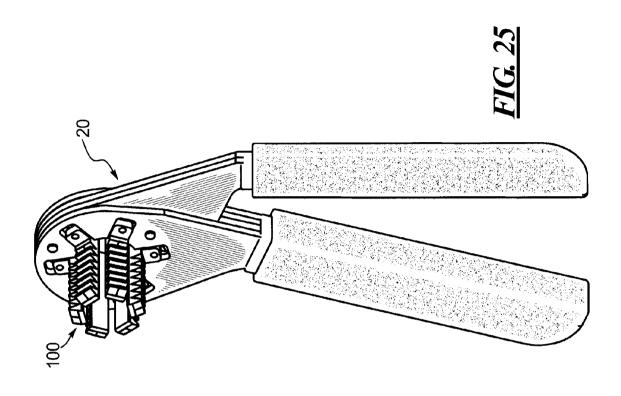
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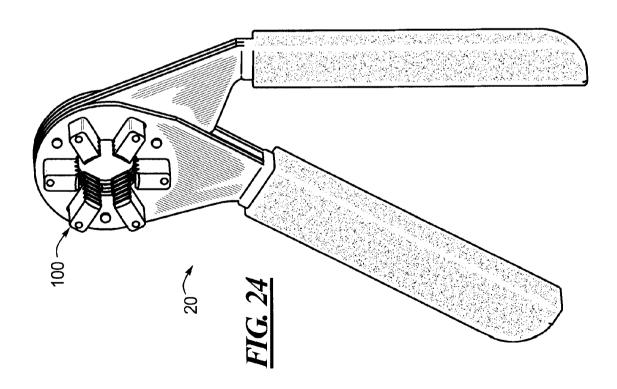
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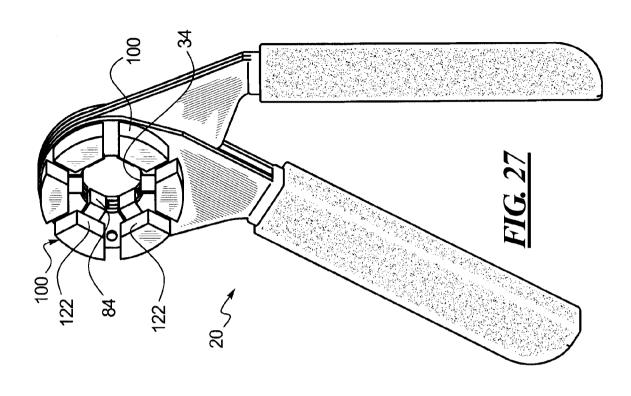
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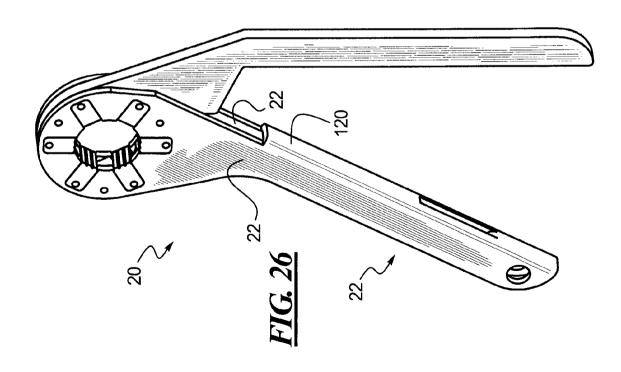




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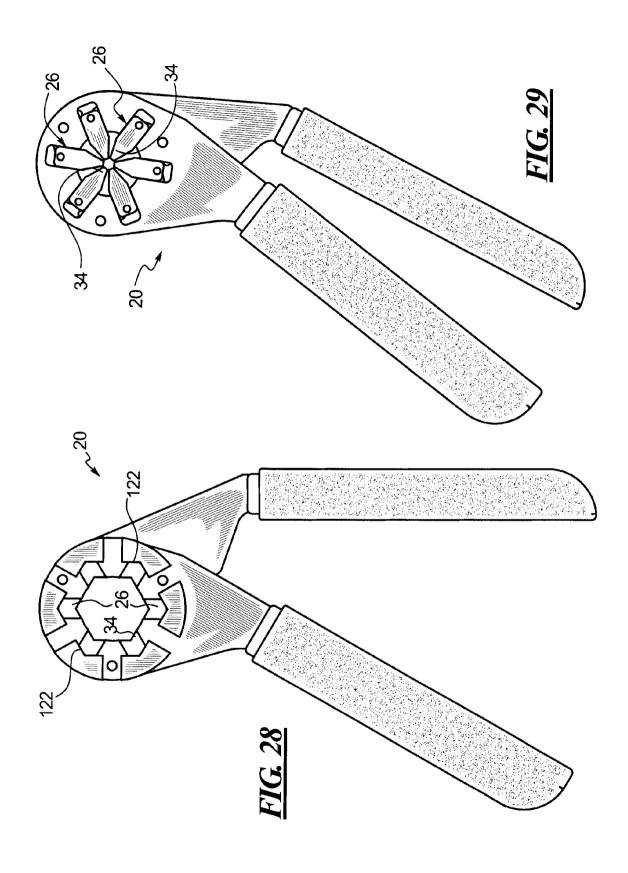
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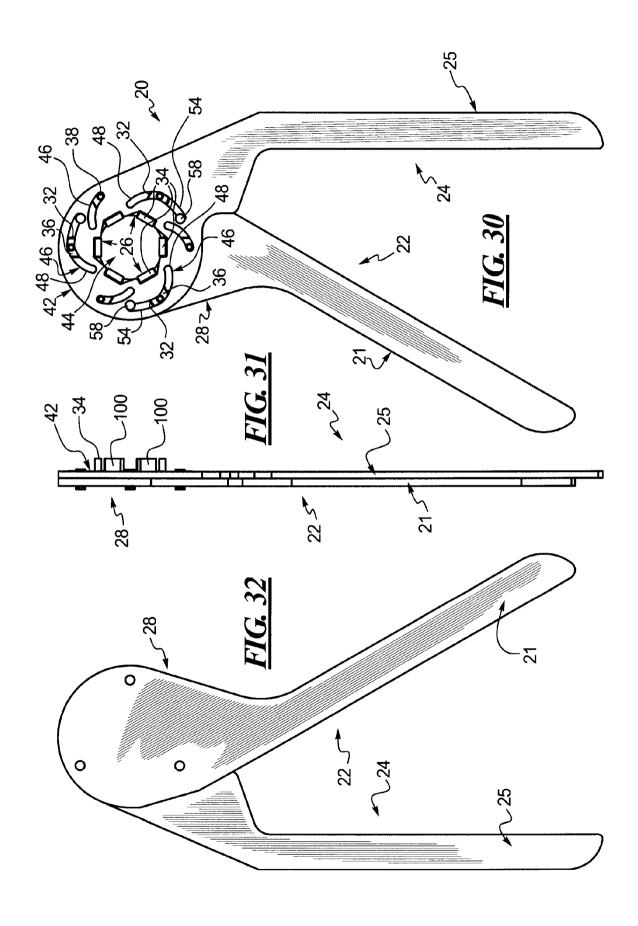
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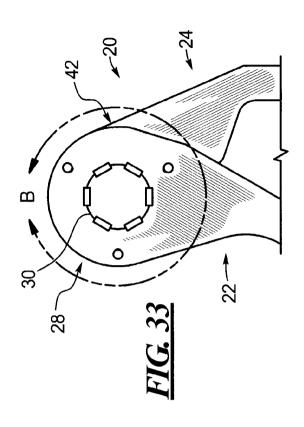
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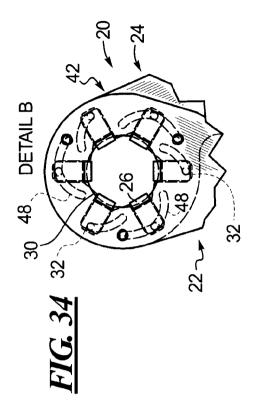
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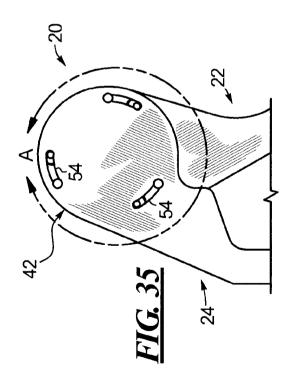


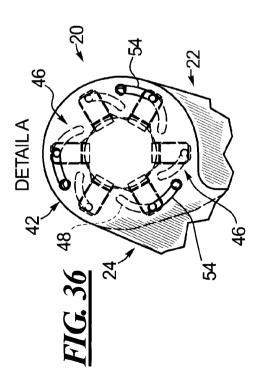
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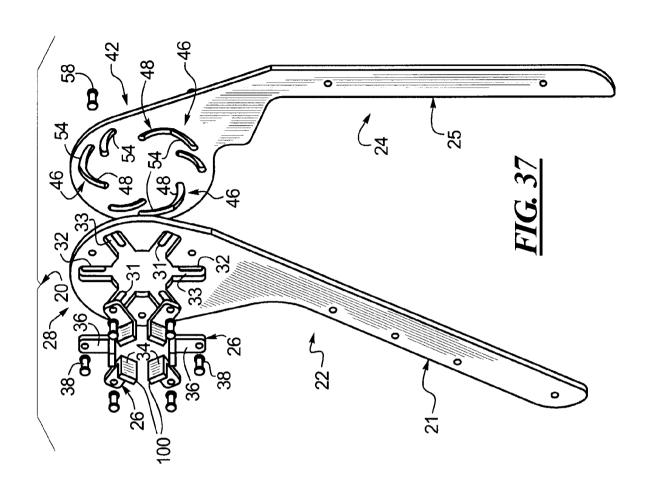


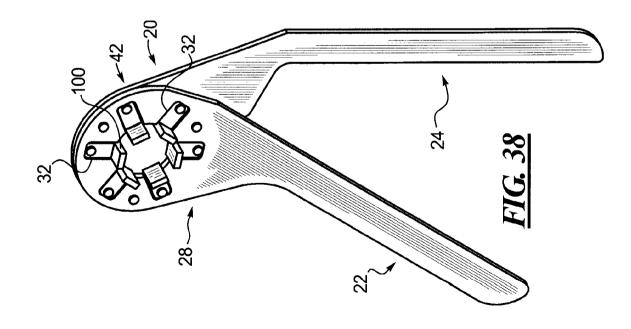




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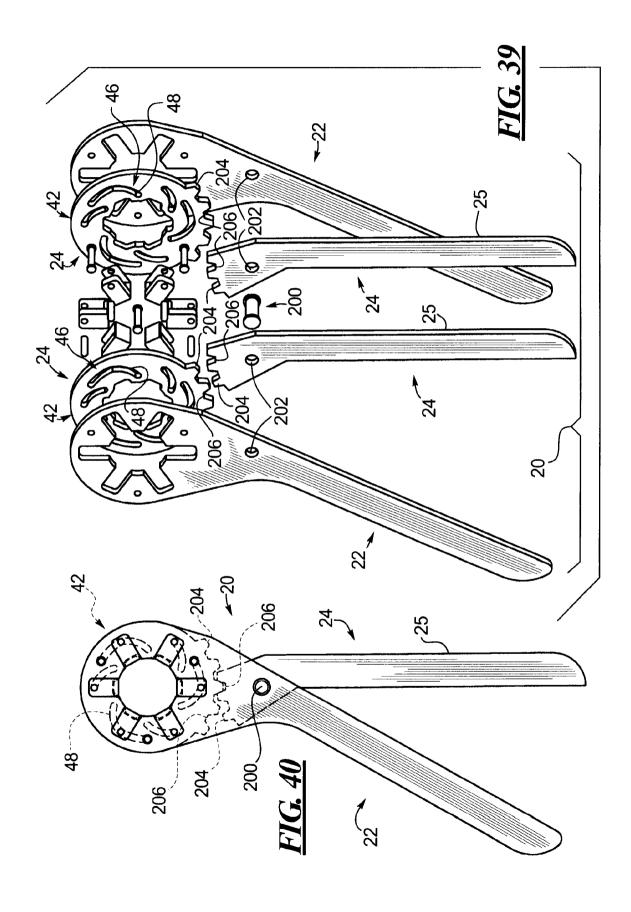
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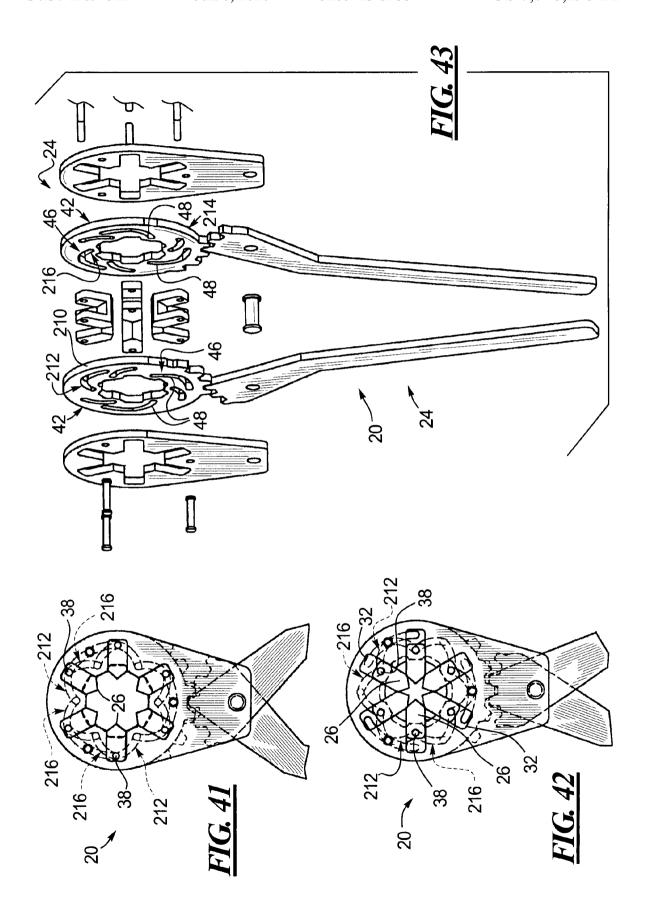
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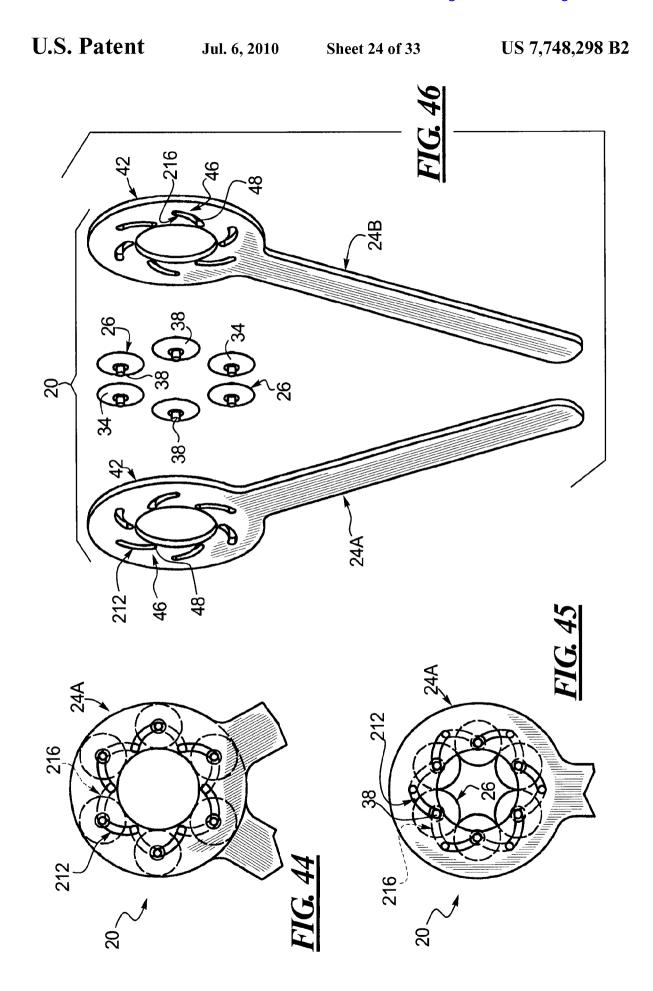
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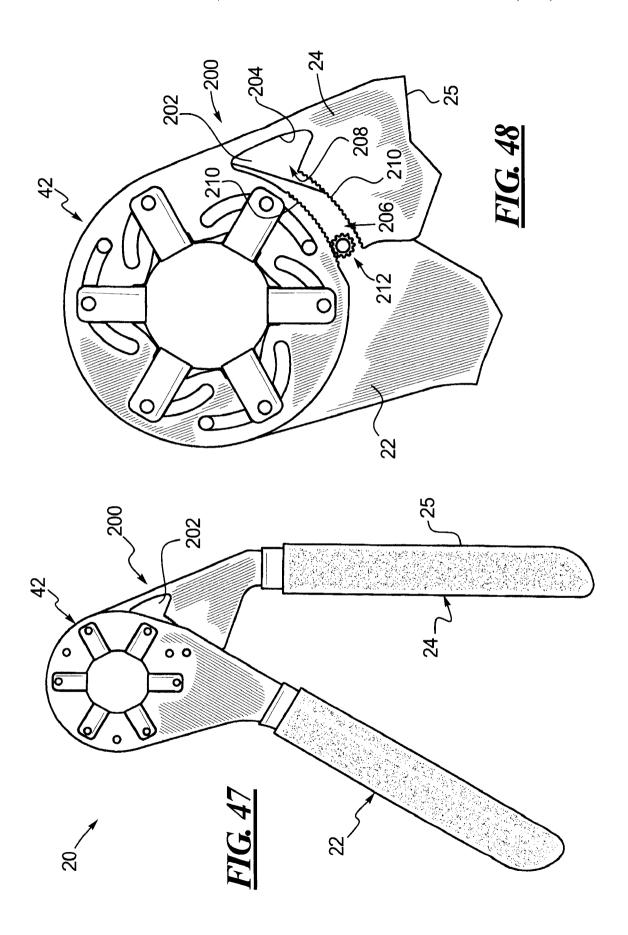
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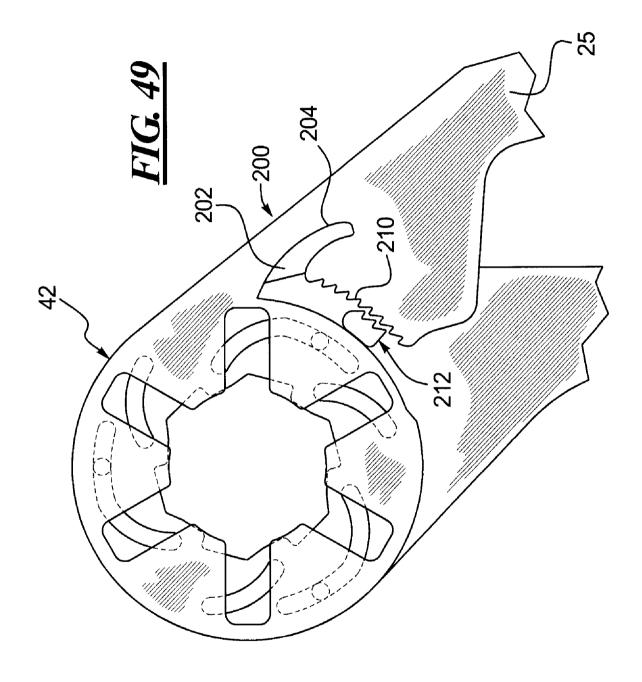
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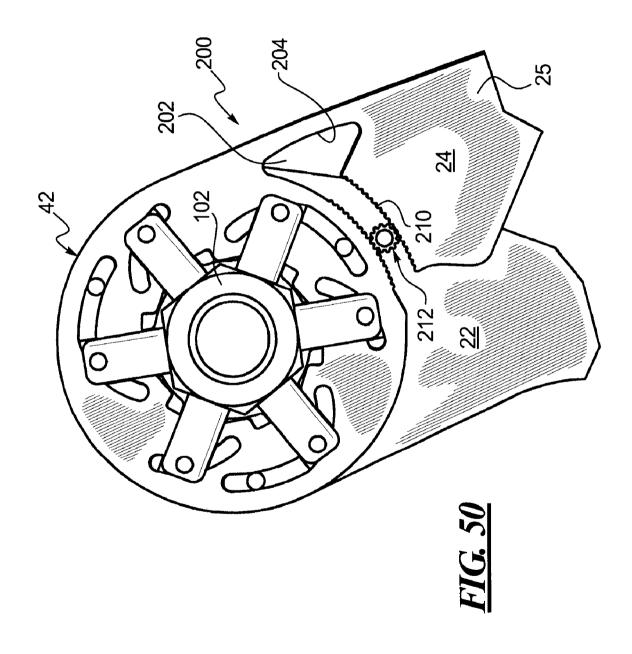
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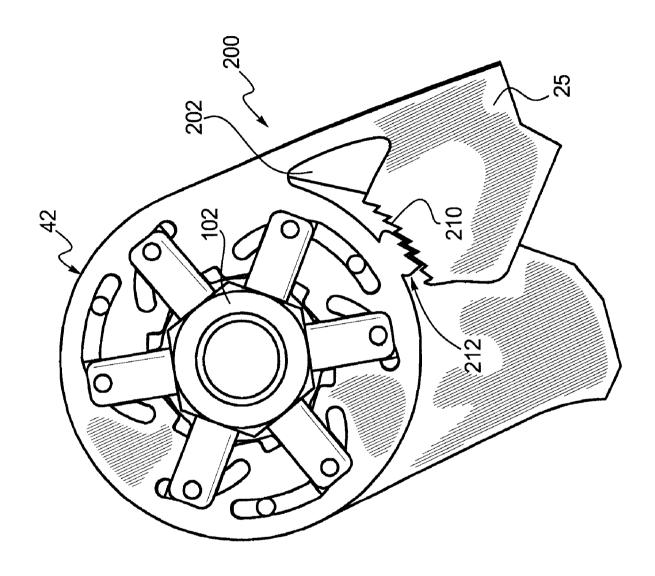
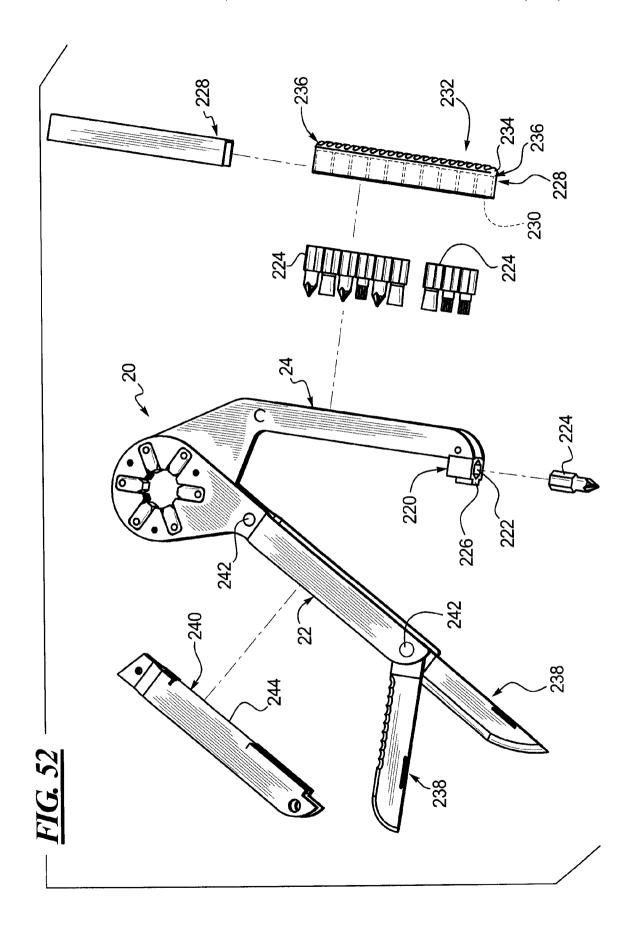


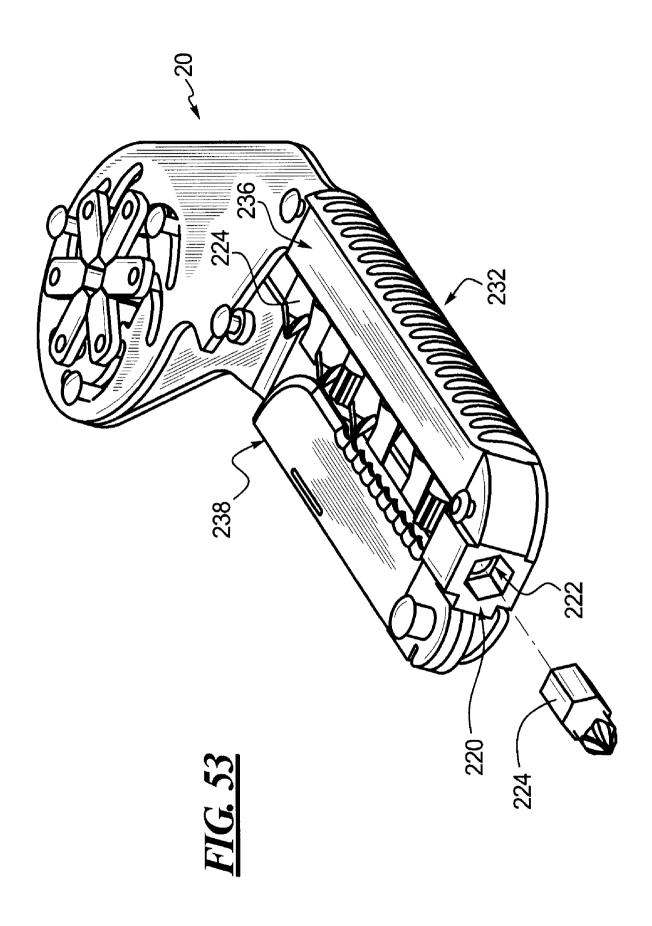
FIG. 51

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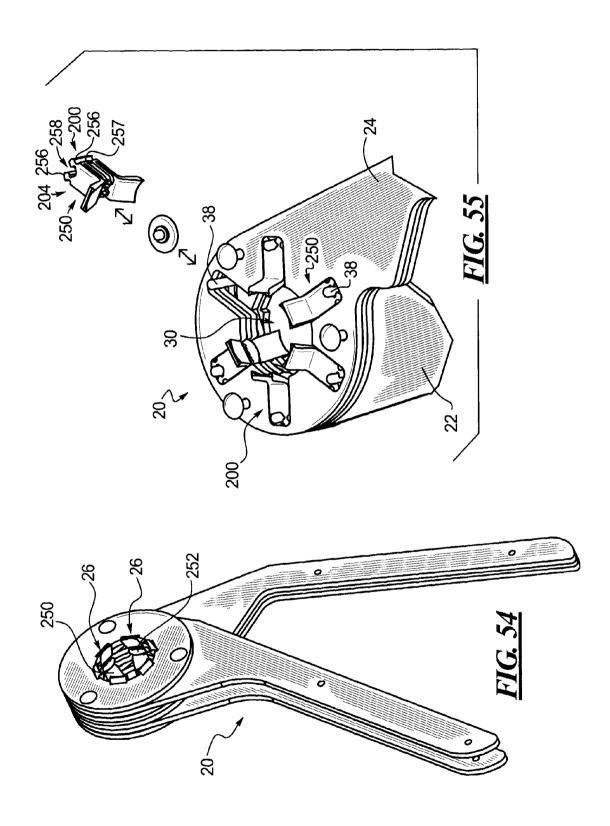
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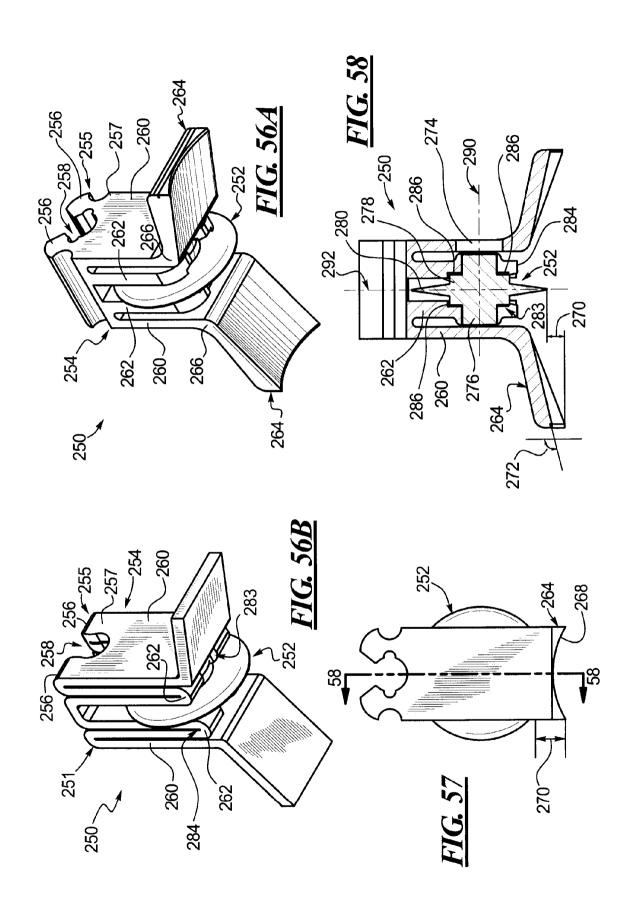
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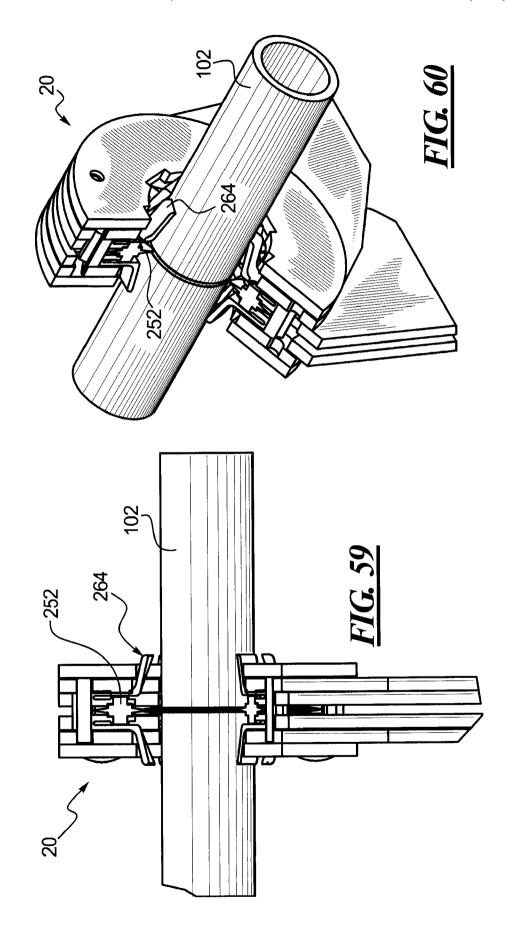


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ADJUSTABLE GRIPPING TOOL

RELATED APPLICATIONS

This application is a continuation-in-part of and claims the 5 benefit of and priority from U.S. application Ser. No. 11/102, 966, filed Apr. 11, 2005, which is a continuation-in-part of and claims the benefit of and priority from U.S. application Ser. No. 10/763,489, filed Jan. 23, 2004, now U.S. Pat. No. 6,889,579 each of which is expressly incorporated herein by 10 reference.

BACKGROUND

This disclosure pertains to a hand tool and more particularly, to an adjustable gripping tool which, as a result of manual operation, self-energizes, automatically configures to engage differently dimensioned and shaped work pieces and de-energizes upon release of actuating force.

Various types of adjustable gripping tools are known in the 20 art. Specifically, several known adjustable gripping tools are embodied in the form of a "crescent" wrench, an adjustable socket wrench, pipe wrench, vice grips, crimpers, bolt and nut cutters, pipe and tube cutters, and various other "plier-type' gripping tools. A crescent wrench is an adjustable open end 25 wrench that has stationary rotatable screw which engages a toothed rack formed on a first jaw element movable with respect to the second jaw element extending from the first element. The adjustable socket wrench includes a shell housing movable elements, such that movement of the first ele- 30 ment with respect to the shell causes the elements to move with respect to the shell in order to engage the work piece. One cutting tool version has adjustable cutting jaws that when tightened and rotated around a tube score and cut the tube. Another version of the cutting tool uses a blade cutting 35 mechanism. The plier-type devices include a pair of first elements connected in such a manner so as to move at least two jaws toward one another in order to engage the work piece. The crimping tools provide various functions, such as specialty segmented dies that expand or contract via interac- 40 tion of a tapered boy with a fixed diameter or a plier-type device crimper with jaws that have been modified as a special head to crimp the work piece.

Each of the prior art devices has disadvantages. The crescent wrench is not automatically resizable during use. The 45 socket device is limited in its effective range of dimensional capability. In other words, a large number of sockets is needed to service a relatively standard range of work pieces, the work pieces must have a standard configuration and the work pieces must be engaged axially.

The plier-type devices fail to engage the work piece evenly around or within the circumference with proper offsetting forces and stability which aides in operation of the tool. The plier-type devices also concentrate the applied mechanical forces in a point-loading configuration creating pressure 55 points and stress risers on the work piece surface.

The tube cutting devices cannot be used with one hand. Another disadvantage of tube cutting devices, in particular, knife blade cutters, is that the tubing is often distorted as a result of the asymmetrical cutting forces applied by the blade 60 against the tube. Other tube cutting devices, such as screw-and-wheel-type tube cutters require continuous rotation of the cutting wheel around the circumference of the tube while simultaneously increasing the force applied by the cutting wheel to the tube in order to increase the cutting depth. 65

Prior art crimping devices cannot create symmetrically balanced crimps with a simple hand tool. For example, crimp2

ing a metal sleeve on a hydraulic hose requires a press and a proper die for proper application. Also all of the previously available gripping tools either loosely hold the work piece or hold the work piece in a manner that concentrates and focuses the gripping forces in a point pressure-loading configuration. This concentration of gripping forces on certain points oftentimes deforms the work piece. Also the previously available tools for wrench applications could not be easily sized to the work piece.

Therefore, there exists a need in the art for an adjustable gripping tool which, as a result of manual operation, selfenergizes the tool action, may be automatically sized and resized to engage a work piece, de-energizes upon release of actuation force, that has a broad range of dimensional capability, engages work pieces axially and radially and provides offsetting forces for stability in operation. Beyond the ability to resize the gripping range, the gripping tool of the present disclosure symmetrically translates the force applied to the gripping tool onto the work piece in a symmetrically balanced and mechanically advantaged and efficient way. Thus, an even distribution of gripping and rotational force about the work piece is achieved; whereby allowing for the most efficient distribution of mechanical stress about the work piece. For any given force required to manipulate the work piece the present disclosure will accomplish the work with the minimal distortion of the work piece by distributing the work force over the largest area of the work piece. Other advantages of the adjustable gripping tool of the present disclosure include decreased costs, increased productivity and multi-access engagement of the work piece resulting in a mechanically advantaged, efficient, even and balanced distribution of working forces.

BRIEF DESCRIPTION OF THE DRAWINGS

Certain embodiments are shown in the drawings. However, it is understood that the present disclosure is not limited to the arrangements and instrumentality shown in the attached drawings, wherein:

FIG. 1 is an exploded perspective view of an adjustable gripping tool in accordance with the principles of the present disclosure.

FIG. 2 is a top plan view of the adjustable gripping tool of FIG. 1 disposed in an open or first operative position.

FIG. 3 is a sectioned view of the adjustable gripping tool of FIG. 2 wherein one component of a first element has been removed.

FIG. 4 is a top plan view of the adjustable gripping tool of FIG. 1 disposed in a closed or second operative position.

FIG. 5 is a sectional view of the adjustable gripping tool of FIG. 4 taken along a line passing through a second element of the adjustable gripping tool.

FIG. 6 is a detailed broken-away section view of the adjustable gripping tool of FIG. 5 wherein one component of the first element has been removed.

FIG. 7 is a detailed broken-away section view of the adjustable gripping tool of FIG. 6 wherein the lock mechanism is disposed in a locked or second operative position.

FIG. 8 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principles of the present disclosure.

FIG. 9 is a top plan view of yet another embodiment of an adjustable gripping tool in accordance with the principles of the present disclosure.

 $FIG.\,10$ is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principles of the present disclosure.

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FIG. 11 is a top plan view of the adjustable gripping tool of FIG. 10, disposed in a closed or second operative position.

FIG. 12 is a sectional view of the adjustable gripping tool of FIG. 11 taken along a line passing through the second element of the adjustable gripping tool.

FIG. 13 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 14 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal 10 aspects of the present disclosure.

FIG. 15 is a sectional view of the adjustable gripping tool of FIG. 14 taken along a line passing between a first element and a second element.

FIG. 16 is a perspective view of another embodiment of an 15 adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 17 is a perspective view of the adjustable gripping tool of FIG. 16.

FIG. 18 is an exploded view of another embodiment of an 20 adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 19 is a top plan view of the adjustable gripping tool of FIG. 18.

FIG. **20** is a top plan view of another embodiment of an ²⁵ adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 21 is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 22 is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 23 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 24 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 25 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 26 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure. 45

FIG. 27 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 28 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 29 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 30 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 31 is side elevation view of the adjustable gripping tool of FIG. 30.

FIG. 32 is a bottom plan view of the adjustable gripping tool of FIG. 30.

FIG. 33 is a partial top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 34 is a detailed view of a portion of the adjustable gripping tool of FIG. 33 as defined by line B.

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FIG. 35 is a partial bottom plan view of the adjustable gripping tool of FIG. 33.

FIG. **36** is a detailed view of a portion of the adjustable gripping tool of FIG. **35** as defined by line A.

FIG. 37 is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present invention.

FIG. 38 is a perspective view of the adjustable gripping tool of FIG. 37.

FIG. **39** is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 40 is a top plan view of the adjustable gripping tool of FIG. 39.

FIG. **41** is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 42 is another top plan view of the adjustable gripping tool of FIG. 41.

FIG. 43 is an exploded view of the adjustable gripping tool of FIGS. 41 and 42.

FIG. **44** is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. **45** is another top plan view of the adjustable gripping tool of FIG. **44**.

FIG. 46 is an exploded view of the adjustable gripping tool of FIGS. 44 and 45.

FIG. 47 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present invention.

FIG. **48** is a detailed broken away section view of one embodiment of the adjustable gripping tool of FIG. **47** disposed in the open or first operative position, wherein a portion of the first element has been removed.

FIG. 49 is a detailed broken away section view of another embodiment of the adjustable gripping tool of FIG. 47 wherein a portion of the first element has been removed.

FIG. **50** is a detailed broken away section view of the adjustable gripping tool of FIG. **48** disposed in the closed or second operative position, wherein a portion of the first element has been removed.

FIG. **51** is a detailed broken away section view of the adjustable gripping tool of FIG. **49** disposed in the closed or second operative position, wherein a portion of the first element has been removed.

FIG. **52** is a partially exploded perspective view of another embodiment of the adjustable gripping tool in accordance with the principal aspects of the present invention.

FIG. **53** is a partially broken away detailed view of a portion of the adjustable gripping tool of FIG. **52**.

FIG. **54** is a perspective view of another embodiment of the adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 55 is a partially exploded perspective section view of the adjustable gripping tool of FIG. 54.

FIGS. **56**A and B are each a perspective view of an arm portion of the adjustable gripping tool of FIG. **54**.

FIG. 57 is s side view of the arm portion of FIG. 56.

FIG. **58** is a section view of the arm portion of FIG. **57** taken along line A-A in FIG. **57**.

FIG. **59** is a partial cut-away end view of the adjustable gripping tool of FIG. **54** disposed in the open or first operative position.

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FIG. **60** is a is a partial cut-away end view of the adjustable gripping tool of FIG. **54** disposed in the closed or second operative position.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE DISCLOSURE

For the purposes of promoting and understanding the principles disclosed herein, reference will now be made to the preferred embodiments illustrated in the drawings and specific language will be used to describe the same. It will nevertheless be understood that no limitation of the scope is thereby intended. Such alterations and further modifications in the illustrated device and such further applications are the principles disclosed as illustrated therein as being contemplated as would normally occur to one skilled in the art to which this disclosure relates.

One principal aspect of the present disclosure is directed to an adjustable gripping tool for engaging a work piece to impart work thereto. The gripping tool includes a first ele- 20 ment and a second element connected for a relative movement to generate movement of at least one gripping element. The first element includes a gripping portion configured to engage the work piece including at least one guide and at least one gripping element. Each at least one gripping element may 25 include a body portion adapted for engaging a work piece, an arm portion configured to engage one of the guides and/or a force transfer element contiguous with the arm portion. The second element includes an actuation portion generally aligned with the first element and having at least one slot. 30 Each at least one slot has a section configured to engage one of the force transfer elements such that movement of the second element with respect to the first element actuates each at least one section to contact and move each respective force transfer element thereby actuating each said at least one grip- 35 ping element along respective at least one guide.

FIG. 1 illustrates in an exploded perspective view of the adjustable gripping tool 20 in accordance with principles of the present disclosure. The adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 40 connected for relative movement. In one embodiment of the present disclosure, the first element 22 includes a pair of elements 23A, 23B disposed on opposing sides of the second element 24. It is within the teachings of the present disclosure that the first element 22 may be configured with a single 45 element 23A or 23B, or as a pair of elements 23A, 23B as may be desired with respect to other design factors of importance to one of skill in the art. The first element 22 includes a first grasping portion 21 and the second element 24 includes a second grasping portion 25. The first and second grasping 50 portions 21, 25 are formed substantially as and commonly referred to as a handle of a tool. The relative movement between the first element 22 and the second element 24 generates, in one embodiment, generally linear movement of the gripping elements 26.

The first element 22 further includes a gripping portion 28, formed substantially as and commonly referred to a head of a tool, disposed at one end of the first grasping portion 21 and configured to engage the work piece (not shown, see for example only and not by way of limitation FIGS. 10, 14, 15 and 20) including a first opening 30, a plurality of guides 32 extending radially from the first opening 30 and the gripping elements 26. It is within the teachings of the present disclosure that the guides 32 may be formed in any suitable configuration. For example, the guides may be formed as groves, 65 channels or any other suitable configuration. Not by way of limitation, but such structural configuration is often guided by

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manufacturing methods or capabilities. Additionally, the guides 32 may be curvilinear or linear. The gripping elements each include a body portion 34 adapted for engaging the work piece, an arm portion 36 configured to engage one of the guides 32 and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. It is within the teachings of the present disclosure that the gripping elements may be integrally formed in any suitable manner. It will also be recognized that the gripping elements may be formed in any other suitable manner as desired to achieve any intended purpose or function. Examples of such other configurations or formations will be disclosed below, but shall not be considered limiting in any sense.

In one embodiment of the present disclosure, the arm portion 36 of the gripping elements 26 further includes a pair of arms 37A, 37B disposed at opposite ends of the body portion 34 such that the gripping elements 36 are substantially U-shaped. It will be recognized by those of skill in the art that the pair of arms 37A, 37B, when so provided engaged the respective guides 32 formed in the first element elements 23A, 23B, respectively. The pair of arms 37A, 37B each include an aperture 40 aligned such that one of the force transfer elements 38 is contiguous therewith for positioning and actuation of the gripping elements 26 as detailed below.

It is within the teachings of the present disclosure that the gripping elements may have a smooth or rough face with which to engage the work piece, as desired. For example, the rough face may have a grooved, serrated, checked or any other suitable finish. Furthermore, the force transfer elements 38 may be configured as pins or other suitable structure to provide the functions as described herein. Moreover, the first element and/or each of the elements thereof may often be referred to as a handle and the second element may often be referred to as a lever. It will be recognized by those of skill in the art that the terms used herein are not of a limiting sense. Rather, these terms are used to broadly describe the structure and function herein.

The second element 24 further includes an actuation portion 42, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the second grasping portion 25 and having a second opening 44 preferably concentric with the first opening 30 and a plurality of slots 46 disposed adjacent the second opening 44. It will be recognized by those of skill in the art that the first and second openings need not be precisely concentric in order to operate as disclosed and provided the intended function. Rather, references to concentric alignment shall include any alignment of the first and second elements which permits operation as disclosed. In one embodiment, each of the slots 46 has a first section 48 configured to engage one of the force transfer elements or pins 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact and move the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32. It will be recognized by those of skill in the art that in this embodiment the first sections 48 define a path which generally decreases in terms of radial measurement from a center of the second opening 44 from a first outer end 50 to an inner end **52**. In another embodiment, the paths may generally increase in terms of radial measurement from the center of the second opening 44 such that relative movement between first and second elements generates an outward motion of the gripping elements. Alternatively, the guides, slots and force transfer element may be configured to interact in a number of different ways to move the actuation elements into movement with the gripping or work piece engaging elements. For example, a

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pair of slots may be formed in a pair of cooperative first and/or second elements where each slot defines an arcuate path that simultaneously act on the force transfer element to effect movement of the gripping element, as described in further detail berein

In one embodiment, each of the slots 46 further includes a second section 54 extending from the first section 48. It will be recognized by those of skill in the art that the second section 54 defines a path which is generally consistent in terms of radial measurement from the center of the second opening 44 from the inner end 52 to a second outer end 56.

In one embodiment of the present disclosure, the first element 22 further includes a plurality of aligning elements 58 for engaging the second sections 54 and where the two elements 23A, 23B are used for positioning and interconnecting the elements 23A, 23B of the first element 22. Each aligning element 58 is disposed between an adjacent pair of guides 32 and extends parallel to the force transfer element 38. Apertures 60 are formed in the first elements 23A, 23B to receive and engage the aligning elements 58. In operation, each one 20 of the aligning elements 58 engages one of the second sections 54 so that during relative movement between the first element 22 and the second element 24, or first and second elements, respectively, the first and second openings 30, 44 remain generally aligned. It will be recognized by those of 25 skill in the art that the second sections 54 engage the aligning elements 58 in response to the forces induced by the divergent path of the first sections 48 on the force transfer elements 38. As a result, not only do the first and second openings 30, 44 remain generally concentrically aligned, but the gripping ele- 30 ments 26 are actuated along the guides 32 with equal, likewise displacement. It is within the teachings of the present disclosure that the slots 46 may include a third section defined within the first section. The third section facilitates actuating a respective gripping element at a different rate. It will be 35 recognized by those of ordinary skill in that art that such configuration will be advantageous when timing of engagement between the gripping elements and the work piece is desired. For example, a third section may be used in a crimping operation wherein at least one of the slots includes a first 40 section and a third section and at least one of the slots includes a first section. All the gripping elements are initially actuated by the first section of each slot. However, those gripping elements associated with the third section will be moved at a different rate as dictated by the third section. Such different 45 rate may increase, decrease or maintain the timing of engagement with the work piece. Those gripping elements not associated with the third section continue to move as per the first section. Accordingly, the third section gripping elements hold the work piece while the first section gripping elements fur- 50 ther act on the work piece by piercing or any other desired

A spacer 62 may be used to interconnect the elements 23A, 23B to define a pocket 64 such that a spring 66 disposed within the pocket contacts the second element 24 in order to 55 dispose the second element in a normally open position (see FIGS. 2 and 3). The spacer may be connected to each of the elements 23A, 23B by press fit pins 66 engaging aligned apertures 68 or any other suitable device or in any other suitable manner.

A lock mechanism 70 is connected to the first element 22 such that operative movement of the lock mechanism 70 from a first operative position (see FIGS. 4 and 5) to a second operative position (see FIGS. 2 and 3) secures the first element 22 and second element 24 in any desired orientation. 65 The lock mechanism 70 may be connected between the elements 23A, 23B by a press fit pin 72 engaging aligned aper-

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tures 74 or by any other suitable device or in any other suitable manner. The inner or operative end 76 of the lock mechanism 70 is configured as a cammed or eccentric surface. In one embodiment, this may be achieved by disposing aperture 74 offset from the longitudinal axis of the lock mechanism 70. Alternatively, an eccentric shaped surface may be defined on the inner or operative end 76 or by any other suitable manner.

When oriented in the first operative position (See FIGS. 4) and 5), the inner end 76 of the lock mechanism 70 defines a clearance (82, see FIG. 6) with respect to the second element 24. Movement of the actuating end 78 of the lock mechanism 70 from the first operative position to the second operative position (See FIGS. 2 and 3) moves the inner end 76 about the aperture 74 such that the operative end 76 binds against the second element 24 thereby securing the first element and second element in a desired orientation. It is within the teachings of the present disclosure that the lock mechanism may be formed with any suitable structure for the desired functionality. For example, in one embodiment, the lock mechanism may include cooperative, complimentary saw-tooth, grooved or geared surfaces that facilitate an interference fit so that the tool may be used to impart work to the work piece with either a clockwise or a counter-clockwise orientation. Any other suitable structure which would facilitate an interference fit would be useful and/or desirable.

In one embodiment of the present disclosure, the gripping portion 28 includes six gripping elements 26. However, it would be recognized by those of skill in the art, that the gripping portion 28 need include only at least one gripping or engaging element 26 and that any other suitable number of gripping or work piece engaging elements may be provided. In the embodiment with six gripping elements, the adjustable gripping tool may be advantageously used in connection with hex-shaped work pieces where the gripping elements faceload each of the flats of the work piece. Such a configuration is advantageous compared to conventional inventors that point-load a hex-shaped fastener at its corners.

FIG. 2 illustrates the adjustable gripping tool of FIG. 1 disposed in an open position. The second element 24 is biased from the first element 22 as described above to maintain such open position. The lock mechanism 70 is disposed in the second operative position securing the first element 22 and second element 24 a desired orientation. The adjustable gripping tool 20 of this embodiment is configured such that the gripping portion 28 and the actuation portion 42 are adapted to circumferentially engage the work piece. However, in FIG. 2, the gripping elements 26 are disposed such that the arms 36 engage the guides 32 in a manner which is characteristic of the open position of the adjustable gripping tool 20. The force transfer elements 38 and aligning elements 58 are shown as force transfer elements press fit to the gripping elements 26 and first element 22 respectively. Alternatively, the force transfer elements can be manufactured as a protrusion of the gripping or work piece engaging element.

FIG. 3 illustrates a section view of the adjustable gripping tool 20 of FIG. 2 wherein one element of the first element 22 has been removed. Element 23B is shown having spacer 62 connected thereto to define a pocket 64 such that the spring 66 disposed within the pocket 64 contacts the second element 24 to bias the second element 24 in the open position. As described above, the lock mechanism 70 is engaged in the second operative position securing the first element 23B and second element 24 in the desired open position. Aligning elements 58 are disposed at the inner end 52 of the slot 46 which defines a point of separation between the first section 48 and the second section 54. The force transfer elements 38

are disposed at the outer end 50 of the first section 48 of the slot 46 as will be shown and described in more detail below.

FIG. 4 illustrates an adjustable gripping tool 20 disposed in a closed position wherein the first element 22 and second element 24 are disposed immediately adjacent. The lock 5 mechanism 70 is disposed in the first operative position, unlocked. The gripping elements 26 have been moved from an open position, as shown in FIGS. 2 and 3, to a closed position such that the gripping elements are adapted for engaging the work piece.

FIG. 5 illustrates a section view of the adjustable gripping tool 20 of FIG. 4 taken through the second element where the adjustable gripping tool is disposed in the second operative or closed position. The first element is represented by element 23B which is disposed immediately adjacent the second element 24. The force transfer elements 38 have been moved as a result of contact with the first section 48 of the slots 46 from an outer end 50 to an inner end 52. The aligning elements 58 have been moved from an inner end from the second section 54 of the slot 56 to an outer end 56. It will be recognized by 20 those of skill in art that the paths defined by the first and second sections 48, 54 of the slot 46 are divergent. The aligning elements 58 engage the second portion 54 of the slot 46 in order to maintain proper orientation between the first element 22 and the second element 24. The force transfer elements 38 25 engage the first portion 48 of the slot 46 such that the generally decreasing diameter dimension of the path defined by the first portion 48 causes the force transfer elements to move closer to the center of the first and second openings 30, 44. Accordingly, the gripping elements 26 are likewise actuated 30 along the guides 32 to engage the work piece. The lock mechanism 70 is disposed in a first operative position. It should also be noted that the slots can be reversed and the action reversed such that the actuation elements are radiating from the center during activation.

FIG. 6 illustrates a detailed broken away view of the adjustable gripping tool **20** of FIGS. **4** and **5**. The lock mechanism **70** is disposed in a first operative or open position. The lock mechanism **70** is connected to the first element **22** by a pin **74** which is disposed offset from a longitudinal axis of the lock mechanism **70**, such that in this first operative position, a clearance **82** is defined between the lock mechanism operative or inner end **76** and the second element **24**.

FIG. 7 illustrates the adjustable gripping tool 20 of FIG. 6 wherein the lock mechanism 70 has been moved from the first operative position (shown in FIG. 6) to a second operative position. As a result of movement of the lock mechanism 70 the clearance is eliminated between the operative or inner end 76 and the second element 24. Accordingly, the lock mechanism 70 binds against the second element 24 such that the first element and second element 24 cannot be moved relative to one another without first releasing the lock mechanism 70. It will be recognized by those of skill in the art that the pin 74 used to mount the lock mechanism 70 to the first element 22 is most often offset from the longitudinal axis of the lock mechanism 70. However, an eccentric surface at the inner or operative end 76 may also be formed to enable the same function.

FIG. 8 illustrates another embodiment of the present disclosure of the adjustable gripping tool 20 wherein only three 60 gripping elements 26 are shown. It is within the teaching of the present disclosure that the gripping portion 28 only include at least one gripping element 26. Grips 84A, 84B may also be provided for the first element 22 and second element 24 to further facilitate effective ergonomic actuation of the 65 adjustable gripping tool 20. The remaining structural and functional elements and aspects of this embodiment of the

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present disclosure may be configured as any of the like structure and functional aspects of the other embodiments dis-

FIG. 9 illustrates yet another embodiment of the present disclosure directed to an adjustable gripping tool 20. In this embodiment of the present disclosure, the gripping portion 28 and the actuation portion 42 are configured penannular. Such configuration enables the wrench 20 to engage the work piece laterally or in a radial direction. Further, four gripping elements 26 are illustrated in this embodiment. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 10 illustrates another embodiment of the present disclosure wherein the adjustable gripping tool 20 is configured as a cutting or scoring device for engaging, for example, a tubular element. In this embodiment, the second element 24 is configured substantially U-shaped. Such configuration may be achieved by binding, folding or otherwise forming a unitary element as shown in FIG. 10. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

The first and second elements 22, 24 are connected for relative movement in order to generate linear movement of the gripping elements. It is within the teachings of the present disclosure that the gripping elements may also be configured to score or cut a work piece. For example, in one embodiment, the gripping elements described above which are configured to engage the work piece as described above may be replaced with gripping elements configured to perform the scoring or cutting functions.

FIG. 11 illustrates a top plan view of the embodiment of the present disclosure in FIG. 10 disposed in a closed position. The first and second elements 22, 24 have been moved toward one another such that the gripping elements 26 extend into the first opening 30 to engage a work piece (not shown). As shown in FIG. 10, this embodiment is configured to engage a tubular element, such as a pipe or other suitable work piece. For example, a polyvinyl chloride ("PVC") pipe may be cut or scored with the sharp-edged gripping elements of this embodiment and not distort the PVC pipe. As a result, in addition to a clean perpendicular cut-off, the PVC pipe is not deformed so that further coupling is problematic. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 12 illustrates a sectional view of the adjustable gripping tool 20 of FIG. 10 taken through the first element 22, where the tool 20 is disposed in an open position. The gripping element 26 disposed within the guides 32 include all the structural elements as described above. However, rather than a U-shaped body, a force transfer element extends from each side of the body portion to engage the slots of the pair of elements 25a, 25b (25b in FIG. 11) which comprise the second element 24.

FIG. 13 illustrates a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure. In this embodiment of the present disclosure, the adjustable gripping tool 20 includes gripping elements 26 which have extensions 100 that extend beyond the first element 22. The extensions 100 facilitate engaging work pieces disposed in a space-limited location, where access for the entire tool 20 may be difficult or

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problematic. The remaining structural and functional elements and aspects of this embodiment of the present disclosure remain the same as detailed above. Alternatively, other structural elements may be formed on the extensions 100 to enable additional functions for the tool 20, such as crimping, 5 cutting, or any other suitable function. Additionally, the extensions 100 may extend to either side or both and incorporate any of the embodiments set for the below or herein to facilitate any intended function. The remaining structural and functional elements and aspects of this embodiment of the 10 present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 14 illustrates a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the 15 principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes gripping elements 26 which are each configured as a cutting wheel that movably engages the work piece 102 to facilitate severing of the work piece 102 by movement of the tool 20 about the work 20 piece 102 after movement of the second element 24 with respect to the first element 22, as shown in FIG. 15. As with the other gripping elements described herein, the cutting wheels 26 include a body portion 34 adapted for engaging work piece 102, an arm portion 36 configured to engage one 25 of the guides 32 and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. As shown in FIG. 15, relative movement of the second element 24 with respect to the first element 22 actuates each gripping element or cutting wheel 26 along a respective guide 32 in order to 30 facilitate engagement with the work piece 102. It is within the teachings of the present disclosure that the gripping elements or cutting wheels 26, in this embodiment or any other herein, may be configured in any suitable manner or structure in order to achieve any identified or desired purpose and that only at 35 least one gripping element or cutting wheel 26 is necessary and the number of gripping elements or cutting wheels 26 is not limited. Furthermore, the adjustable gripping tool 20 may be configured such that the cutting wheels 26 may be replaceable in the event they dull or break. The remaining structural 40 and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIGS. 16 and 17 are perspective views of another embodi- 45 ment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes extensions 100 that project from the gripping elements 26 to engage an interior of a work piece (not shown for clarity). The extensions 50 100 shown in this embodiment are substantially L-shaped and define a pocket 106 between the extension 100 and the gripping element 26 to receive the work piece. When configured as such, the extension 100 of this embodiment, is facilitates a crimping operation. Another feature of this embodiment, is a 55 reverse or divergent operation of the gripping elements 26 upon relative movement of the first element 22 with respect to the second element 24. Such a configuration enables the gripping elements 26 to engage a first dimension work piece with the first and second elements 22, 24 disposed in a first 60 operative position (as shown in FIG. 16) and a second dimension work piece with the first and second elements 22, 24 disposed in the second operative position (as shown in FIG. 17), such that the first dimension work piece is smaller than the second dimension work piece (both of which are not 65 shown for clarity). It is within the teachings of the present invention that the adjustable gripping tool 20 as shown in FIG.

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16 may be used to engage a single work piece and upon relative movement of the first and second elements 22, 24 impart a crimping operation upon such work piece and complete such operation upon attaining the configuration as shown in FIG. 17. It is within the teachings of this disclosure that the extensions 100 may take any other suitable configuration or structure, one such example may be the tap shown in FIG. 25 or a structure wherein the extensions project to both sides of the adjustable gripping tool. and function in the same manner to achieve any desired purpose. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 18 is an exploded view and FIG. 19 is a top plan view, both of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes gripping elements 26 which have a planar configuration. The gripping elements 26 have a thickness 108 that is generally equivalent to a thickness 110 of the respective first element 22 with which such gripping elements 26 is associated. Such a configuration of the gripping elements 26 in this embodiment facilitates flexibility of such gripping elements in operation of the gripping tool 20 to engage the work piece. Moreover, gripping elements 26 having a planer configuration are more simple to manufacture various shapes and lengths and to assemble within the adjustable gripping tool 20

Another aspect of this embodiment of the present disclosure is that the gripping elements 26 are configured to have a V-shape 112 in the body portion of the gripping element such that the vertex 114 of the V-shape 112 is directed towards the force transfer element 38. Such configuration facilitates faceloading and corner loading for hex-shaped work pieces or those work pieces with defined corners, as described in more detail above and point loading for those work pieces that are generally cylindrical, tubular or have corners with angles between adjacent sides thereof that are larger than the angle of the sides of the V-shape. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 20 is a top plan view and FIGS. 21 and 22 are exploded views, all of other embodiments of an adjustable gripping tool 20 in accordance with principal aspects of the present disclosure. Each of the embodiments shown in these figures has a common element, a cover plate 116, connected in any conventional manner to the first element 22 to reinforce and protect the adjustable gripping tool 20. As shown in FIG. 20, the cover plate 116 has a penannular configuration and is attached to the gripping portion 28 of the first element 22. It will be recognized by those skill in art that the cover plate 116 of such configuration facilitates reinforcement of the adjustable gripping tool 20 having a open head or penannular configuration that facilitates radial engagement of a work piece 102. This embodiment also shows the V-shaped gripping elements of an above-described embodiment for face-or corner-loading the work piece 102. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

As shown in FIG. 21, this embodiment of the present disclosure includes a cover plate 116 that has an overall dimension and shape that is generally equivalent to an overall dimension and shape of the first element 22 and is attached

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over each first element 22. It will be recognized by those of skill of the art that substantial reinforcement of the entire length of the tool 20, i.e. gripping and grasping portions, is provided in this embodiment of the present disclosure and that such configuration also provides protection to the operating elements of the adjustable gripping tool. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

As shown in FIG. 22, the cover plate 116 is configured as a receptacle 118 defined by a pair of cover portions 120 offset by a margin portion 122 to engage outer surfaces of a pair of aligned first elements 22. In addition to the reinforcing and protection advantages discussed above, this embodiment of 15 the present disclosure further provides an additional level of isolation and protection of the gripping and grasping portions and in particular, the gripping elements, from the effects of an operating environment that may be dusty, dirty or subject to harsh fluids. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 23 is a top plan view of another embodiment of an adjustable gripping tool 20 is accordance with the principle 25 aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes the gripping elements 26 configured to engage a non-standard work piece. As used in this disclosure, a non-standard work piece may be a security fastener, or any other type or kind of work piece that does not 30 have a conventional cylindrical, tubular, hex, square or other standard dimension or shape. As discussed many times above, the adjustable gripping tool 20 may have the gripping elements 26 configured in any suitable manner to engage any desired work piece. The remaining structural and functional 35 elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIGS. 24 and 25 are perspective views of other embodiments of an adjustable gripping tool 20 in accordance with the 40 principle aspects of the present disclosure. In these embodiments, the gripping elements 26 include extensions 100 which are configured to cooperatively function to facilitate chasing threads. It will be recognized by those of skill in the art that the gripping elements 26 and extensions 100 may be 45 configured to engage any desired type of thread, for example, pipe threads, standard coarse or fine threads, metric coarse or fine threads or any other conventional or proprietary type of thread configuration. The embodiment shown in FIG. 24 is configured to engage exterior threads formed on a work piece, 50 while the embodiment disclosed in FIG. 25 is configured to engage the interior threads formed on a work piece, both in a manner described above. These embodiments are particularly advantageous over prior art thread chasing devices in that the present embodiments may chase all the threads of the work 55 piece rather than starting at one end of the work piece and proceeding axially which may be difficult or problematic in the event that the initial starting threads are so damaged that the thread chasing device cannot properly engage the work piece threads. The present embodiment overcomes such disadvantage by engaging a substantial portion of the threads of the work piece past an initial engagement point for the threads, as would a conventional thread chaser. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as 65 any of the like structure and functional aspects of the other embodiments disclosed herein.

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FIG. 26 is a perspective view of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the first element 22 includes a pair of first elements 22 and a backbone 120 connecting a portion of common edges of the pair of first elements 22. The pair of first elements 22 and the backbone 20 are integrally formed from a unitary blank of material. This embodiment is advantageous in that manufacture of the first element is efficient, economical and has increased strength. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIGS. 27 and 28 are perspective and top plan views other embodiments of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In these embodiments, each gripping element 26 includes an extension 100 that projects from the gripping element 26 to define a second body portion 122 adapted for engaging the work piece such that the body portion 34 facilitates a first range of gripping ability and the second body portion 122 facilitates a second range of gripping ability. It will be recognized those of skill in the art that the adjustable gripping tool 20 of these embodiments facilitates a wide range of gripping ability such that a single adjustable gripping tool 20 may replace a considerable number of similar tools. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 29 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes gripping elements 26 that have been configured such that the body portion 34 of each gripping element 26 facilitates crimping a wire/terminal connection or a rather suitable or like connection. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structural and functional aspects of the other embodiments disclosed herein.

FIG. 30 is a top plan view, FIG. 31 is a side elevation view and FIG. 32 is a bottom plan view, all of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for a relative movement. The first element includes a first grasping portion 21 and the second element includes a second grasping portion 25. The first and second grasping portions 21, 25 are formed substantially as and commonly referred to as a handle of a tool. The relative movement between the first element 22 and the second element 24 generates, in one embodiment, generally linear movement of the gripping elements 26.

The first element 22 further includes a gripping portion 28, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the first grasping portion 21, and configured to engage the work piece (not shown for clarity) including a plurality of guides 32 formed in the grasping portion 28 and the gripping elements 26. The gripping elements 26 each include a body portion 34, adapted for engaging the work piece, an arm portion 36, configured to engage one of the guides 32 and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. In this embodiment, the guides 32 are formed as grooves in the gripping portion 28 that do not pass completely through the gripping portion, as best shown in FIG. 32. It is within the

teachings of the present disclosure that the guides 32 may be formed as slots, grooves, channels or any other suitable configuration. As discussed in the many embodiments above, it is within the teachings of the present disclosure that the grip-

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ping elements may be formed in any suitable manner or 5 configuration.

The second element 24 further includes an actuation portion 42, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the second grasping portion 25 having an opening 44 and a plurality of slots 46 disposed adjacent the opening 44. In one embodiment, each of the slots 46 has a first section 48 configured to engage one of the force transfer elements or pins 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32. It will be recognized by those of skill in the art that the first sections 48 define a path which generally decreases in terms of radial measurement from a center of the opening 44 20 from an outer end to an inner end. In another embodiment, the paths may generally increase in terms of radial measurement from the center of the opening 44, such that relative movement between first and second elements generates an outward motion of the gripping elements originally disposed adjacent 25 the center of the opening 44. Alternatively, the guides, slots and force transfer elements may be configured to interact in a number of different ways to move the actuation elements into movement with a gripping or work piece engaging elements.

In this embodiment, the body portions 34 include an extension 100 to facilitate increased area of the body portion for gripping the work piece. In one embodiment, the first element 22 may further include a plurality of aligning elements 58 for engaging the second sections 54. Each aligning element 58 is disposed between an adjacent pair of guides 32 and extends 35 parallel to the force transfer element 38. In operation, each one of the aligning elements 58 engages one of the second sections 54 during relative movement between the first element and the second element the first and second elements 22, 24 remain generally aligned. The remaining structural and 40 functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 33 is a partial top plan view of another embodiment of 45 an adjustable gripping tool in accordance with the principle aspects of the present disclosure. FIG. 34 is a detailed view of a portion of the adjustable gripping tool 20 of FIG. 33 defined by line B. FIG. 35 is a partial bottom plan view of the adjustable gripping tool 20 of FIG. 33. FIG. 36 is a detailed view of 50 a portion of the adjustable gripping tool 20 of FIG. 35 as defined by line A. In this embodiment, the adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for relative movement. The first element 22 includes a gripping portion 28 including a plurality of 55 guides 32 (as best shown in FIG. 34) formed in the grasping portion 28 extending radially from a first opening 30 and the gripping elements 26.

The second element 24 includes an actuation portion 42 having a plurality of slots 46 formed therein. It is within the 60 teachings of the present invention that the slots 46 may be formed as slots, grooves, channels, any combination thereof or any other suitable configuration. In this embodiment, the slots 46 have a first section 48 that is configured as a groove or channel, while the second sections 54 of the slots 46 are 65 formed completely through the actuation portion 42 as would a conventional slot. The remaining structural and functional

elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

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FIG. 37 is an exploded view and FIG. 38 is a top plan view, both of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for relative movement. The first element 22 further includes a gripping portion 28 formed substantially as and often referred to as a head of a tool, disposed at one end of the first grasping portion 21, and configured to engage the work piece (not shown for clarity) including a plurality of guides 32 formed in the grasping portion 28 and the gripping elements 26. The guides 32 are formed as grooves in the grasping portion 28 that do not extend entirely through the first element 22. A guide slot 31 is disposed within each guide 32 and extends entirely through reduced guide portion of the first element 22. It is within the teachings of the present disclosure that the guides 32 may be formed in the first element 22 in any suitable manner. The groove-like configuration of the guides 32 provides additional support for the gripping elements 26 in that the floor 33 of the guides, in which the guide slots 31 are formed provides an additional guide surface for the gripping elements 26 and facilitates resistance to twisting of the gripping elements 26.

The gripping elements 26 each include a body portion 34, adapted for engaging the work piece and arm portion 36, configured to engage one of the guides 32 and associated guide floor 33, and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. It is within the teachings of the present disclosure that the gripping elements 26 may be formed in any suitable manner or configuration and that the force transfer element be configured in any suitable manner. For example, the force transfer element may be a threaded fastener, rivet, pin, shaft, connector or any other suitable device to perform the intended function. The second element 24 further includes an actuation portion 42, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the second grasping portion 25 having a plurality of slots 46 formed therein. In one embodiment, each of the slots 46 has a first section 48 configured to engage one of the force transfer elements 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32 and guide slots 33.

It will be recognized by those of skill in the art that the first sections define a path which generally decreases in radially measurement from a center of an actuation portion 42 from a first outer end to a second inner end. In another embodiment, the paths may generally increase in terms of radially measurement from the center of the actuation portion 42, such that relative movement between first and second elements generates an outer motion of the gripping elements originally disposed adjacent center of the actuation portion or gripping portion. Alternatively, the guides, slots, and force transfer elements may be configured to interact in any number of different ways to move the gripping or work piece engaging element.

In this embodiment, the body portion 34 include an extension 100 to facilitate increased area of the body portion for gripping the work piece. In one embodiment, the first element 22 may further include a plurality of aligning elements 58 for engaging a second section of the slots. Each aligning element 58 is disposed between adjacent pair of guides 32 and extends

parallel to the fourth transfer element **38** and may be configured as the force transfer elements to provide the intended function. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional spects of the other embodiments disclosed herein.

FIG. 39 is an exploded view and FIG. 40 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the second element 24 includes a pair of second elements. Each of these second elements 24 includes an actuation portion 42 including at least one slot 46 having a first section 48.

The second element 24 further includes a grasping portion 25 operatively coupled to the first element 22. In this embodiment, a rivet, fastener or other suitable or like device 200 engages the generally aligned apertures 202 of the first and second elements to operatively couple the grasping portion 25 to the first element 22. It is within the teachings of the present invention that any other suitable device may be used to provide such operative coupling as will be recognized by one of skill in the art.

The grasping portion 25 is operatively associated with the actuation portion 42 in meshing engagement. In this embodiment, meshing engagement is defined by cooperative contact 25 between at least one tooth 204 and at least one groove 206. It is within the teaching of the present invention that any number of cooperative tooth and groove combinations may be used. For example, in one embodiment one tooth or groove may be formed on the grasping portion 25 and a complimentary 30 groove or tooth may be formed on the actuation portion 42. In another example, a plurality of teeth or grooves may be formed on the grasping portion 25 and a complimentary groove or teeth may be formed on the actuation portion 42. Furthermore, it is within the teachings of the present disclo- 35 sure that gear multiplication/leverage or other mechanical advantage may be designed into such meshing engagement and that any suitable structure to provide the functionality of mechanical leverage for advantage may be used. For example, in one embodiment, different gear ratios may be 40 used to facilitate the desired advantage. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 41 is a top plan view of another embodiment of adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. The adjustable gripping tool 20, as shown in FIG. 41, is disposed in a first operative position. FIG. 42 is another top plan view of the embodiment 50 of the adjustable gripping tool 20 of FIG. 41 wherein the adjustable gripping tool 20 is disposed in a second operative position. FIG. 43 is an exploded view of the adjustable gripping tool 20 of FIGS. 41 and 42. In this embodiment, the adjustable gripping tool 20 primarily includes a second ele- 55 ment 24 that includes a pair of second elements. Each of the second elements 24 includes an actuation portion 42 including at least one slot 46 having a first section 48. Each at least one slot first section 48 formed in one of the pair of second elements 210 defines a one path 212 and each at least one slot 60 for section 48 formed in another of the pair of second elements 214 defines another path 216. The one path 212 has a generally clockwise orientation, in that, as the path extends from an inner end to an outer end, such extension is generally in the direction of clockwise. The another path 216 has a 65 generally counter-clockwise orientation, in that, as the path extends from an inner end to an outer end, such extension is

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generally in the direction of counter-clockwise. As best shown in FIGS. 41 and 42, the one path 212 and the another path 216 cooperatively engage the force transfer element of one said at least one gripping element 26 to actuate each said at least one gripping element 26 along respective said at least one guide 32. It is within the teachings of the present invention that the orientation of the paths defined above is not limiting in any sense, rather such description is a useful for explaining the functional aspects of this embodiment. Essentially, the paths extending in different directions yet cooperatively acting on the force transfer element facilitate increased mechanical advantage against the force transfer element and hence the gripping elements. Accordingly, a more secure grip can be achieved thereby. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 44 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. The adjustable gripping tool, as shown in FIG. 44, is disposed in a first operative position. FIG. 45 is another top plan view of the embodiment of the adjustable gripping tool 20 of FIG. 44 shown disposed in a second operative position. FIG. 46 is an exploded view of the adjustable gripping tool 20 of FIGS. 44 and 45. In this embodiment, the adjustable gripping 20 includes a one second element 24A and an another second element 24B connected for relative movement which generates movement of at least one gripping element 26. Each at least one gripping element 26 includes a body portion 34 and a force transfer element 38 contiguous with the body portion 34. The one second element 24A and the another second element 24B each include an actuation portion 42 including at least one slot 46 having a first section 48. Each at least one slot first section 48 formed in the one second element 24A defines a one path 212 and each at least one slot first section 48 formed in another second element 24B defines another path 216. The one path 212 and the another path 216 cooperatively engage the force transfer element 38 of one said at least one gripping element 26 to actuate each said at least one gripping element 26 into engagement with the work piece. In this embodiment, the one path has a generally clockwise orientation and the another path 216 has a generally counter-clockwise orientation. It would be recognized by those of ordinary skill in the art that the orientation of either of the paths may be reversed to facilitate any desired function. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 47 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 is disposed in a first operative or open position and primarily includes a first element 22 and a second element 24 connected for relative movement. The second element 24 includes a living hinge 200 defined between the actuation portion 42 and a grasping portion 25. The living hinge 200 may be defined by an opening 202 or any other suitable structure to achieve the intended function. It is within the teachings of the present disclosure that the living hinge 200 may be configured as any suitable thinned portion of the second element 24 that permits flexure or bending of the second element 24 so that the grasping portion 25 may be moved relative to the actuation portion 42. In other embodiments, differently configured hinges or connections between the actuation portion 42 and the grasping portion 25 may be substituted for the living hinge to provide the same function.

As will be described in more detail below with respect to FIGS. **48-51**, the living hinge **200** facilitates linking of the first and second elements **22**, **24** when the tool **20** is engaging the workpiece and a sufficient grasping force has been applied (not shown in this drawing).

Linking the first and second elements 22, 24 together when the tool engages the workpiece enables a user to apply a torque to the workpiece which exceeds the force the user may impart on the workpiece with the gripping element of the tool 20 in an unlinked configuration. As anyone who has used a set of pliers will recognize, the plier handles will be forced apart against the user's grasping force when the user attempts to apply a torque to the workpiece which exceeds the amount of force the pliers can impart to the workpiece or what is the resultant force of the workpiece against the pliers. This is particularly true with respect to a workpiece having corners, such as a hex-shaped object. In the presently disclosed embodiment of the adjustable gripping tool 20, the linked first and second elements 22, 24 are linked when the grasping portion 25 is moved relative to the actuation portion 42 and resist separation when a reaction force from the workpiece is greater than an application force generated by the at least one gripping element. Moreover, the embodiment shown in FIGS. 47-51 is configured to enable the tool 20 to radially engage the workpiece (i.e., the gripping portion and actuation portion are configured penannularly). However, it is within the teachings of this disclosure that this embodiment of the tool 20 may be configured to engage the workpiece axially (i.e., the gripping portion and actuation portion configured substantially annular) or any other suitable configuration. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structural and functional aspects of the other embodiments disclosed herein.

FIGS. 48 and 49 are each a detailed broken away section view of one embodiment of the adjustable gripping tool of FIG. 47 disposed in the open or first operative position, wherein a portion of the first element has been removed for clarity. In each of the FIGS. 48 and 49, the opening 202 is 40 defined by an interior wall 204 that includes a mouth portion 206 and a throat portion 208. A stop (not shown) may be formed or defined at the entrance to the mouth to prevent over-rotation of the first element with respect to the second element. A crenate surface 210 is defined in the mouth portion 45 **206**. Preferably, with respect to the embodiment disclosed in FIG. 48, the crenate surface 210 is formed on each side of the mouth portion 206. However, in the embodiment disclosed in FIG. 49, the crenate surface 210 is preferably only formed on one side of the mouth portion 206. The reason for such preferable configurations will become readily apparent as further described below.

The throat portion 208 is disposed at an interior end of the mouth portion 206 adjacent the living hinge 200. In each of the embodiments shown in FIGS. 48 and 49, a toothed element 212 is disposed on the first element 22 adjacent the crenate surface 210. Preferably, the toothed element 212 is disposed generally in the mouth portion 206. In the embodiment disclosed in FIG. 48, the toothed element 212 is configured as a rotatable gear 214, while in the embodiment disclosed in FIG. 49, the toothed element 212 is configured as a fixed pawl 216. It is within the teachings of the present invention, that other configurations for the toothed element 212 may be used in order to perform the interlocking function described herein. For example, the toothed element 212 may also be configured as any other interlocking or interfering elements. For example, knurled or stepped surfaces or any

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other suitable structure which may be selectively positioned to transfer force from one element to the other may also perform the intended function.

FIGS. 50 and 51 are each a detailed broken away section view of the adjustable gripping tools of FIGS. 48 and 49, respectively, each disposed in the closed or second operative position, wherein a portion of the first element has been removed for clarity. As briefly described above, in this embodiment of the present disclosure, when the grasping portion 25 is moved relative to the actuation portion 42, after engaging the workpiece 102, the crenate surface 210 engages the toothed element 212. Preferably, the toothed element 212 and crenate surface 210 are complementarily configured for meshing or interlocking engagement such that, as a result, the first and second elements 22, 24 are linked together and function similarly to a single handle to provide the advantages described above. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structural and functional aspects of the other embodiments disclosed herein.

FIG. 52 is a partially exploded perspective view of another embodiment of the adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment of the present disclosure, the adjustable gripping tool 20 includes an end piece 220 connected to one of the first and second elements 22, 24 and having a receptacle 222 defined therein configured to removably engage one of a plurality of work elements 224. Preferably, the receptacle 222 is formed in an outer surface 226 of the end piece 220. It is within the teachings of the present disclosure that the end piece 220 may also frictionally or otherwise engage the other of the first and second elements 22, 24 of which the end piece 220 is not connected so as to maintain the first and second elements 22, 24 in the closed or second operative position.

In another embodiment, a storage element 228 is moveably connected to at least one of the first and second elements 22, 24 and may be connected to both. The plurality of work elements 224 are configured to removably engage the storage element 228 in any suitable manner. It is within the teachings of the present disclosure that the storage element 228 have a plurality of receptacles 230 defined therein, each configured to removably engage one of the plurality of work elements 224. Alternatively, the storage element 228 may be configured with a substantial channel shape that retains the work elements 224 therein by any suitable or conventional manner, for example, frictionally engaging, magnetically retaining, adhesively retaining or any other suitable way to retain the work elements 224 within the storage element 228. Further alternatively, the at least one of the first and second elements 22, 24 may be magnetized to retain the work elements 224. Accordingly, one of skill in the art will recognize that the material of construction for the storage element 228 may be selected from the group consisting of rubber, plastic, metal, composite or any other suitable material.

Preferably, a textured surface 232 is formed on an outer surface 234 of the storage element 228. It is within the teachings of the present disclosure that the textured surface 232 may be integrally or separably formed with respect to the storage element 228 and may be constructed of any suitable material. However, it has been found that a deformable material provides an ergonomic advantage.

In one embodiment, the storage element 228 is movably connected to at least one of the first and second elements 22, 24. It is within the teachings of the present disclosure that such movable connection may be selected from the group consisting of a lateral friction fit, wherein the storage element 228 may be moved laterally with respect to its longitudinal

axis, a pivoting friction fit, wherein the storage element 228 is pivotally connected at one of its ends 236 to one of the first and second elements 22, 24 or any other suitable connection which permits movement of the storage element 228 to provide access to the work elements 224. It will be recognized by 5 one of skill in the art that the pivoting friction fit provides certain advantages, in that, the storage element 228 is never entirely disconnected from the adjustable gripping tool 20. However, one of skill in the art will also recognize that maximum density of storage for the plurality of work elements 224 10 is provided when configured with a lateral friction fit.

In another embodiment, at least one tool 238 is pivotally connected to one of the first and second elements 22, 24 opposite the end piece 220. Each at least one tool 238 is disposed within the one of the first and second elements 22, 15 24 opposite the end piece 120 in a stored orientation, as shown in FIG. 53 and is moveable to an open orientation as shown in FIG. 52. Preferably, each at least one tool 238 is independently movable between the stored orientation and the open or operative orientation wherein such tool extends from the 20 one of the first and second elements 22, 24 opposite the end piece in order to provide its intended function. It is within the teachings of the present disclosure that the tool 238 may have any suitable configuration. For example, the tool 238 may be configured as a knife, saw, screwdriver, pliers, awl, cork- 25 screw, scissors, can opener, bottle opener, file, punch, clipper, reamer, hook, wire cutter, scale, or any other suitable configuration. An insert 240 may also be disposed associated with the first element 22 and each of the tools 238. Preferably, the insert 240 is connected to the first element 22 with existing fasteners 242. However, it is within the teachings of the present disclosure that the insert 240 may be connected to the first element 22 in any other suitable manner. The bottom surface 244 of the insert 240 prevents a user from contacting the tools 238 when grasping the first element 22. The remain- 35 ing structural and functional elements and aspects of any embodiment described with respect to FIG. 52 of the present disclosure may be configured as any of the like structural and functional aspects to the other embodiments disclosed herein.

FIG. 53 is a partially broken away detailed view of a 40 portion of the adjustable gripping tool of FIG. 52. In this embodiment of the present disclosure, the receptacle 222 is configured complementarily to the work elements 224 such that the work elements 224 are snugly received within the receptacle 222 so that the tool 20 may be manipulated to cause 45 the work elements 224 to function as intended. It is within the teachings of the present disclosure that the receptacle 222 may be configured to retain the work elements 224 therein by any conventional manner. For example, the work elements 224 may be frictionally, magnetically, adhesively or any other 50 suitable manner retained within the receptacle 222. Additionally, mechanical means to secure the work element 224 within the receptacle may be provided. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like struc- 55 tural and functional aspects of the other embodiments dis-

FIG. 54 is a perspective view of another embodiment of the adjustable gripping tool in accordance with the principal aspects of the present disclosure. In this embodiment, each at 60 least one gripping element 26 includes an arm portion 250 configured to engage one of the at least one guide and a body portion 252 removably connected to the arm portion 250 and is adapted for engaging the workpiece (not shown in this FIG. 54). The arm portion 250 preferably is removably connected 65 to a force transfer element (not shown in this FIG. 54) but as described above. The remaining structural and functional

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elements and aspects of this embodiment of the present disclosure may be configured as any of the like structural and functional aspects of the other embodiments disclosed herein.

FIG. 55 is a partially exploded perspective section view of the adjustable gripping tool 20 of FIG. 54. In this embodiment of the present disclosure, the arm portion 250 is preferably snap-fit to the force transfer element 38. The base element 254 of the arm portion 250 includes a connection element 255 defined at a distal end 257 thereof. As will be described in more detail below, the arm portion 250, in one embodiment, includes a base element 254 having a pair of arms 256 that define a slot 258 therebetween to facilitate removable connection of the arm portion 250 to the force transfer element of the adjustable gripping tool 20. The connection element 255 further includes a plurality of grooves formed adjacent the arms 256 that function to facilitate flexing of the arms 256 in order to provide the snap-fit function between the arm portion 250 and the force transfer element 38. It will be recognized by those of skill in the art that, in addition to other embodiments described herein, any other suitable structure may be provided with respect to the base element 254 or connection element 256 to facilitate the snap-fit function between the arm portion 250 and the force transfer element 38.

FIG. **56**A is a perspective view of one embodiment of an arm portion 250 of the adjustable gripping tool 20 of FIG. 54. In this embodiment of the present disclosure, the arm portion 250 includes an outer arm 260 and an inner arm 262. Preferably, the arm portion 250 and more particularly, the outer arm 260 includes a finger element 264 defined at a distal end 266 thereof. As is shown in FIG. 55, the finger element 264 extends into the first opening 30. In one embodiment, the body portion 252 is connected to the inner arm 262. Preferably, the body portion 252 is snap-fit to the inner arm 262 much in the same manner as the arm portion 250 is snap fit to the force transfer element 38. However, it will be recognized by those of skill in the art that any other suitable connection between the arm portion 250, and in particular the inner arm 262 and the body portion 252 may be provided to accomplish the intended function, namely, removable connection.

FIG. 56B is a perspective view of one embodiment of an arm portion 250 of the adjustable gripping tool 20 of FIG. 54. In this embodiment of the present disclosure, the arm portion 250 includes a unitary sheet element 251 that is formed to define a base element 254 and an outer arm 260 and an inner arm 262 extending from the base element 254. The base element 254 also includes a connection element 255 defined adjacent a distal end 257 thereof. In one embodiment, the base element 254 includes a pair of arms 256 that define a slot 258 therebetween to facilitate removal connection of the arm portion 250 to the force transfer element of the adjustable gripping tool 20. The inner arm 262 preferably includes a mounting element 283 defined adjacent a distal end 284 thereof that is adapted to remove or engage the body portion 252, regardless of configuration. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structural and functional aspects of the other embodiments disclosed herein.

FIG. 57 is a side view of the arm portion of FIG. 56A. In this embodiment of the present disclosure, the finger element 264 has a contoured inner surface 268 which is preferably formed curved. Such a contoured inner surface is advantageous because, as will be described in more detail below, the finger element 264 will contact a workpiece (not shown) prior to the body portion 252 as can be seen by the offset 270 and also shown in FIG. 58. The contoured surface 268, when engaging the workpiece, functions to stabilize the arm portion 250, and consequently the body portion 252, with respect to

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the workpiece, such that the body portion 252 may engage the workpiece to score or cut the workpiece in a single line about the circumference of the workpiece without wandering or creating additional lines, as shown in FIG. 60. In one embodiment, the finger element 264 is angularly disposed (angle 5 272) with respect to the outer arm 260 of the arm portion 250. Preferably, the finger element 264 is disposed in an obtuse angle 272 with respect to the outer arm 260 of the arm portion 250. However, the finger element 264 may be configured in any suitable manner or orientation to achieve the intended function. As briefly mentioned above, the angular disposition of the finger element 264 with respect to the outer arm 260 results in the finger element 264 engaging the workpiece prior to the gripping element 26. As shown in FIG. 59, the finger element **264** is spaced from the workpiece **102** in the open or 13 first operative position. After engaging the workpiece, as shown in FIG. 60, the finger element 264 deflects to permit the body portion 252 to be brought into engagement with the workpiece and subsequently impart work thereto.

FIG. 58 is a section view of the arm portion of FIG. 57 20 taken along line A-A in FIG. 57. In one embodiment, as shown in FIG. 57 an opening 274 may be defined in the outer arm 260 to facilitate connection of the body portion 252 to the arm portion 250. Such embodiment is useful for connecting a conventional cutting wheel having an aperture or bore formed 25 through the center thereof to the arm portion 250. In another embodiment, the body portion 252 includes a mounting hub 276, a positioning annulet 278 and a cutting wheel 280 all integrally formed. It is within the teachings of the present disclosure that the expression "cutting wheel" shall not be 30 used in any limiting sense. Rather, for convenience, the expression "cutting wheel" shall also refer to any other suitable gripping element previously described in this disclosure or as may be suitable or useful in connection herewith to perform the functions disclosed herein. In this embodiment, 35 the integrally formed body portion 252 is preferably snap fit to the inner arm 262. In order to facilitate such connection, the inner arm 262 includes a mounting element 283 defined adjacent a distal end 284 thereof that is adapted to removably engage the body portion 252, regardless of configuration. 40 Preferably, in this embodiment, a guide recess 286 is defined on an inner surface 288 of the inner arm 262 and configured complementary to the annulet 278. It will be recognized by those of skill in the art that the guide recess 286 performs a centering function for the integrally formed body portion 252, 45 such that the guide recess controls lateral movement of the body portion 252 and keeps it centered with respect to the groove formed in the workpiece such that only one groove is formed about the circumference of the workpiece. It is within the teachings of the present disclosure that the arm portion 50 and body portion may be formed from any suitable material, such as, metal, plastic, composite or other suitable material.

The mounting element **282** facilitates a snap-fit removable connection to the body portion **252**. Preferably, the mounting hub **276** extends substantially along a lateral axis **290** and the 55 cutting wheel **280** extends substantially along a longitudinal axis **292** of the body portion **252**. Additionally, preferably, the annulet **278** extends substantially along the longitudinal axis.

In another embodiment, as shown in FIG. 55, a method for replacing an old arm portion 250 of the adjustable gripping 60 tool 20 with a new arm portion comprises the steps of the old arm portion 250 from the adjustable gripping tool 20 and connecting the new arm portion to the adjustable gripping tool 20. In another embodiment, the method may further comprise the step of disconnecting an old body portion 252 from the old arm portion 250. Moreover, the method may further comprise the step of connecting a new body portion to

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the new arm portion. It will be recognized by those of skill in the art that duplicate figures and/or reference numerals are not used for the replacement of substantially identical elements.

Likewise, in another embodiment, a method for replacing an old body portion 252 of the adjustable gripping tool 20 with a new body portion comprises the steps of disconnecting the old body portion 252 from the adjustable gripping tool 20 and connecting a new body portion to the adjustable gripping tool 20. It will be recognized by those of skill in the art that this method may also be combined with the prior mentioned method to achieve the intended function. Those of skill in the art will recognize that the removable connection of the arm and body portions 250, 252 to the adjustable gripping tool 20 facilitate each above method. In particular, the snap-fit functionality makes such process easy to accomplish by a user in the field. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structural and functional aspects of the other embodiments disclosed herein.

This disclosure is not limited to the details of the apparatus depicted and other modification and applications may be contemplated. For example, the force transfer elements and aligning elements may be changed as desired for other like bearing elements. The gripping elements themselves may be varied in size, shape, surface finish, body configuration, arm configuration or quantity. And the gripping elements may have a cutter, roller or blade attached to perform cutting or scoring operations. Also, the size, shape and position of the openings may be altered as desired to suit particular applications. Further, the first and second elements, gripping elements and other components of the various embodiments of the gripping tool described above may be formed from any suitable material, including without limitation, metal, plastic, composite, natural, synthetic or any other material. Certain other changes may be made in the above-described apparatus without departing from true spirit and scope of the disclosure here involved. It is intended, therefor that the subject matter of the above depiction shall be interpreted as illustrated and not in a limiting sense. The actual scope of the disclosure is intended to be defined in the following claims when viewed in their proper perspective based on the related art.

What is claimed is:

- 1. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising: a first element and a second element connected for relative angular movement which generates movement of at least one gripping element; the first element including a gripping portion configured to engage the workpiece including a first opening and the at least one gripping element; each at least one gripping element adapted for engaging the workpiece and operatively movable by the second element; the second element including an actuation portion having a second opening generally concentric with the first opening, wherein movement of the second element with respect to the first element actuates each at least one gripping element for engagement of the workpiece; and the second element further includes a living hinge defined between the actuation portion and a grasping portion to link the first and second elements when engaging the workpiece, wherein the gripping portion and actuation portion circumferentially engage the workpiece.
- 2. The tool as recited in claim 1, further comprising interlocking elements disposed on the first and second elements.
- 3. The tool as recited in claim 1, wherein the living hinge is defined by an opening.
- **4**. The tool as recited in claim **1**, wherein the opening is defined by an interior wall and includes a mouth portion and a throat portion.

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- 5. The tool as recited in claim 4, wherein a crenate surface is defined in the mouth portion.
- **6**. The tool as recited in claim **4**, wherein the throat is disposed at an interior end of the mouth adjacent the living hinge.
- 7. The tool as recited in claim 5, wherein a toothed element is disposed on the first element adjacent the crenate surface.
- **8**. The tool as recited in claim **7**, wherein the toothed element is selected from the group consisting of a pawl, gear, knurled surface or stepped surface.
- **9**. The tool as recited in claim **7**, wherein the grasping portion moves relative to the actuation portion such that the crenate surface engages the toothed element, after engaging the workpiece.
- 10. The tool as recited in claim 7, wherein the toothed ¹⁵ element is rotatable.
- 11. The tool as recited in claim 7, wherein the toothed element is fixed.
- 12. The tool as recited in claim 1, wherein a crenate surface is defined in the opening.
- 13. The tool as recited in claim 12, wherein a toothed element is disposed on the first element adjacent the crenate surface.
- 14. The tool as recited in claim 13, wherein the grasping portion moves relative to the actuation portion such that the

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crenate surface engages the toothed element, after engaging the workpiece.

- 15. The tool as recited in claim 1, wherein the linked first and second elements resist separation when a reaction force from the workpiece is greater than an application force generated by the at least one gripping element.
- 16. An adjustable gripping tool for engaging a workpiece to impart work thereto, the tool comprising: a first element and a second element connected for relative angular movement which generates movement of at least one gripping element; the first element including a gripping portion configured to engage the workpiece including a first opening and the at least one gripping element; each at least one gripping element adapted for engaging the workpiece and operatively movable by the second element; the second element including an actuation portion having a second opening generally concentric with the first opening, wherein movement of the second element with respect to the first element actuates each at least one gripping element for engagement of the workpiece; and the second element further includes a living hinge defined between the actuation portion and a grasping portion to link the first and second elements when engaging the workpiece wherein the griping portion and actuation portion are configured penannular.

* * * *

(12) United States Patent

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(54) ADJUSTABLE GRIPPING TOOL

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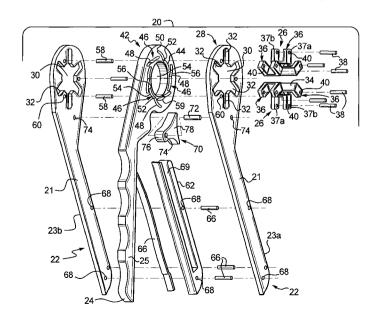
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Primary Examiner — David B Thomas (74) Attorney, Agent, or Firm — Vedder Price P.C.

ABSTRACT

A self-energizing and de-energizing adjustable gripping tool for engaging a work piece to impart work thereto includes a first element and second element connected for relative movement. The second element includes an actuation portion having a plurality of slots. The first element includes gripping elements which are each associated with a force transfer element which engages one of the slots such that movement of the second element relative to the first element actuates the gripping elements to engage the work piece.

41 Claims, 24 Drawing Sheets

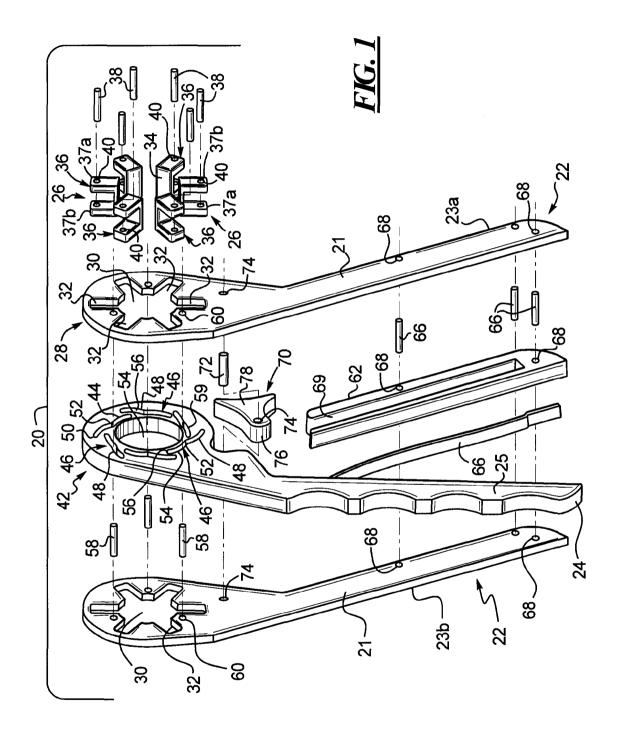


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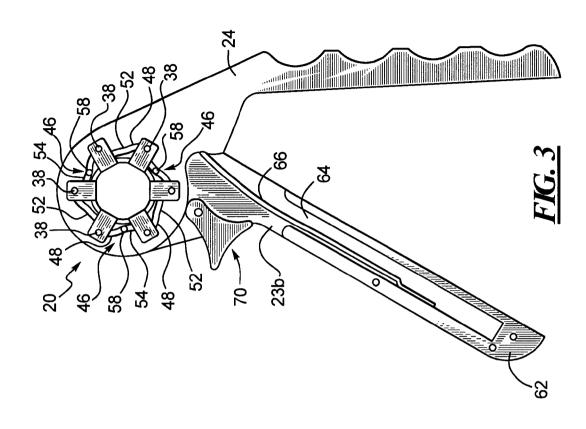
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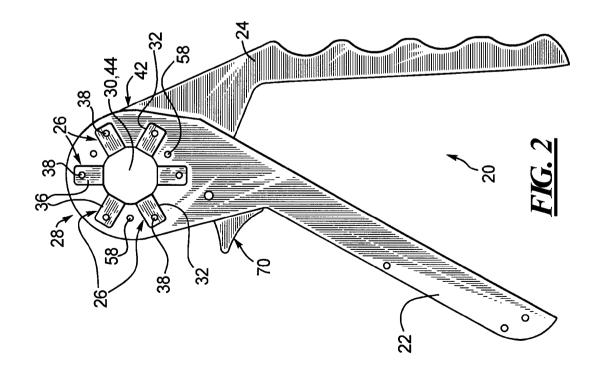
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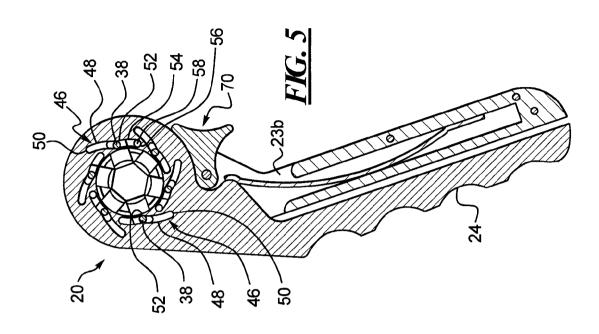
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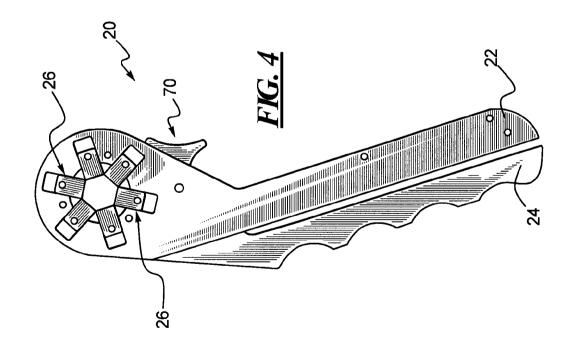




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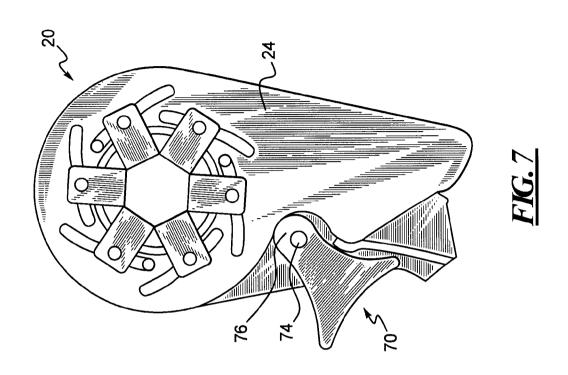
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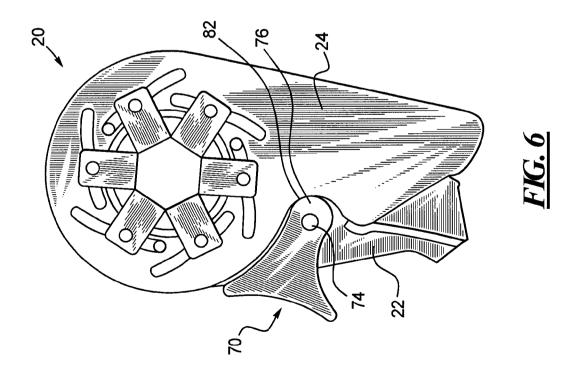




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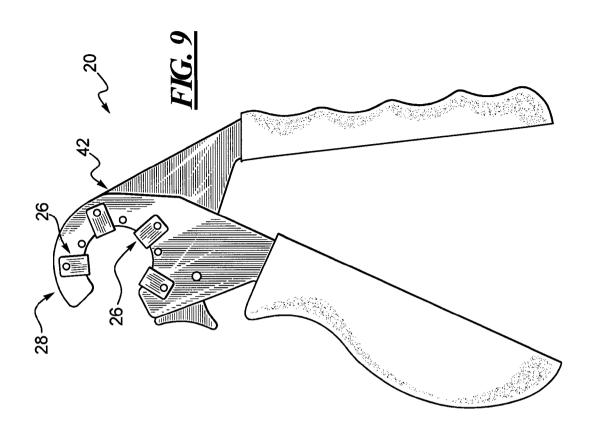
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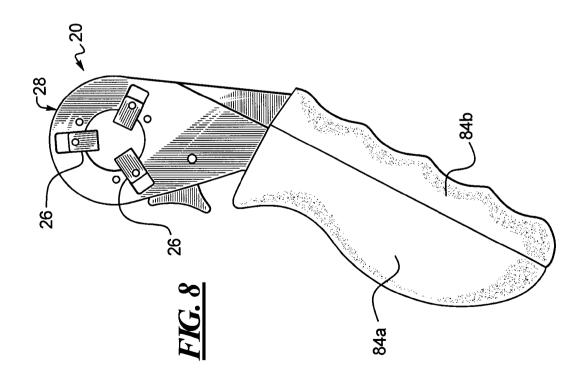




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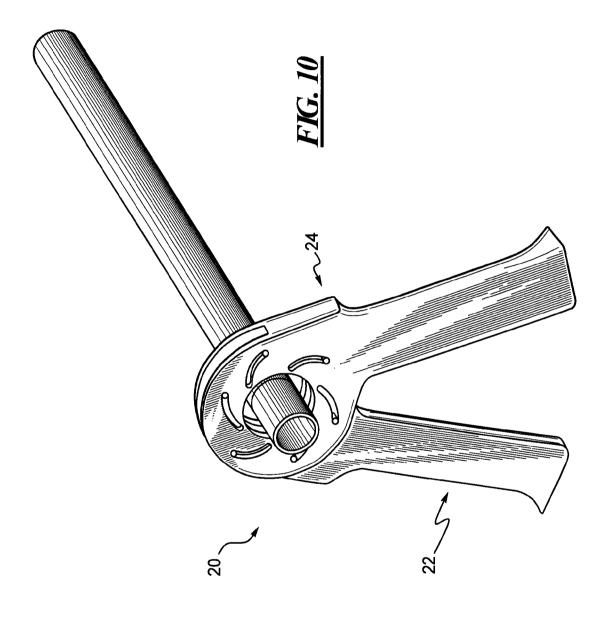
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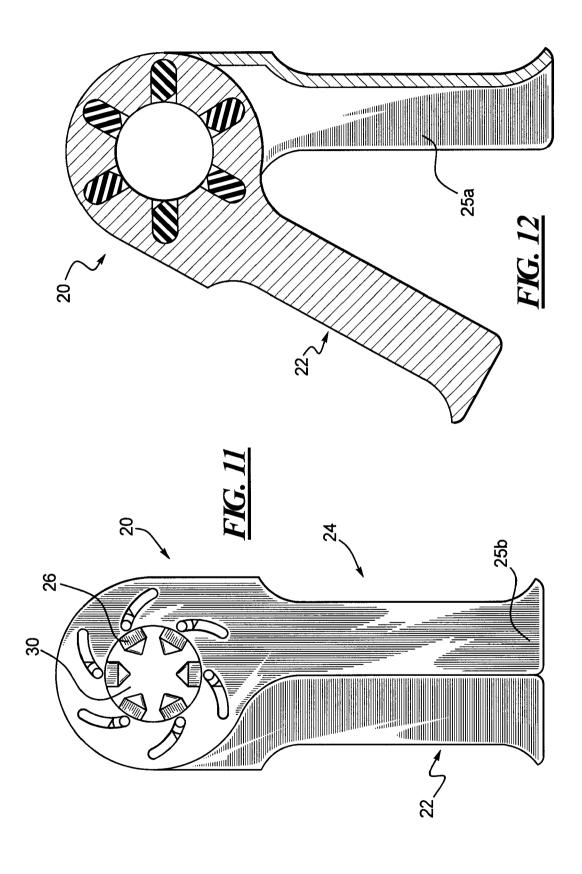
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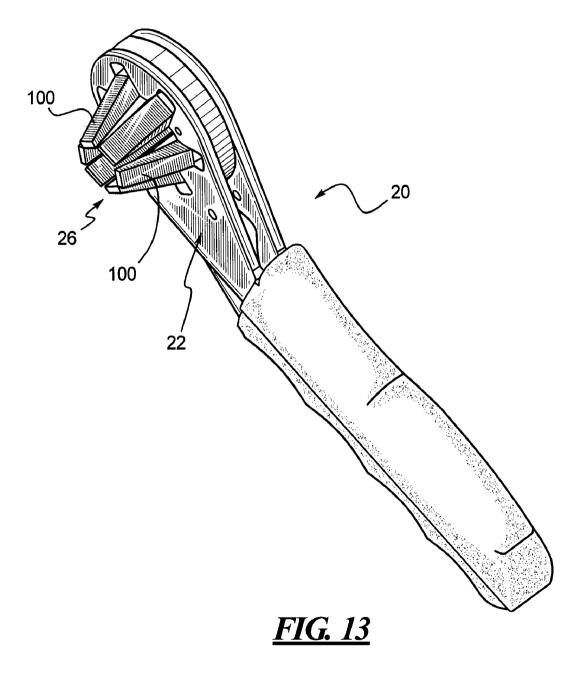
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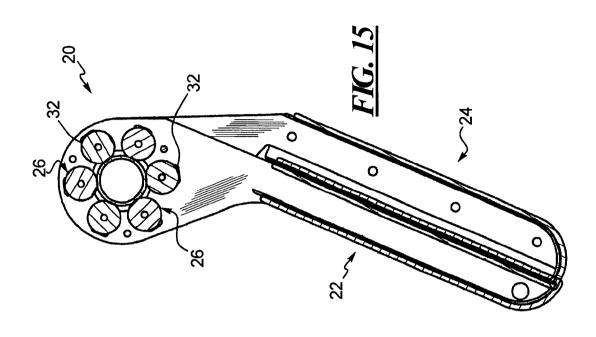
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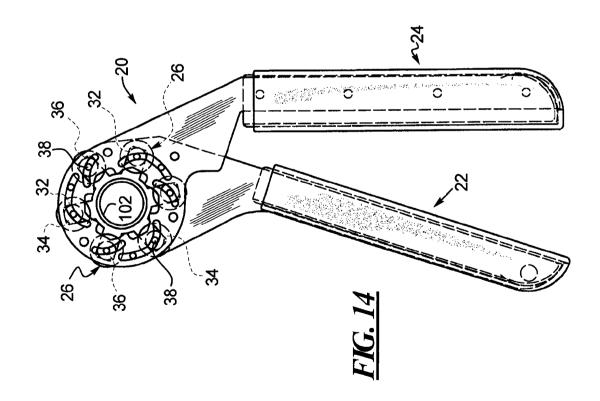
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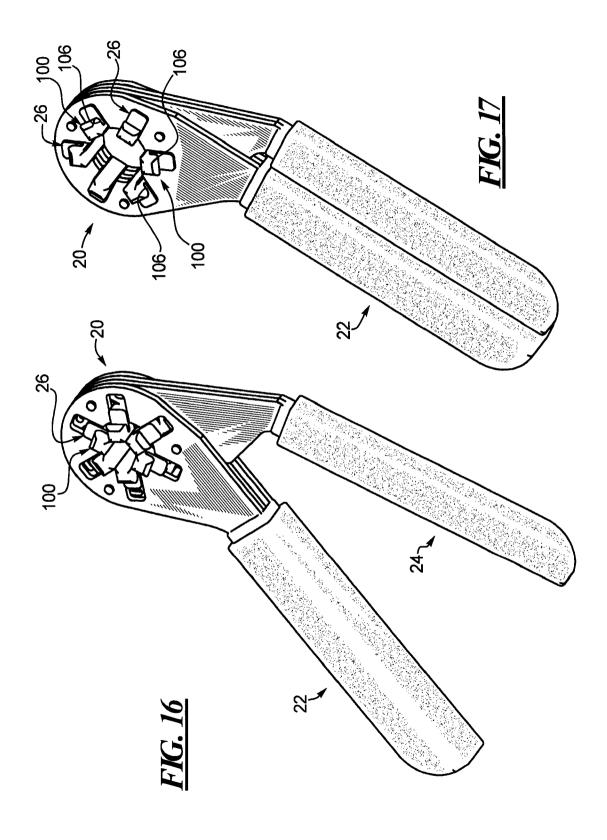
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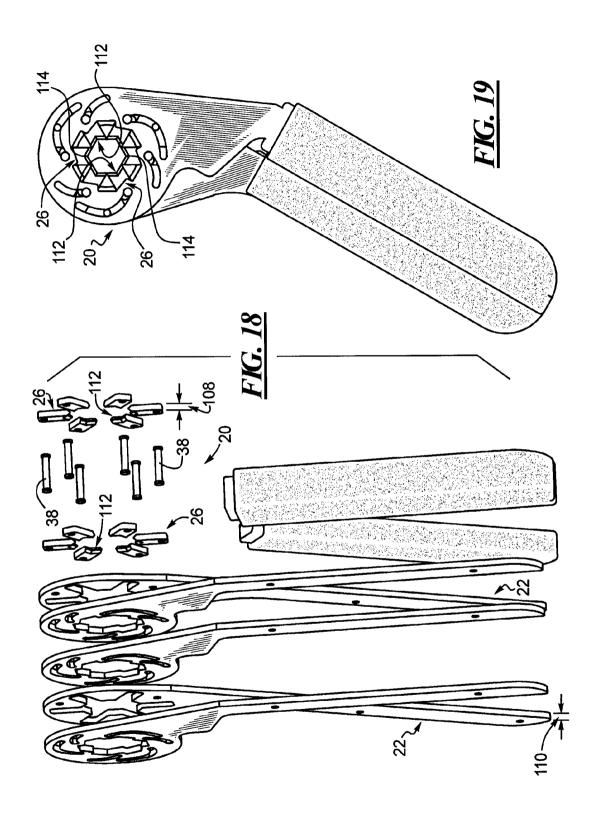
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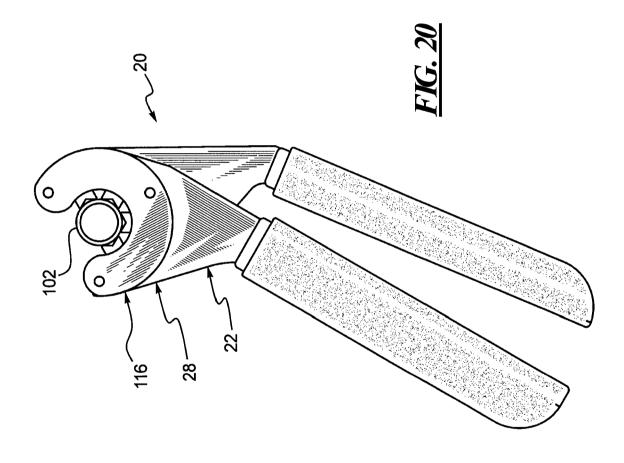
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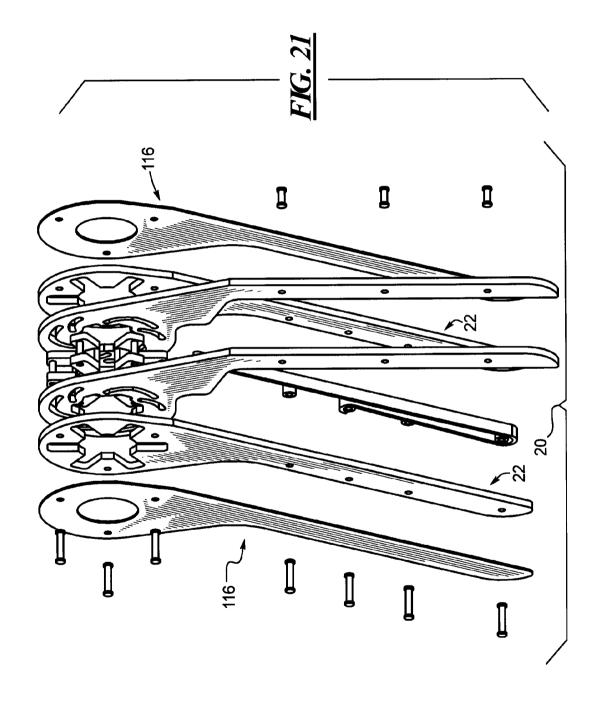
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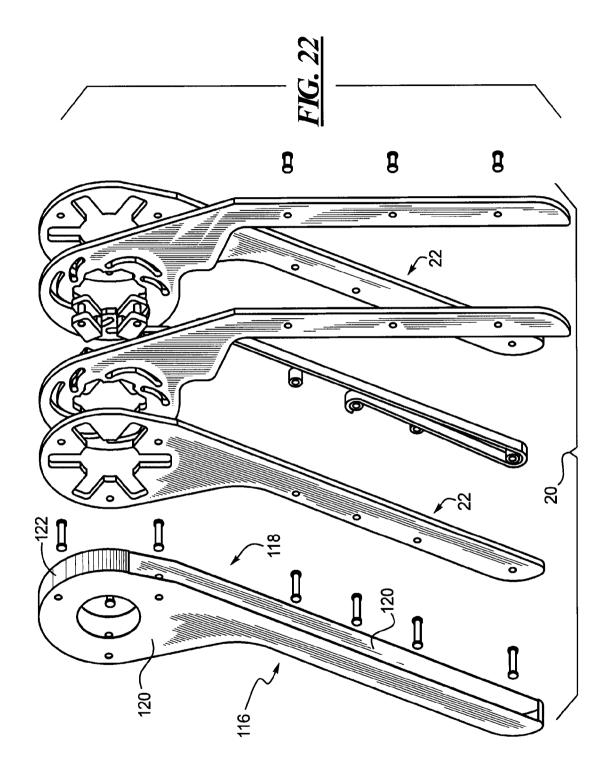
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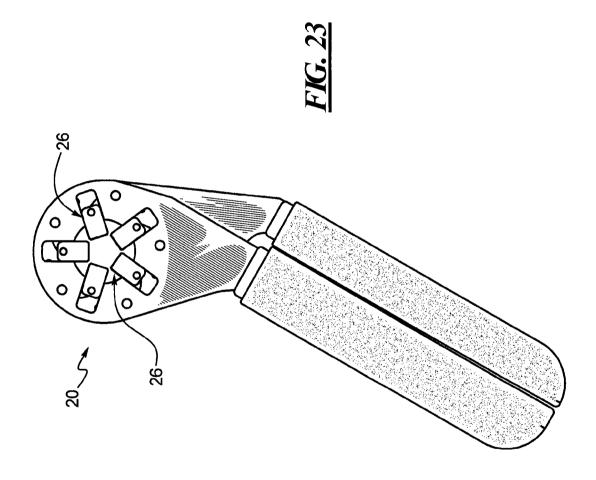
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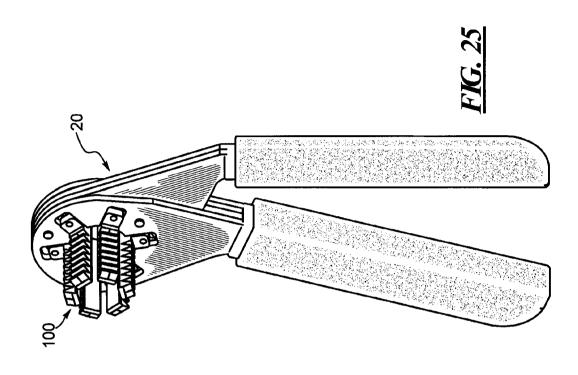
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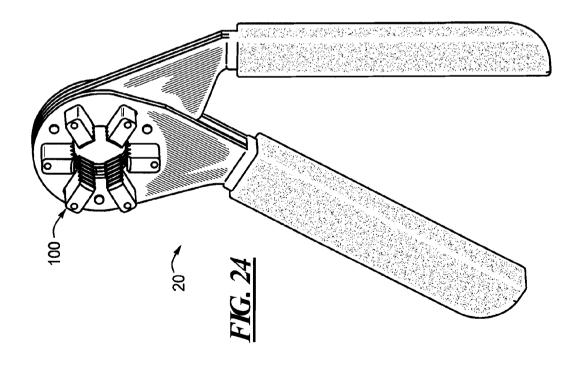
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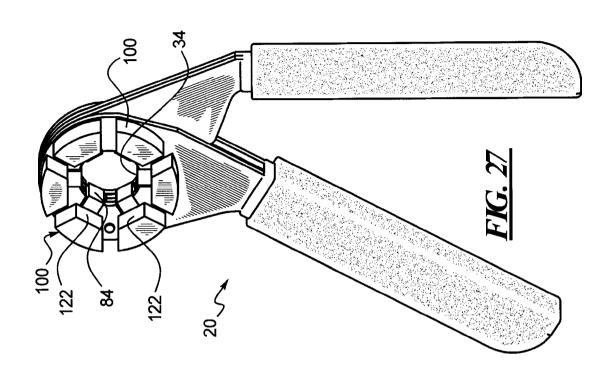
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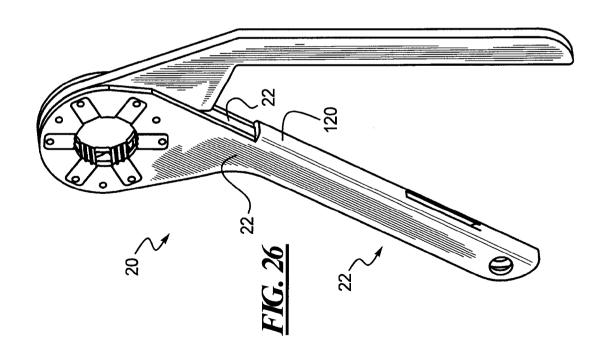




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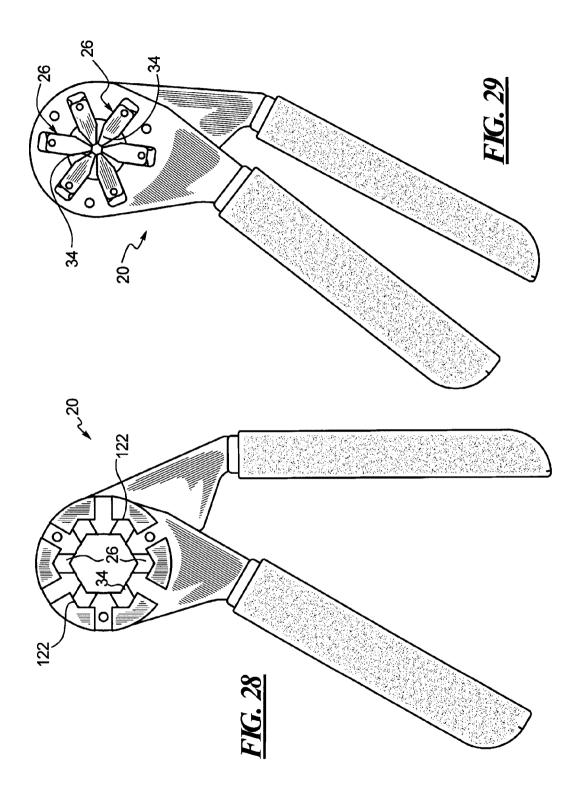
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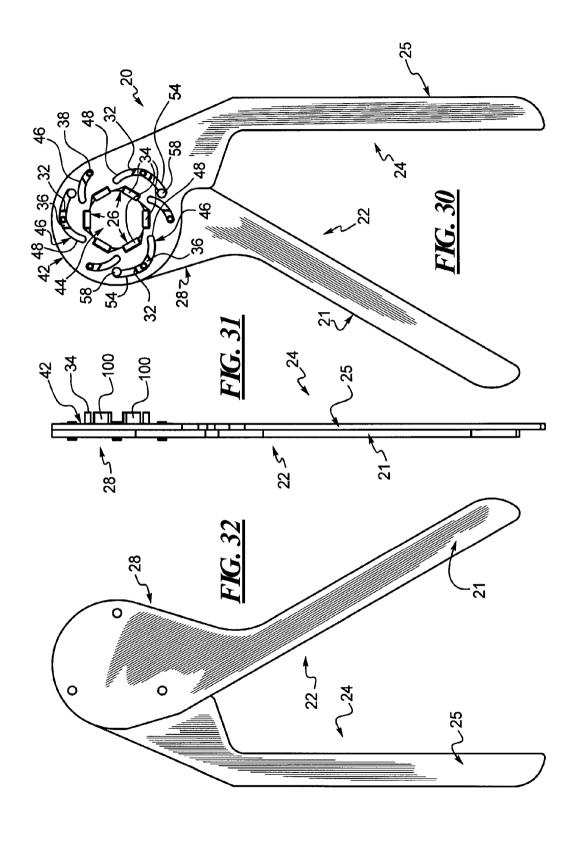
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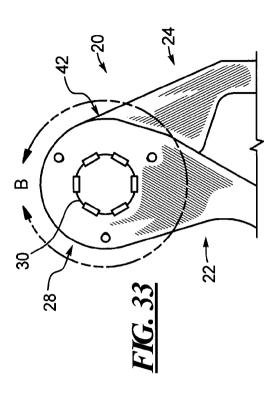
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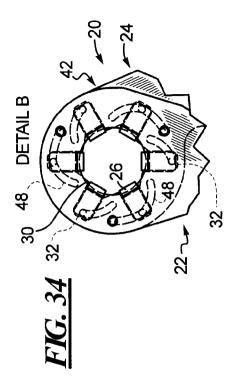
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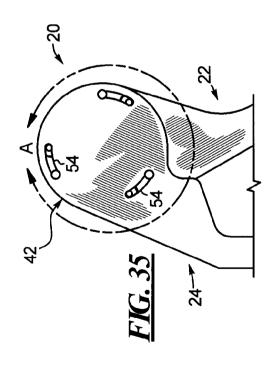


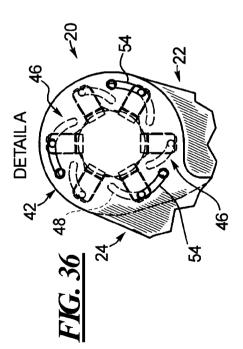
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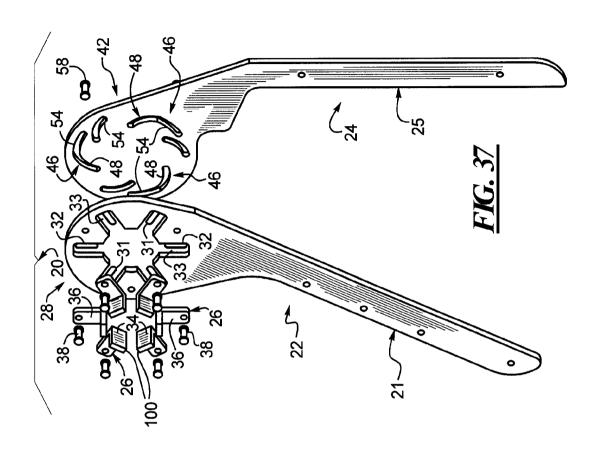


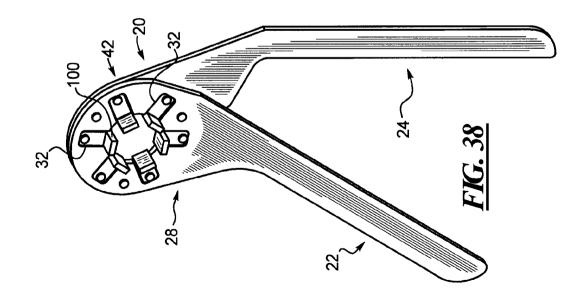




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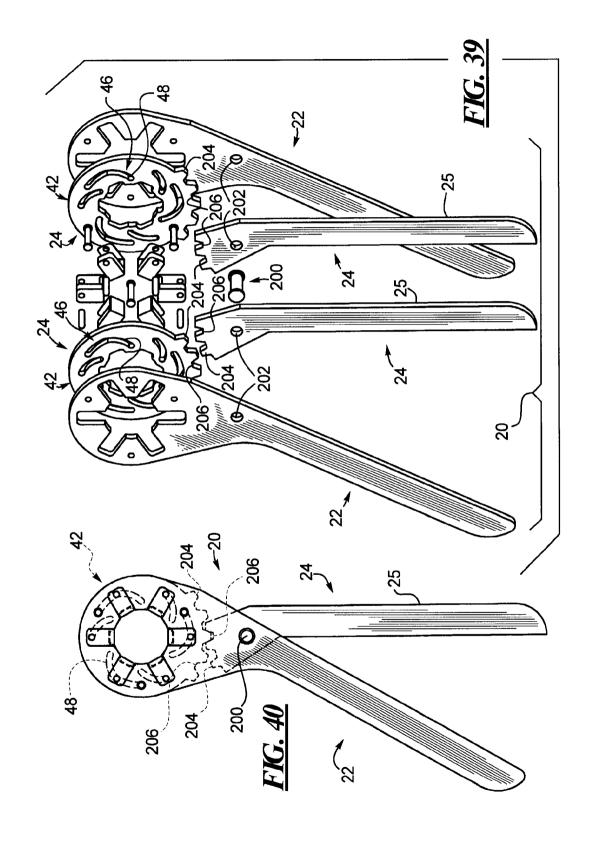
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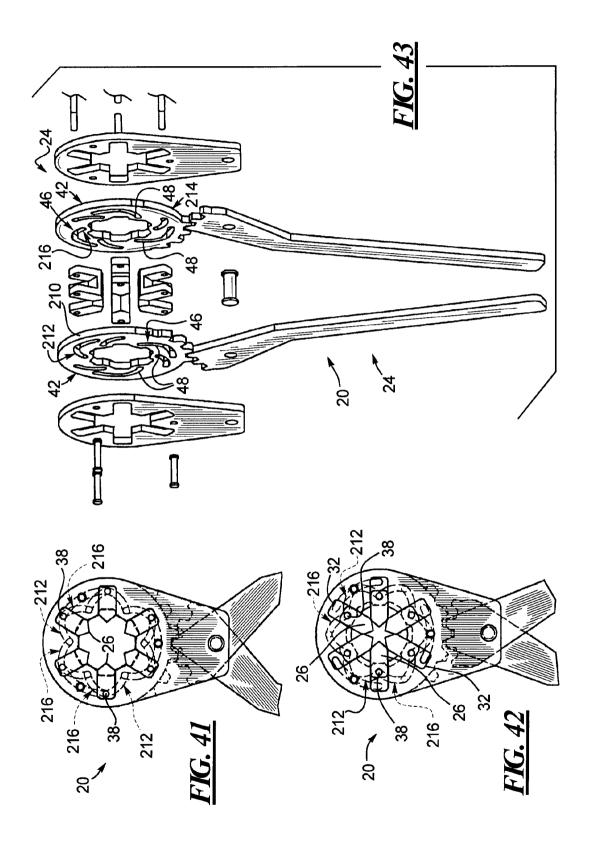
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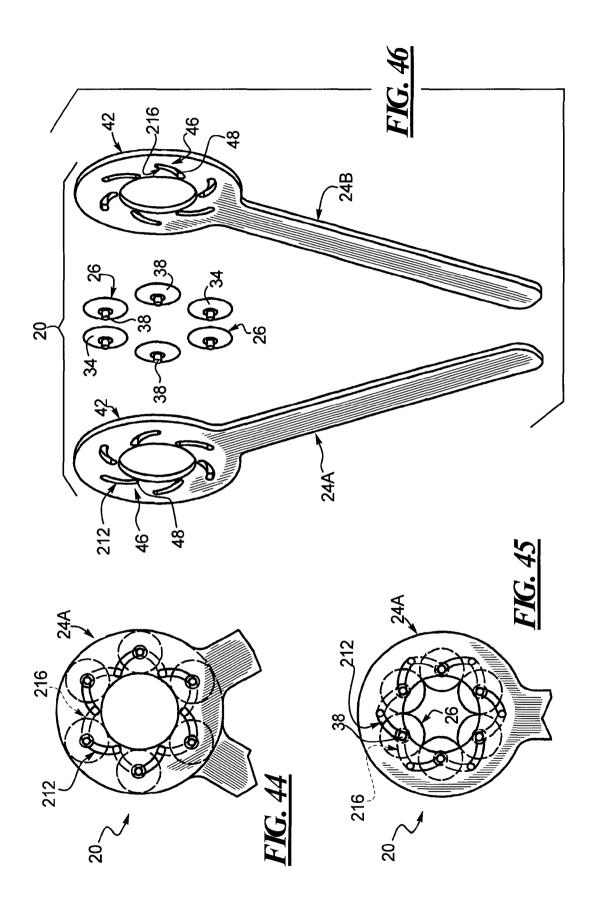
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ADJUSTABLE GRIPPING TOOL

RELATED APPLICATIONS

This application is a continuation-in-part of and claims the 5 benefit of and priority from U.S. application Ser. No. 10/763, 489, filed Jan. 23, 2004, now issued as U.S. Pat. No. 6,889,

BACKGROUND

This disclosure pertains to a hand tool and more particularly, to an adjustable gripping tool which, as a result of manual operation, self-energizes, automatically configures to engage differently dimensioned and shaped work pieces and 15 de-energizes upon release of actuating force.

Various types of adjustable gripping tools are known in the art. Specifically, several known adjustable gripping tools are embodied in the form of a "crescent" wrench, an adjustable socket wrench, pipe wrench, vice grips, crimpers, bolt and nut 20 cutters, pipe and tube cutters, and various other "plier-type" gripping tools. A crescent wrench is an adjustable open end wrench that has stationary rotatable screw which engages a toothed rack formed on a first jaw element movable with respect to the second jaw element extending from the first 25 element. The adjustable socket wrench includes a shell housing movable elements, such that movement of the first element with respect to the shell causes the elements to move with respect to the shell in order to engage the work piece. One cutting tool version has adjustable cutting jaws that when 30 ing forces. tightened and rotated around a tube score and cut the tube. Another version of the cutting tool uses a blade cutting mechanism. The plier-type devices include a pair of first elements connected in such a manner so as to move at least two jaws toward one another in order to engage the work 35 it is understood that the present disclosure is not limited to the piece. The crimping tools provide various functions, such as specialty segmented dies that expand or contract via interaction of a tapered boy with a fixed diameter or a plier-type device crimper with jaws that have been modified as a special head to crimp the work piece.

Each of the prior art devices has disadvantages. The crescent wrench is not automatically resizable during use. The socket device is limited in its effective range of dimensional capability. In other words, a large number of sockets is needed to service a relatively standard range of work pieces, the work 45 pieces must have a standard configuration and the work pieces must be engaged axially.

The plier-type devices fail to engage the work piece evenly around or within the circumference with proper offsetting forces and stability which aides in operation of the tool. The 50 plier-type devices also concentrate the applied mechanical forces in a point-loading configuration creating pressure points and stress risers on the work piece surface.

The tube cutting devices cannot be used with one hand. Another disadvantage of tube cutting devices, in particular, 55 knife blade cutters, is that the tubing is often distorted as a result of the asymmetrical cutting forces applied by the blade against the tube. Other tube cutting devices, such as screwand-wheel-type tube cutters require continuous rotation of the cutting wheel around the circumference of the tube while 60 simultaneously increasing the force applied by the cutting wheel to the tube in order to increase the cutting depth.

Prior art crimping devices cannot create symmetrically balanced crimps with a simple hand tool. For example, crimping a metal sleeve on a hydraulic hose requires a press and a 65 proper die for proper application. Also all of the previously available gripping tools either loosely hold the work piece or

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hold the work piece in a manner that concentrates and focuses the gripping forces in a point pressure-loading configuration. This concentration of gripping forces on certain points oftentimes deforms the work piece. Also the previously available tools for wrench applications could not be easily sized to the work piece.

Therefore, there exists a need in the art for an adjustable gripping tool which, as a result of manual operation, selfenergizes the tool action, may be automatically sized and resized to engage a work piece, de-energizes upon release of actuation force, that has a broad range of dimensional capability, engages work pieces axially and radially and provides offsetting forces for stability in operation. Beyond the ability to resize the gripping range, the gripping tool of the present disclosure symmetrically translates the force applied to the gripping tool onto the work piece in a symmetrically balanced and mechanically advantaged and efficient way. Thus, an even distribution of gripping and rotational force about the work piece is achieved; whereby allowing for the most efficient distribution of mechanical stress about the work piece. For any given force required to manipulate the work piece the present disclosure will accomplish the work with the minimal distortion of the work piece by distributing the work force over the largest area of the work piece. Other advantages of the adjustable gripping tool of the present disclosure include decreased costs, increased productivity and multi-access engagement of the work piece resulting in a mechanically advantaged, efficient, even and balanced distribution of work-

BRIEF DESCRIPTION OF THE DRAWINGS

Certain embodiments are shown in the drawings. However, arrangements and instrumentality shown in the attached drawings, wherein:

FIG. 1 is an exploded perspective view of an adjustable gripping tool in accordance with the principles of the present disclosure.

FIG. 2 is a top plan view of the adjustable gripping tool of FIG. 1 disposed in an open or first operative position.

FIG. 3 is a sectioned view of the adjustable gripping tool of FIG. 2 wherein one component of a first element has been

FIG. 4 is a top plan view of the adjustable gripping tool of FIG. 1 disposed in a closed or second operative position.

FIG. 5 is a sectional view of the adjustable gripping tool of FIG. 4 taken along a line passing through a second element of the adjustable gripping tool.

FIG. 6 is a detailed broken-away section view of the adjustable gripping tool of FIG. 6 wherein one component of the first element has been removed.

FIG. 7 is a detailed broken-away section view of the adjustable gripping tool of FIG. 6 wherein the lock mechanism is disposed in a locked or second operative position.

FIG. 8 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principles of the present disclosure.

FIG. 9 is a top plan view of yet another embodiment of an adjustable gripping tool in accordance with the principles of the present disclosure.

FIG. 10 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principles of the present disclosure.

FIG. 11 is a top plan view of the adjustable gripping tool of FIG. 10, disposed in a closed or second operative position.

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FIG. 12 is a sectional view of the adjustable gripping tool of FIG. 11 taken along a line passing through the second element of the adjustable gripping tool.

FIG. 13 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal 5 aspects of the present disclosure.

FIG. 14 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 15 is a sectional view of the adjustable gripping tool of FIG. 14 taken along a line passing between a first element and a second element.

FIG. 16 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 17 is a perspective view of the adjustable gripping tool of FIG. 16.

FIG. 18 is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal $_{20}$ aspects of the present disclosure.

FIG. 19 is a top plan view of the adjustable gripping tool of FIG. 18.

FIG. **20** is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal 25 aspects of the present disclosure.

FIG. 21 is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 22 is an exploded view of another embodiment of an 30 adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 23 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. **24** is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. **25** is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal 40 aspects of the present disclosure.

FIG. 26 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 27 is a perspective view of another embodiment of an 45 adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. **28** is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 29 is a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 30 is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal 55 aspects of the present disclosure.

FIG. 31 is side elevation view of the adjustable gripping tool of FIG. 30.

FIG. 32 is a bottom plan view of the adjustable gripping tool of FIG. 30.

FIG. 33 is a partial top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. **34** is a detailed view of a portion of the adjustable gripping tool of FIG. **33** as defined by line B.

FIG. 35 is a partial bottom plan view of the adjustable gripping tool of FIG. 33.

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FIG. 36 is a detailed view of a portion of the adjustable gripping tool of FIG. 35 as defined by line A.

FIG. 37 is an exploded view of another embodiment of an adjustable gripping too in accordance with the principal aspects of the present invention.

FIG. 38 is a perspective view of the adjustable gripping tool of FIG. 37.

FIG. **39** is an exploded view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 40 is a top plan view of the adjustable gripping tool of FIG. 39.

FIG. **41** is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. 42 is another top plan view of the adjustable gripping tool of FIG. 41.

FIG. 43 is an exploded view of the adjustable gripping tool of FIGS. 41 and 42.

FIG. **44** is a top plan view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure.

FIG. **45** is another top plan view of the adjustable gripping tool of FIG. **44**.

FIG. 46 is an exploded view of the adjustable gripping tool of FIGS. 44 and 45.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE DISCLOSURE

For the purposes of promoting and understanding the principles disclosed herein, reference will now be made to the preferred embodiments illustrated in the drawings and specific language will be used to describe the same. It will nevertheless be understood that no limitation of the scope is thereby intended. Such alterations and further modifications in the illustrated device and such further applications are the principles disclosed as illustrated therein as being contemplated as would normally occur to one skilled in the art to which this disclosure relates.

One principal aspect of the present disclosure is directed to an adjustable gripping tool for engaging a work piece to impart work thereto. The gripping tool includes a first element and a second element connected for a relative movement to generate movement of at least one gripping element. The first element includes a gripping portion configured to engage the work piece including at least one guide and at least one gripping element. Each at least one gripping element may include a body portion adapted for engaging a work piece, an arm portion configured to engage one of the guides and/or a force transfer element contiguous with the arm portion. The second element includes an actuation portion generally aligned with the first element and having at least one slot. Each at least one slot has a section configured to engage one of the force transfer elements such that movement of the second element with respect to the first element actuates each at least one section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along respective at least one guide.

FIG. 1 illustrates in an exploded perspective view of the adjustable gripping tool 20 in accordance with principles of the present disclosure. The adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for relative movement. In one embodiment of the present disclosure, the first element 22 includes a pair of elements 23A, 23B disposed on opposing sides of the second element 24. It is within the teachings of the present disclosure

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that the first element 22 may be configured with a single element 23A or 23B, or as a pair of elements 23A, 23B as may be desired with respect to other design factors of importance to one of skill in the art. The first element 22 includes a first grasping portion 21 and the second element 24 includes a 5 second grasping portion 25. The first and second grasping portions 21, 25 are formed substantially as and commonly referred to as a handle of a tool. The relative movement between the first element 22 and the second element 24 generates, in one embodiment, generally linear movement of the 10 gripping elements 26.

The first element 22 further includes a gripping portion 28, formed substantially as and commonly referred to a head of a tool, disposed at one end of the first grasping portion 21 and configured to engage the work piece (not shown, see for 15 example only and not by way of limitation FIGS. 10, 14, 15 and 20) including a first opening 30, a plurality of guides 32 extending radially from the first opening 30 and the gripping elements 26. It is within the teachings of the present disclosure that the guides 32 may be formed in any suitable con- 20 figuration. For example, the guides may be formed as groves, channels or any other suitable configuration. Not by way of limitation, but such structural configuration is often guided by manufacturing methods or capabilities. Additionally, the guides 32 may be curvilinear or linear. The gripping elements 25 each include a body portion 34 adapted for engaging the work piece, an arm portion 36 configured to engage one of the guides 32 and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. It is within the teachings of the present disclosure that the gripping elements 30 may be integrally formed in any suitable manner. It will also be recognized that the gripping elements may be formed in any other suitable manner as desired to achieve any intended purpose or function. Examples of such other configurations or formations will be disclosed below, but shall not be consid- 35 ered limiting in any sense.

In one embodiment of the present disclosure, the arm portion 36 of the gripping elements 26 further includes a pair of arms 37A, 37B disposed at opposite ends of the body portion 34 such that the gripping elements 36 are substantially 40 U-shaped. It will be recognized by those of skill in the art that the pair of arms 37A, 37B, when so provided engaged the respective guides 32 formed in the first element elements 23A, 23B, respectively. The pair of arms 37A, 37B each include an aperture 40 aligned such that one of the force 45 transfer elements 38 is contiguous therewith for positioning and actuation of the gripping elements 26 as detailed below.

It is within the teachings of the present disclosure that the gripping elements may have a smooth or rough face with which to engage the work piece, as desired. For example, the 50 rough face may have a grooved, serrated, checked or any other suitable finish. Furthermore, the force transfer elements **38** may be configured as pins or other suitable structure to provide the functions as described herein. Moreover, the first element and/or each of the elements thereof may often be referred to as a handle and the second element may often be referred to as a lever. It will be recognized by those of skill in the art that the terms used herein are not of a limiting sense. Rather, these terms are used to broadly describe the structure and function herein.

The second element 24 further includes an actuation portion 42, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the second grasping portion 25 and having a second opening 44 preferably concentric with the first opening 30 and a plurality of slots 46 disposed adjacent the second opening 44. It will be recognized by those of skill in the art that the first and second

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openings need not be precisely concentric in order to operate as disclosed and provided the intended function. Rather, references to concentric alignment shall include any alignment of the first and second elements which permits operation as disclosed. In one embodiment, each of the slots 46 has a first section 48 configured to engage one of the force transfer elements or pins 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact and move the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32. It will be recognized by those of skill in the art that in this embodiment the first sections 48 define a path which generally decreases in terms of radial measurement from a center of the second opening 44 from a first outer end 50 to an inner end **52**. In another embodiment, the paths may generally increase in terms of radial measurement from the center of the second opening 44 such that relative movement between first and second elements generates an outward motion of the gripping elements. Alternatively, the guides, slots and force transfer element may be configured to interact in a number of different ways to move the actuation elements into movement with the gripping or work piece engaging elements. For example, a pair of slots may be formed in a pair of cooperative first and/or second elements where each slot defines an arcuate path that simultaneously act on the force transfer element to effect movement of the gripping element, as described in further detail herein.

In one embodiment, each of the slots 46 further includes a second section 54 extending from the first section 48. It will be recognized by those of skill in the art that the second section 54 defines a path which is generally consistent in terms of radial measurement from the center of the second opening 44 from the inner end 52 to a second outer end 56.

In one embodiment of the present disclosure, the first element 22 further includes a plurality of aligning elements 58 for engaging the second sections 54 and where the two elements 23A, 23B are used for positioning and interconnecting the elements 23A, 23B of the first element 22. Each aligning element 58 is disposed between an adjacent pair of guides 32 and extends parallel to the force transfer element 38. Apertures 60 are formed in the first elements 23A, 23B to receive and engage the aligning elements 58. In operation, each one of the aligning elements 58 engages one of the second sections 54 so that during relative movement between the first element 22 and the second element 24, or first and second elements, respectively, the first and second openings 30, 44 remain generally aligned. It will be recognized by those of skill in the art that the second sections 54 engage the aligning elements 58 in response to the forces induced by the divergent path of the first sections 48 on the force transfer elements 38. As a result, not only do the first and second openings 30, 44 remain generally concentrically aligned, but the gripping elements 26 are actuated along the guides 32 with equal, likewise displacement. It is within the teachings of the present disclosure that the slots 46 may include a third section defined within the first section. The third section facilitates actuating a respective gripping element at a different rate. It will be recognized by those of ordinary skill in that art that such configuration will be advantageous when timing of engagement between the gripping elements and the work piece is desired. For example, a third section may be used in a crimping operation wherein at least one of the slots includes a first section and a third section and at least one of the slots includes a first section. All the gripping elements are initially actuated by the first section of each slot. However, those gripping elements associated with the third section will be moved at a

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different rate as dictated by the third section. Such different rate may increase, decrease or maintain the timing of engagement with the work piece. Those gripping elements not associated with the third section continue to move as per the first section. Accordingly, the third section gripping elements hold the work piece while the first section gripping elements further act on the work piece by piercing or any other desired action.

A spacer 62 may be used to interconnect the elements 23A, 23B to define a pocket 64 such that a spring 66 disposed 10 within the pocket contacts the second element 24 in order to dispose the second element in a normally open position (see FIGS. 2 and 3). The spacer may be connected to each of the elements 23A, 23B by press fit pins 66 engaging aligned apertures 68 or any other suitable device or in any other 15 suitable manner.

A lock mechanism 70 is connected to the first element 22 such that operative movement of the lock mechanism 70 from a first operative position (see FIGS. 4 and 5) to a second operative position (see FIGS. 2 and 3) secures the first element 22 and second element 24 in any desired orientation. The lock mechanism 70 may be connected between the elements 23A, 23B by a press fit pin 72 engaging aligned apertures 74 or by any other suitable device or in any other suitable manner. The inner or operative end 76 of the lock mechanism 25 or is configured as a cammed or eccentric surface. In one embodiment, this may be achieved by disposing aperture 74 offset from the longitudinal axis of the lock mechanism 70. Alternatively, an eccentric shaped surface may be defined on the inner or operative end 76 or by any other suitable manner.

When oriented in the first operative position (See FIGS. 4 and 5), the inner end 76 of the lock mechanism 70 defines a clearance (82, see FIG. 6) with respect to the second element 24. Movement of the actuating end 78 of the lock mechanism 70 from the first operative position to the second operative 35 position (See FIGS. 2 and 3) moves the inner end 76 about the aperture 74 such that the operative end 76 binds against the second element 24 thereby securing the first element and second element in a desired orientation. It is within the teachings of the present disclosure that the lock mechanism may be 40 formed with any suitable structure for the desired functionality. For example, in one embodiment, the lock mechanism may include cooperative, complimentary saw-tooth, grooved or geared surfaces that facilitate an interference fit so that the tool may be used to impart work to the work piece with either 45 a clockwise or a counter-clockwise orientation. Any other suitable structure which would facilitate an interference fit would be useful and/or desireable.

In one embodiment of the present disclosure, the gripping portion 28 includes six gripping elements 26. However, it 50 would be recognized by those of skill in the art, that the gripping portion 28 need include only at least one gripping or engaging element 26 and that any other suitable number of gripping or work piece engaging elements may be provided. In the embodiment with six gripping elements, the adjustable 55 gripping tool may be advantageously used in connection with hex-shaped work pieces where the gripping elements faceload each of the flats of the work piece. Such a configuration is advantageous compared to conventional inventors that point-load a hex-shaped fastener at its corners.

FIG. 2 illustrates the adjustable gripping tool of FIG. 1 disposed in an open position. The second element 24 is biased from the first element 22 as described above to maintain such open position. The lock mechanism 70 is disposed in the second operative position securing the first element 22 and 65 second element 24 a desired orientation. The adjustable gripping tool 20 of this embodiment is configured such that the

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gripping portion 28 and the actuation portion 42 are adapted to circumferentially engage the work piece. However, in FIG. 2, the gripping elements 26 are disposed such that the arms 36 engage the guides 32 in a manner which is characteristic of the open position of the adjustable gripping tool 20. The force transfer elements 38 and aligning elements 58 are shown as force transfer elements press fit to the gripping elements 26 and first element 22 respectively. Alternatively, the force transfer elements can be manufactured as a protrusion of the gripping or work piece engaging element.

FIG. 3 illustrates a section view of the adjustable gripping tool 20 of FIG. 2 wherein one element of the first element 22 has been removed. Element 23B is shown having spacer 62 connected thereto to define a pocket 64 such that the spring 66 disposed within the pocket 64 contacts the second element 24 to bias the second element 24 in the open position. As described above, the lock mechanism 70 is engaged in the second operative position securing the first element 23B and second element 24 in the desired open position. Aligning elements 58 are disposed at the inner end 52 of the slot 46 which defines a point of separation between the first section 48 and the second section 54. The force transfer elements 38 are disposed at the outer end 50 of the first section 48 of the slot 46 as will be shown and described in more detail below.

FIG. 4 illustrates an adjustable gripping tool 20 disposed in a closed position wherein the first element 22 and second element 24 are disposed immediately adjacent. The lock mechanism 70 is disposed in the first operative position, unlocked. The gripping elements 26 have been moved from an open position, as shown in FIGS. 2 and 3, to a closed position such that the gripping elements are adapted for engaging the work piece.

FIG. 5 illustrates a section view of the adjustable gripping tool 20 of FIG. 4 taken through the second element where the adjustable gripping tool is disposed in the second operative or closed position. The first element is represented by element 23B which is disposed immediately adjacent the second element 24. The force transfer elements 38 have been moved as a result of contact with the first section 48 of the slots 46 from an outer end 50 to an inner end 52. The aligning elements 58 have been moved from an inner end from the second section 54 of the slot 56 to an outer end 56. It will be recognized by those of skill in art that the paths defined by the first and second sections 48, 54 of the slot 46 are divergent. The aligning elements 58 engage the second portion 54 of the slot 46 in order to maintain proper orientation between the first element 22 and the second element 24. The force transfer elements 38 engage the first portion 48 of the slot 46 such that the generally decreasing diameter dimension of the path defined by the first portion 48 causes the force transfer elements to move closer to the center of the first and second openings 30, 44. Accordingly, the gripping elements 26 are likewise actuated along the guides 32 to engage the work piece. The lock mechanism 70 is disposed in a first operative position. It should also be noted that the slots can be reversed and the action reversed such that the actuation elements are radiating from the center during activation.

FIG. 6 illustrates a detailed broken away view of the adjustable gripping tool 20 of FIGS. 4 and 5. The lock mechanism 70 is disposed in a first operative or open position. The lock mechanism 70 is connected to the first element 22 by a pin 74 which is disposed offset from a longitudinal axis of the lock mechanism 70, such that in this first operative position, a clearance 82 is defined between the lock mechanism operative or inner end 76 and the second element 24.

FIG. 7 illustrates the adjustable gripping tool 20 of FIG. 6 wherein the lock mechanism 70 has been moved from the first

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operative position (shown in FIG. 6) to a second operative position. As a result of movement of the lock mechanism 70 the clearance is eliminated between the operative or inner end 76 and the second element 24. Accordingly, the lock mechanism 70 binds against the second element 24 such that the first 5 element and second element 24 cannot be moved relative to one another without first releasing the lock mechanism 70. It will be recognized by those of skill in the art that the pin 74 used to mount the lock mechanism 70 to the first element 22 is most often offset from the longitudinal axis of the lock mechanism 70. However, an eccentric surface at the inner or operative end 76 may also be formed to enable the same function.

FIG. 8 illustrates another embodiment of the present disclosure of the adjustable gripping tool 20 wherein only three 15 gripping elements 26 are shown. It is within the teaching of the present disclosure that the gripping portion 28 only include at least one gripping element 26. Grips 84A, 84B may also be provided for the first element 22 and second element 24 to further facilitate effective ergonomic actuation of the 20 adjustable gripping tool 20. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 9 illustrates yet another embodiment of the present disclosure directed to an adjustable gripping tool 20. In this embodiment of the present disclosure, the gripping portion 28 and the actuation portion 42 are configured penannular. Such configuration enables the wrench 20 to engage the work piece 30 laterally or in a radial direction. Further, four gripping elements 26 are illustrated in this embodiment. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 10 illustrates another embodiment of the present disclosure wherein the adjustable gripping tool 20 is configured as a cutting or scoring device for engaging, for example, a tubular element. In this embodiment, the second element 24 is 40 configured substantially U-shaped. Such configuration may be achieved by binding, folding or otherwise forming a unitary element as shown in FIG. 10. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like 45 structure and functional aspects of the other embodiments disclosed herein.

The first and second elements **22**, **24** are connected for relative movement in order to generate linear movement of the gripping elements. It is within the teachings of the present 50 disclosure that the gripping elements may also be configured to score or cut a work piece. For example, in one embodiment, the gripping elements described above which are configured to engage the work piece as described above may be replaced with gripping elements configured to perform the scoring or 55 cutting functions.

FIG. 11 illustrates a top plan view of the embodiment of the present disclosure in FIG. 10 disposed in a closed position. The first and second elements 22, 24 have been moved toward one another such that the gripping elements 26 extend into the 60 first opening 30 to engage a work piece (not shown). As shown in FIG. 10, this embodiment is configured to engage a tubular element, such as a pipe or other suitable work piece. For example, a polyvinyl chloride ("PVC") pipe may be cut or scored with the sharp-edged gripping elements of this 65 embodiment and not distort the PVC pipe. As a result, in addition to a clean perpendicular cut-off, the PVC pipe is not

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deformed so that further coupling is problematic. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 12 illustrates a sectional view of the adjustable gripping tool 20 of FIG. 10 taken through the first element 22, where the tool 20 is disposed in an open position. The gripping element 26 disposed within the guides 32 include all the structural elements as described above. However, rather than a U-shaped body, a force transfer element extends from each side of the body portion to engage the slots of the pair of elements 25a, 25b (25b in FIG. 11) which comprise the second element 24.

FIG. 13 illustrates a perspective view of another embodiment of an adjustable gripping tool in accordance with the principal aspects of the present disclosure. In this embodiment of the present disclosure, the adjustable gripping tool 20 includes gripping elements 26 which have extensions 100 that extend beyond the first element 22. The extensions 100 facilitate engaging work pieces disposed in a space-limited location, where access for the entire tool 20 may be difficult or problematic. The remaining structural and functional elements and aspects of this embodiment of the present disclosure remain the same as detailed above. Alternatively, other structural elements may be formed on the extensions 100 to enable additional functions for the tool 20, such as crimping, cutting, or any other suitable function. Additionally, the extensions 100 may extend to either side or both and incorporate any of the embodiments set for the below or herein to facilitate any intended function. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 14 illustrates a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes gripping elements 26 which are each configured as a cutting wheel that movably engages the work piece 102 to facilitate severing of the work piece 102 by movement of the tool 20 about the work piece 102 after movement of the second element 24 with respect to the first element 22, as shown in FIG. 15. As with the other gripping elements described herein, the cutting wheels 26 include a body portion 34 adapted for engaging work piece 102, an arm portion 36 configured to engage one of the guides 32 and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. As shown in FIG. 15, relative movement of the second element 24 with respect to the first element 22 actuates each gripping element or cutting wheel 26 along a respective guide 32 in order to facilitate engagement with the work piece 102. It is within the teachings of the present disclosure that the gripping elements or cutting wheels 26, in this embodiment or any other herein, may be configured in any suitable manner or structure in order to achieve any identified or desired purpose and that only at least one gripping element or cutting wheel 26 is necessary and the number of gripping elements or cutting wheels 26 is not limited. Furthermore, the adjustable gripping tool 20 may be configured such that the cutting wheels 26 may be replaceable in the event they dull or break. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

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FIGS. 16 and 17 are perspective views of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes extensions 100 that project from the gripping elements 26 to engage an interior of a work piece (not shown for clarity). The extensions 100 shown in this embodiment are substantially L-shaped and define a pocket 106 between the extension 100 and the gripping element 26 to receive the work piece. When configured as such, the extension 100 of this embodiment, is facilitates a crimping operation. Another feature of this embodiment, is a reverse or divergent operation of the gripping elements 26 upon relative movement of the first element 22 with respect to the second element 24. Such a configuration enables the gripping elements 26 to engage a first dimension work piece with the first and second elements 22, 24 disposed in a first operative position (as shown in FIG. 16) and a second dimension work piece with the first and second elements 22, 24 disposed in the second operative position (as shown in FIG. 20 17), such that the first dimension work piece is smaller than the second dimension work piece (both of which are not shown for clarity). It is within the teachings of the present invention that the adjustable gripping tool 20 as shown in FIG. 16 may be used to engage a single work piece and upon 25 relative movement of the first and second elements 22, 24 impart a crimping operation upon such work piece and complete such operation upon attaining the configuration as shown in FIG. 17. It is within the teachings of this disclosure that the extensions 100 may take any other suitable configuration or structure, one such example may be the tap shown in FIG. 25 or a structure wherein the extensions project to both sides of the adjustable gripping tool. and function in the same manner to achieve any desired purpose. The remaining structural and functional elements and aspects of this embodiment 35 of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 18 is an exploded view and FIG. 19 is a top plan view, both of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes gripping elements 26 which have a planar configuration. The gripping elements 26 have a thickness 108 that is generally equivalent to a thickness 110 of the respective first 45 element 22 with which such gripping elements 26 is associated. Such a configuration of the gripping elements 26 in this embodiment facilitates flexibility of such gripping elements in operation of the gripping tool 20 to engage the work piece. Moreover, gripping elements 26 having a planer configuration are more simple to manufacture various shapes and lengths and to assemble within the adjustable gripping tool 20.

Another aspect of this embodiment of the present disclosure is that the gripping elements **26** are configured to have a 55 V-shape **112** in the body portion of the gripping element such that the vertex **114** of the V-shape **112** is directed towards the force transfer element **38**. Such configuration facilitates faceloading and corner loading for hex-shaped work pieces or those work pieces with defined corners, as described in more 60 detail above and point loading for those work pieces that are generally cylindrical, tubular or have corners with angles between adjacent sides thereof that are larger than the angle of the sides of the V-shape. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

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FIG. 20 is a top plan view and FIGS. 21 and 22 are exploded views, all of other embodiments of an adjustable gripping tool 20 in accordance with principal aspects of the present disclosure. Each of the embodiments shown in these figures has a common element, a cover plate 116, connected in any conventional manner to the first element 22 to reinforce and protect the adjustable gripping tool 20. As shown in FIG. 20, the cover plate 116 has a penannular configuration and is attached to the gripping portion 28 of the first element 22. It will be recognized by those skill in art that the cover plate 116 of such configuration facilitates reinforcement of the adjustable gripping tool 20 having a open head or penannular configuration that facilitates radial engagement of a work piece 102. This embodiment also shows the V-shaped gripping elements of an above-described embodiment for face- or corner-loading the work piece 102. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

As shown in FIG. 21, this embodiment of the present disclosure includes a cover plate 116 that has an overall dimension and shape that is generally equivalent to an overall dimension and shape of the first element 22 and is attached over each first element 22. It will be recognized by those of skill of the art that substantial reinforcement of the entire length of the tool 20, i.e. gripping and grasping portions, is provided in this embodiment of the present disclosure and that such configuration also provides protection to the operating elements of the adjustable gripping tool. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

As shown in FIG. 22, the cover plate 116 is configured as a receptacle 118 defined by a pair of cover portions 120 offset by a margin portion 122 to engage outer surfaces of a pair of aligned first elements 22. In addition to the reinforcing and protection advantages discussed above, this embodiment of the present disclosure further provides an additional level of isolation and protection of the gripping and grasping portions and in particular, the gripping elements, from the effects of an operating environment that may be dusty, dirty or subject to harsh fluids. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 23 is a top plan view of another embodiment of an adjustable gripping tool 20 is accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes the gripping elements 26 configured to engage a non-standard work piece. As used in this disclosure, a non-standard work piece may be a security fastener, or any other type or kind of work piece that does not have a conventional cylindrical, tubular, hex, square or other standard dimension or shape. As discussed many times above, the adjustable gripping tool 20 may have the gripping elements 26 configured in any suitable manner to engage any desired work piece. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIGS. 24 and 25 are perspective views of other embodiments of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In these embodiments, the gripping elements 26 include extensions 100 which are configured to cooperatively function to facilitate

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chasing threads. It will be recognized by those of skill in the art that the gripping elements 26 and extensions 100 may be configured to engage any desired type of thread, for example, pipe threads, standard coarse or fine threads, metric coarse or fine threads or any other conventional or proprietary type of thread configuration. The embodiment shown in FIG. 24 is configured to engage exterior threads formed on a work piece. while the embodiment disclosed in FIG. 25 is configured to engage the interior threads formed on a work piece, both in a manner described above. These embodiments are particularly advantageous over prior art thread chasing devices in that the present embodiments may chase all the threads of the work piece rather than starting at one end of the work piece and proceeding axially which may be difficult or problematic in the event that the initial starting threads are so damaged that 15 the thread chasing device cannot properly engage the work piece threads. The present embodiment overcomes such disadvantage by engaging a substantial portion of the threads of the work piece past an initial engagement point for the threads, as would a conventional thread chaser. The remain- 20 ing structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 26 is a perspective view of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the first element 22 includes a pair of first elements 22 and a backbone 120 connecting a portion of common edges of the pair of first elements 22. The pair of first elements 22 and the backbone 20 are integrally formed from a unitary blank of material. This embodiment is advantageous in that manufacture of the first element is efficient, economical and has increased strength. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIGS. 27 and 28 are perspective and top plan views other embodiments of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In these 40 embodiments, each gripping element 26 includes an extension 100 that projects from the gripping element 26 to define a second body portion 122 adapted for engaging the work piece such that the body portion 34 facilitates a first range of gripping ability and the second body portion 122 facilitates a 45 second range of gripping ability. It will be recognized those of skill in the art that the adjustable gripping tool 20 of these embodiments facilitates a wide range of gripping ability such that a single adjustable gripping tool 20 may replace a considerable number of similar tools. The remaining structural 50 and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 29 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 includes gripping elements 26 that have been configured such that the body portion 34 of each gripping element 26 facilitates crimping a wire/terminal connection or a rather suitable or like connection. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 30 is a top plan view, FIG. 31 is a side elevation view and FIG. 32 is a bottom plan view, all of another embodiment

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of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for a relative movement. The first element includes a first grasping portion 21 and the second element includes a second grasping portion 25. The first and second grasping portions 21, 25 are formed substantially as and commonly referred to as a handle of a tool. The relative movement between the first element 22 and the second element 24 generates, in one embodiment, generally linear movement of the gripping elements 26.

The first element 22 further includes a gripping portion 28, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the first grasping portion 21, and configured to engage the work piece (not shown for clarity) including a plurality of guides 32 formed in the grasping portion 28 and the gripping elements 26. The gripping elements 26 each include a body portion 34, adapted for engaging the work piece, an arm portion 36, configured to engage one of the guides 32 and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. In this embodiment, the guides 32 are formed as grooves in the gripping portion 28 that do not pass completely through the gripping portion, as best shown in FIG. 32. It is within the teachings of the present disclosure that the guides 32 may be formed as slots, grooves, channels or any other suitable configuration. As discussed in the many embodiments above, it is within the teachings of the present disclosure that the gripping elements may be formed in any suitable manner or

The second element 24 further includes an actuation portion 42, formed substantially as and commonly referred to as a head of a tool, disposed at one end of the second grasping portion 25 having an opening 44 and a plurality of slots 46 disposed adjacent the opening 44. In one embodiment, each of the slots 46 has a first section 48 configured to engage one of the force transfer elements or pins 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32. It will be recognized by those of skill in the art that the first sections 48 define a path which generally decreases in terms of radial measurement from a center of the opening 44 from an outer end to an inner end. In another embodiment, the paths may generally increase in terms of radial measurement from the center of the opening 44, such that relative movement between first and second elements generates an outward motion of the gripping elements originally disposed adjacent the center of the opening 44. Alternatively, the guides, slots and force transfer elements may be configured to interact in a number of different ways to move the actuation elements into movement with a gripping or work piece engaging elements.

In this embodiment, the body portions 34 include an extension 100 to facilitate increased area of the body portion for gripping the work piece. In one embodiment, the first element 22 may further include a plurality of aligning elements 58 for engaging the second sections 54. Each aligning element 58 is disposed between an adjacent pair of guides 32 and extends parallel to the force transfer element 38. In operation, each one of the aligning elements 58 engages one of the second sections 54 during relative movement between the first element and the second element the first and second elements 22, 24 remain generally aligned. The remaining structural and functional elements and aspects of this embodiment of the

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present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein

FIG. 33 is a partial top plan view of another embodiment of an adjustable gripping tool in accordance with the principle 5 aspects of the present disclosure. FIG. 34 is a detailed view of a portion of the adjustable gripping tool 20 of FIG. 33 defined by line B. FIG. 35 is a partial bottom plan view of the adjustable gripping tool 20 of FIG. 35 as 10 defined by line A. In this embodiment, the adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for relative movement. The first element 22 includes a gripping portion 28 including a plurality of guides 32 (as best shown in FIG. 34) formed in the grasping 15 portion 28 extending radially from a first opening 30 and the gripping elements 26.

The second element 24 includes an actuation portion 42 having a plurality of slots 46 formed therein. It is within the teachings of the present invention that the slots 46 may be 20 formed as slots, grooves, channels, any combination thereof or any other suitable configuration. In this embodiment, the slots 46 have a first section 48 that is configured as a groove or channel, while the second sections 54 of the slots 46 are formed completely through the actuation portion 42 as would 25 a conventional slot. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 37 is an exploded view and FIG. 38 is a top plan view, 30 both of another embodiment of an adjustable gripping tool 20 in accordance with the principle aspects of the present disclosure. In this embodiment, the adjustable gripping tool 20 primarily includes a first element 22 and a second element 24 connected for relative movement. The first element 22 further 35 includes a gripping portion 28 formed substantially as and often referred to as a head of a tool, disposed at one end of the first grasping portion 21, and configured to engage the work piece (not shown for clarity) including a plurality of guides 32 formed in the grasping portion 28 and the gripping elements 40 26. The guides 32 are formed as grooves in the grasping portion 28 that do not extend entirely through the first element 22. A guide slot 31 is disposed within each guide 32 and extends entirely through reduced guide portion of the first element 22. It is within the teachings of the present disclosure 45 that the guides 32 may be formed in the first element 22 in any suitable manner. The groove-like configuration of the guides 32 provides additional support for the gripping elements 26 in that the floor 33 of the guides, in which the guide slots 31 are formed provides an additional guide surface for the gripping 50 elements 26 and facilitates resistance to twisting of the gripping elements 26.

The gripping elements 26 each include a body portion 34, adapted for engaging the work piece and arm portion 36, configured to engage one of the guides 32 and associated 55 guide floor 33, and a force transfer element 38 contiguous with or preferably connected to the arm portion 36. It is within the teachings of the present disclosure that the gripping elements 26 may be formed in any suitable manner or configuration and that the force transfer element be configured in any suitable manner. For example, the force transfer element may be a threaded fastener, rivet, pin, shaft, connector or any other suitable device to perform the intended function. The second element 24 further includes an actuation portion 42, formed substantially as and commonly referred to as a head of a tool, 65 disposed at one end of the second grasping portion 25 having a plurality of slots 46 formed therein. In one embodiment,

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each of the slots 46 has a first section 48 configured to engage one of the force transfer elements 38 such that movement of the second element 24 with respect to the first element 22 simultaneously actuates the first sections 48 to contact the force transfer elements 38 along a path defined by the first section thereby actuating the gripping elements 26 along the guides 32 and guide slots 33.

It will be recognized by those of skill in the art that the first sections define a path which generally decreases in radially measurement from a center of an actuation portion 42 from a first outer end to a second inner end. In another embodiment, the paths may generally increase in terms of radially measurement from the center of the actuation portion 42, such that relative movement between first and second elements generates an outer motion of the gripping elements originally disposed adjacent center of the actuation portion or gripping portion. Alternatively, the guides, slots, and force transfer elements may be configured to interact in any number of different ways to move the gripping or work piece engaging element.

In this embodiment, the body portion 34 include an extension 100 to facilitate increased area of the body portion for gripping the work piece. In one embodiment, the first element 22 may further include a plurality of aligning elements 58 for engaging a second section of the slots. Each aligning element 58 is disposed between adjacent pair of guides 32 and extends parallel to the fourth transfer element 38 and may be configured as the force transfer elements to provide the intended function. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 39 is an exploded view and FIG. 40 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. In this embodiment, the second element 24 includes a pair of second elements. Each of these second elements 24 includes an actuation portion 42 including at least one slot 46 having a first section 48.

The second element 24 further includes a grasping portion 25 operatively coupled to the first element 22. In this embodiment, a rivet, fastener or other suitable or like device 200 engages the generally aligned apertures 202 of the first and second elements to operatively couple the grasping portion 25 to the first element 22. It is within the teachings of the present invention that any other suitable device may be used to provide such operative coupling as will be recognized by one of skill in the art.

The grasping portion 25 is operatively associated with the actuation portion 42 in meshing engagement. In this embodiment, meshing engagement is defined by cooperative contact between at least one tooth 204 and at least one groove 206. It is within the teaching of the present invention that any number of cooperative tooth and groove combinations may be used. For example, in one embodiment one tooth or groove may be formed on the grasping portion 25 and a complimentary groove or tooth may be formed on the actuation portion 42. In another example, a plurality of teeth or grooves may be formed on the grasping portion 25 and a complimentary groove or teeth may be formed on the actuation portion 42. Furthermore, it is within the teachings of the present disclosure that gear multiplication/leverage or other mechanical advantage may be designed into such meshing engagement and that any suitable structure to provide the functionality of mechanical leverage for advantage may be used. For example, in one embodiment, different gear ratios may be used to facilitate the desired advantage. The remaining struc-

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tural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 41 is a top plan view of another embodiment of 5 adjustable gripping tool 20 in accordance with the principal aspects of the present disclosure. The adjustable gripping tool 20, as shown in FIG. 41, is disposed in a first operative position. FIG. 42 is another top plan view of the embodiment of the adjustable gripping tool 20 of FIG. 41 wherein the 10 adjustable gripping tool 20 is disposed in a second operative position. FIG. 43 is an exploded view of the adjustable gripping tool 20 of FIGS. 41 and 42. In this embodiment, the adjustable gripping tool 20 primarily includes a second element 24 that includes a pair of second elements. Each of the second elements 24 includes an actuation portion 42 including at least one slot 46 having a first section 48. Each at least one slot first section 48 formed in one of the pair of second elements 210 defines a one path 212 and each at least one slot for section 48 formed in another of the pair of second ele- 20 ments 214 defines another path 216. The one path 212 has a generally clockwise orientation, in that, as the path extends from an inner end to an outer end, such extension is generally in the direction of clockwise. The another path 216 has a generally counter-clockwise orientation, in that, as the path 25 extends from an inner end to an outer end, such extension is generally in the direction of counter-clockwise. As best shown in FIGS. 41 and 42, the one path 212 and the another path 216 cooperatively engage the force transfer element of one said at least one gripping element 26 to actuate each said 30 at least one gripping element 26 along respective said at least one guide 32. It is within the teachings of the present invention that the orientation of the paths defined above is not limiting in any sense, rather such description is a useful for explaining the functional aspects of this embodiment. Essen- 35 impart work thereto, the tool comprising: tially, the paths extending in different directions yet cooperatively acting on the force transfer element facilitate increased mechanical advantage against the force transfer element and hence the gripping elements. Accordingly, a more secure grip can be achieved thereby. The remaining structural and func- 40 tional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

FIG. 44 is a top plan view of another embodiment of an adjustable gripping tool 20 in accordance with the principal 45 aspects of the present disclosure. The adjustable gripping tool, as shown in FIG. 44, is disposed in a first operative position. FIG. 45 is another top plan view of the embodiment of the adjustable gripping tool 20 of FIG. 44 shown disposed in a second operative position. FIG. 46 is an exploded view of the adjustable gripping tool 20 of FIGS. 44 and 45. In this embodiment, the adjustable gripping 20 includes a one second element 24A and an another second element 24B connected for relative movement which generates movement of at least one gripping element 26. Each at least one gripping 55 element 26 includes a body portion 34 and a force transfer element 38 contiguous with the body portion 34. The one second element 24A and the another second element 24B each include an actuation portion 42 including at least one slot **46** having a first section **48**. Each at least one slot first section 48 formed in the one second element 24A defines a one path 212 and each at least one slot first section 48 formed in another second element 24B defines another path 216. The one path 212 and the another path 216 cooperatively engage the force transfer element 38 of one said at least one gripping 65 element 26 to actuate each said at least one gripping element 26 into engagement with the work piece. In this embodiment,

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the one path has a generally clockwise orientation and the another path 216 has a generally counter-clockwise orientation. It would be recognized by those of ordinary skill in the art that the orientation of either of the paths may be reversed to facilitate any desired function. The remaining structural and functional elements and aspects of this embodiment of the present disclosure may be configured as any of the like structure and functional aspects of the other embodiments disclosed herein.

This disclosure is not limited to the details of the apparatus depicted and other modification and applications may be contemplated. For example, the force transfer elements and aligning elements may be changed as desired for other like bearing elements. The gripping elements themselves may be varied in size, shape, surface finish, body configuration, arm configuration or quantity. And the gripping elements may have a cutter, roller or blade attached to perform cutting or scoring operations. Also, the size, shape and position of the openings may be altered as desired to suit particular applications. Further, the first and second elements, gripping elements and other components of the various embodiments of the gripping tool described above may be formed from any suitable material, including without limitation, metal, plastic, composite, natural, synthetic or any other material. Certain other changes may be made in the above-described apparatus without departing from true spirit and scope of the disclosure here involved. It is intended, therefor that the subject matter of the above depiction shall be interpreted as illustrated and not in a limiting sense. The actual scope of the disclosure is intended to be defined in the following claims when viewed in their proper perspective based on the related art.

What is claimed is:

- 1. An adjustable gripping tool for engaging a work piece to
 - (a) a first element and a second element connected for relative movement which generates movement of at least one gripping element;
 - (b) the first element including a gripping portion configured to engage the work piece including at least one guide defined in the gripping portion and said at least one gripping element;
 - (c) each at least one gripping element including a body portion adapted for engaging the work piece, an arm portion configured to engage one said at least one guide and a force transfer element contiguous with the arm
 - (d) the second element including an actuation portion having at least one slot therein, each said at least one slot having a first section configured to engage the force transfer element of one said at least one gripping element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along respective said at least one guide, wherein the first element further includes at least one aligning element such that each said at least one aligning element is disposed between an adjacent pair of guides and extends parallel to the force transfer elements.
- 2. The gripping tool as recited in claim 1, wherein the first element includes a pair of elements disposed on opposing sides of the second element.
- 3. The gripping tool as recited in claim 1, wherein the arm portion of the gripping elements further includes a pair of arms disposed at opposite ends of the body portion such that the gripping elements are substantially U-shaped.

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- 4. The gripping tool as recited in claim 1, wherein at least one of the slots further includes a second section extending from the first section, such that one said at least one aligning element engages one of the second sections so that during relative movement between the first element and the second element the first and second elements remain generally aligned.
- 5. The gripping tool as recited in claim 4, wherein the first and second sections are divergent.
- 6. The gripping tool as recited in claim 1, wherein the gripping elements which perform one function may be replaced with gripping elements that perform a different function.
- 7. The gripping tool as recited in claim 1, wherein the gripping elements score and cut.
- **8.** The gripping tool as recited in claim **1**, wherein move- 15 ment of said at least one gripping element is linear.
- 9. The gripping tool as recited in claim 1, wherein movement of said at least one gripping element is curvilinear.
- 10. The gripping tool as recited in claim 1, wherein each said at least one guide extends radially.
- 11. The gripping tool as recited in claim 1, wherein each said at least one guide extends along a curvilinear path.
- 12. The gripping tool as recited in claim 1, wherein each at least one gripping element is configured as a cutting wheel that movably engages the work piece to facilitate severing of the work piece by movement of the tool about the work piece ²⁵ after movement of the second element with respect to the first element.
- 13. The gripping tool as recited in claim 1, wherein each at least one gripping element includes an extension that projects from the gripping element to engage an interior of the work 30 piece.
- 14. The gripping tool as recited in claim 13, wherein said at least one gripping element is configured to engage a first dimensioned work piece with the first and second elements disposed in a first operative position and a second dimensioned work piece with the first and second elements disposed in a second operative position, such that the first dimensioned work piece is smaller than the second dimensioned work piece.
- 15. The gripping tool as recited in claim 13, wherein said extension is configured to facilitate a crimping operation.
- 16. The gripping tool as recited in claim 13, wherein said extension defines a pocket between the extension and the gripping element to receive the work piece.
- 17. The gripping tool as recited in claim 13, wherein said extension is configured to facilitate chasing threads.
- 18. The gripping tool as recited in claim 1, wherein each at least one gripping element has a planar configuration.
- 19. The gripping tool as recited in claim 18, wherein each at least one gripping element has a thickness equivalent to a thickness of the respective associated first element.
- 20. The gripping tool as recited in claim 1, wherein each at least one gripping element body portion is configured to have a "V" shape where a vertex of the "V" shape is directed toward the force transfer element.
- 21. The gripping tool as recited in claim 1, wherein a cover plate is connected to the first element to reinforce the tool.
- 22. The gripping tool as recited in claim 21, wherein the cover plate has a penannular configuration and is attached to the gripping portion.
- 23. The gripping tools as recited in claim 21, wherein the cover plate has a dimension that is generally equivalent to a first element dimension and is attached over the first element.
- 24. The gripping tools as recited in claim 21, wherein the cover plate is configured as a receptacle defined by a pair of cover portions offset by a margin portion to engage a pair of first elements.

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- **25**. The gripping tool as recited in claim **1**, wherein said at least one gripping element is configured to engage a non-standard work piece.
- 26. The gripping tool as recited in claim 25, wherein the non-standard work piece is a security fastener.
- 27. The gripping tool as recited in claim 1, wherein said at least one gripping element is configured to cooperatively function to facilitate chasing threads.
- 28. The gripping tool as recited in claim 1, wherein the first element includes a pair of first elements and a backbone connecting a portion of common edges of the pair of first elements, the pair of first elements and the backbone integrally formed from a unitary blank.
- 29. The gripping tool as recited in claim 1, wherein the body portion of each at least one gripping element includes an extension that projects from the gripping element to define a second body portion adapted for engaging the work piece such that the body portion facilitates a first range of gripping ability and the second body portion facilitates a second range of gripping ability.
- 30. The gripping tool as recited in claim 1, wherein the first element and the second element have a penannular configuration.
- 31. The gripping tool as recited in claim 1, wherein said at least one slot extends partly through the second element.
- 32. The gripping tool as recited in claim 1, wherein said at least one guide extends partly through the first element.
- 33. The gripping tool as recited in claim 1, wherein the first element includes a first opening formed in the gripping portion from which the guides extend.
- **34**. The gripping tool as recited in claim **1**, wherein the second element includes a second opening formed in the actuation portion such that each said at least one slot is disposed adjacent the second opening external thereto.
- 35. The gripping tool as recited in claim 1, wherein the first element includes a first opening formed in the gripping portion and the second element includes a second opening formed in the actuation portion such that the first and second openings are generally aligned.
- 36. The gripping tool as recited in claim 1, wherein the second element further includes a grasping portion operatively coupled to the first element and operatively associated with the actuation portion in meshing engagement.
- 37. The gripping tool as recited in claim 36, wherein the meshing engagement is defined by cooperative contact between at least one tooth and at least one groove.
- **38**. The gripping tool as recited in claim 1, wherein the second element includes a pair of second elements, each with an actuation portion including at least one slot having a first section, and wherein each at least one slot first section formed in one of the pair of second elements defines a one path and each at least one slot first section formed in another of the pair of second elements defines an another path.
- **39**. The gripping tool as recited in claim **38**, wherein the one path has a generally clockwise orientation and the another path has a generally counter-clockwise orientation.
- **40**. The gripping tool as recited in claim **38**, wherein the one path and the another path cooperatively engage the force transfer element of one said at least one gripping element to actuate each said at least one gripping element along respective said at least one guide.
- 41. The gripping tool as recited in claim 1, wherein at least one of said at least one slot includes a third section defined within the first section, such that each gripping element associated with the third section of said at least one of said at least one slot is actuated along respective said at least one guide at a different rate.

* * * * *

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(54) ADJUSTABLE GRIPPING TOOL

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(63) Continuation-in-part of application No. 11/102,966, filed on Apr. 11, 2005, Continuation-in-part of application No. 10/763,489, filed on Jan. 23, 2004, now Pat. No. 6,889,579.

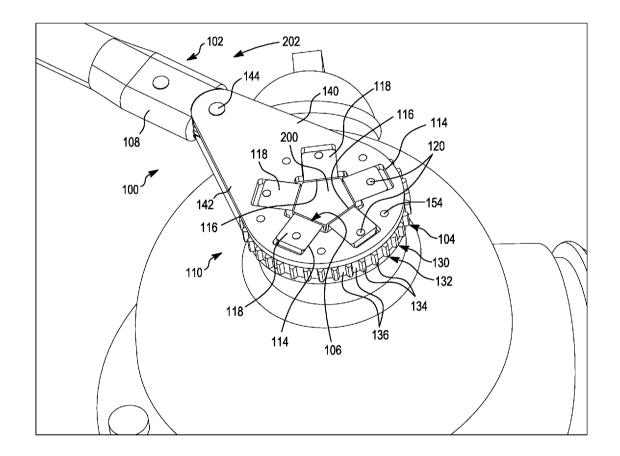
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(57) ABSTRACT

A self-energizing and de-energizing adjustable gripping tool for engaging a work piece to impart work thereto includes a first element and second element disposed for relative movement. The second element includes an actuation portion having a plurality of slots. The first element includes gripping elements which are each associated with a force transfer element that engages one of the slots such that movement of the second element relative to the first element actuates the gripping elements to engage the work piece.



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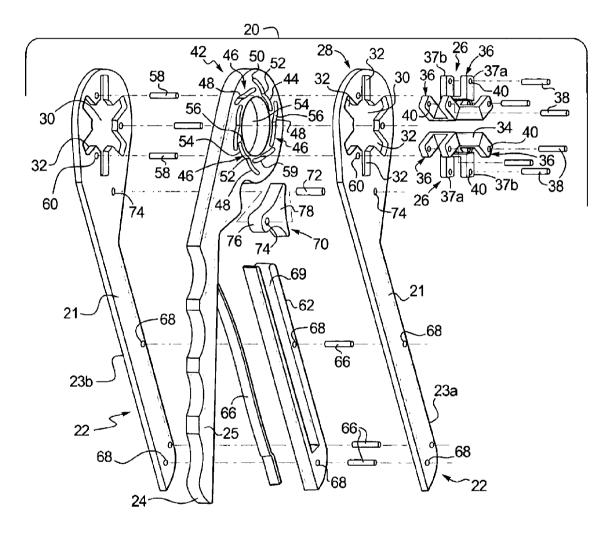


FIG. 1

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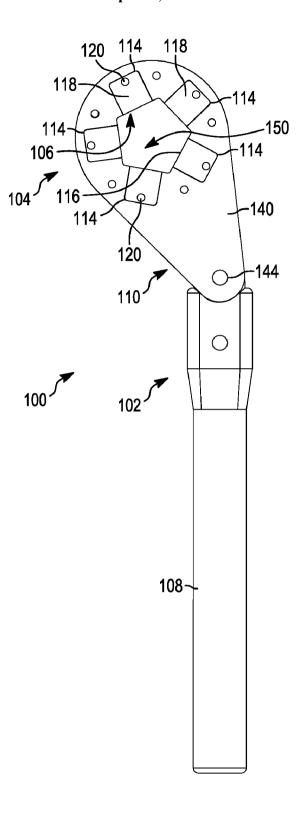
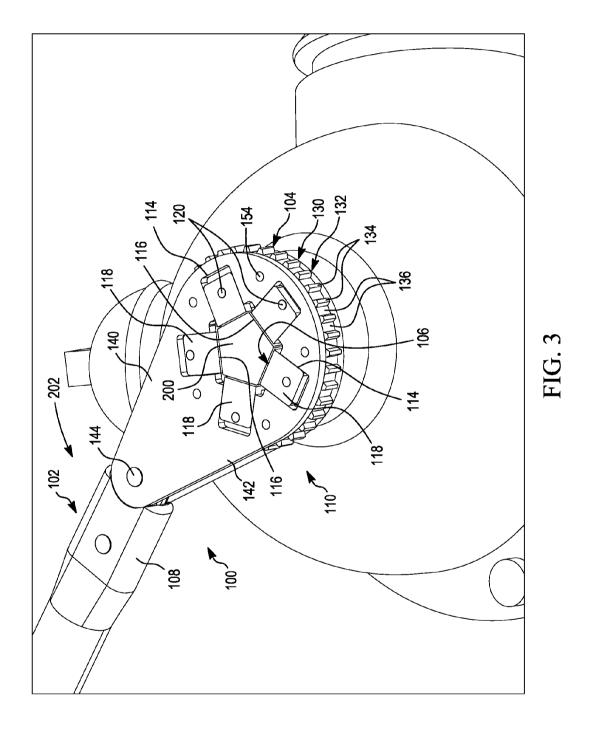


FIG. 2

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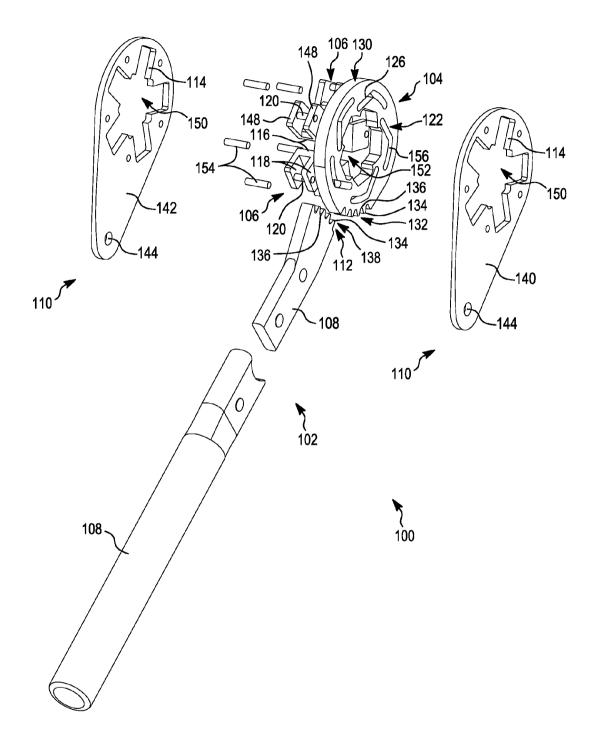
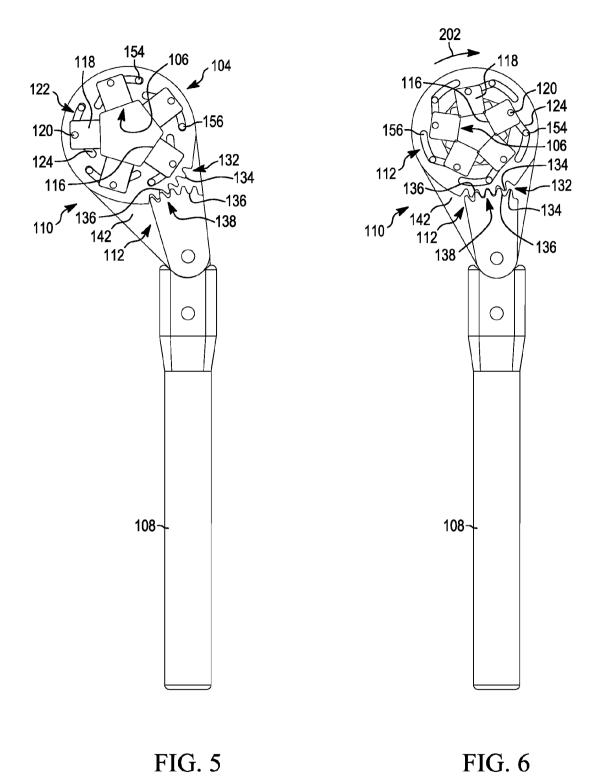


FIG. 4

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ADJUSTABLE GRIPPING TOOL

RELATED APPLICATIONS

[0001] This application is a continuation-in-part of and claims the benefit of and priority from U.S. application Ser. No. 11/102,966, filed Apr. 11, 2005 and is hereby fully incorporated herein by reference, which is a continuation-in-part of and claims the benefit of and priority from U.S. application Ser. No. 10/763,489, filed Jan. 23, 2004, now issued as U.S. Pat. No. 6,889,579 on May 10, 2005, and is hereby fully incorporated herein by reference.

BACKGROUND

[0002] This disclosure pertains to a hand tool and more particularly, to an adjustable gripping tool which, as a result of manual operation, self-energizes, automatically configures to engage differently dimensioned and shaped work pieces and de-energizes upon release of actuating force.

[0003] Various types of adjustable gripping tools are known in the art. Specifically, several known adjustable gripping tools are embodied in the form of a "crescent" wrench, an adjustable socket wrench, an adjustable hydrant wrench, pipe wrench, vice grips, crimpers, bolt and nut cutters, pipe and tube cutters, and various other "plier-type" gripping tools. The adjustable hydrant wrench includes a housing having the same general shape as a hydrant fastener and a handle that is threadingly adjustable with the housing to compensate for differently sized hydrant fasteners. During the last 100 plus years, municipalities installed fire hydrants having pentagonal-shaped (five sided) fastener sizes that range between 11/4" and 13/4", because for the longest time there was no national standard for hydrant design or specification. Accordingly, most cities must contend with the legacy issues of these various designs. Other issues that are presented include old and aging metal and worn hydrant fasteners as a result of using an incorrect or improper wrench on corroded or frozen nuts. Major disadvantages of existing hydrant wrenches are that they do not fully engage the hydrant fasteners and require manual manipulation to threadingly adjust and lock down on the hydrant fastener prior to applying leverage to the hydrant fastener.

[0004] Therefore, there exists a need in the art for an adjustable gripping tool that, as a result of manual operation, selfenergizes the tool gripping action, may be automatically sized and resized to engage a work piece, de-energizes upon release of actuation force, that has a broad range of dimensional capability, engages work pieces axially and radially and provides offsetting forces for stability in operation. Beyond the ability to resize the gripping range, the gripping tool of the present disclosure symmetrically translates the force applied to the gripping tool onto the work piece in a symmetrically balanced and mechanically advantaged and efficient way. Thus, an even distribution of gripping and rotational force about the work piece is achieved; thereby allowing for the most efficient distribution of mechanical force about the work piece. For any given force required to manipulate the work pieces, the gripping tool of the present disclosure will accomplish the work with the minimal distortion or deformation under load of the work piece by distributing the work force over the largest area of the work piece. Other advantages of the adjustable gripping tool of the present disclosure include decreased costs, increased productivity and multi-access engagement of the work piece resulting in a mechanically advantaged, efficient, even and balanced distribution of working forces.

BRIEF DESCRIPTION OF THE DRAWINGS

[0005] Certain embodiments are shown in the drawings. However, it is understood that the present disclosure is not limited to the arrangements and instrumentality shown in the attached drawings, wherein:

[0006] FIG. 1 is an exploded perspective view of an adjustable gripping tool in accordance with the principles of the disclosure set forth in U.S. Pat. No. 6,889,579, which is incorporated herein by reference.

[0007] FIG. 2 is a top plan view of an adjustable gripping tool in accordance with the principles of the present disclo-

[0008] FIG. 3 is a perspective view of the adjustable gripping tool of FIG. 2 engaging a work piece to impart work thereto.

[0009] FIG. 4 is an exploded perspective view of the adjustable gripping tool of FIG. 2.

[0010] FIG. 5 is a sectioned view of the adjustable gripping tool of FIG. 2 wherein one element of a gripping portion and a portion of a handle have been removed, and gripping elements are not actuated.

[0011] FIG. 6 is a sectioned view of the adjustable gripping tool of FIG. 2 wherein one element of the gripping portion and a portion of the handle have been removed, and gripping elements are actuated as a result of relative movement between the handle and a second element.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE DISCLOSURE

[0012] For the purposes of promoting and understanding the principles disclosed herein, reference will now be made to the preferred embodiments illustrated in the drawings and specific language will be used to describe the same. It will nevertheless be understood that no limitation of the scope is thereby intended. Such alterations and further modifications in the illustrated device and such further applications are the principles disclosed as illustrated therein as being contemplated as would normally occur to one skilled in the art to which this disclosure relates.

[0013] One principal aspect of the present disclosure is directed to an adjustable gripping tool for engaging a work piece to impart work thereto. The gripping tool includes a first element and a second element disposed for relative movement to generate movement of at least one gripping element. The first element includes a handle and a gripping portion movably connected to the handle and adapted to engage the work piece. The handle includes a first end that operatively engages the second element. The gripping portion includes at least one guide and at least one gripping element. Each gripping element may include a body portion adapted for engaging the work piece, an arm portion configured to engage one of the guides and/or a force transfer element contiguous with the arm portion. The second element includes an actuation portion having at least one slot. Each slot has a section configured to engage one of the force transfer elements such that movement of the second element with respect to the first element actuates each at least one section to contact and move each respective force transfer element thereby actuating each gripping element along the respective guide.

[0014] FIG. 1 illustrates in an exploded perspective view of the adjustable gripping tool 20 in accordance with principles of the disclosure set forth in U.S. Pat. No. 6,889,579, which is incorporated herein by reference. No further description of the tool 20 will be set forth herein for the sake of brevity. Similar structural and functional aspects may be repeated herein to describe this present disclosure.

[0015] FIG. 2 illustrates a top plan view of an adjustable gripping tool 100 in accordance with the principles of the present disclosure. The adjustable gripping tool 100 primarily includes a first element 102 and a second element 104 disposed for relative movement there between in order to generate movement of at least one gripping element 106. In one embodiment of the present disclosure, the first element 102 includes a handle 108 and a gripping portion 110 that is movably connected to the handle. The gripping portion 110 is adapted to engage a work piece as will be described in more detail below.

[0016] The handle 108 includes a first end 112 that operatively engages the second element 104. The gripping portion 110 includes at least one guide 114 defined therein and the at least one gripping element 106.

[0017] Each gripping element 106 preferably includes a body portion 116 that is adapted for engaging the work piece (as will be discussed in more detail below). Each gripping element 106 may also include an arm portion 118 configured to engage a respective guide 114 and may also further include a force transfer element 120 that is contiguous with the arm portion 118.

[0018] It is within the teachings of the present disclosure that the guides 114 may be formed in any suitable configuration. For example, the guides may be formed as groves, channels or any other suitable configuration. Not by way of limitation, but such structural configuration is often guided by manufacturing methods or capabilities. Additionally, the guides 114 may be curvilinear or linear. It is within the teachings of the present disclosure that the gripping elements may be integrally formed in any suitable manner. It will also be recognized that the gripping elements may be formed in any other suitable manner as desired to achieve any intended purpose or function.

[0019] It is within the teachings of the present disclosure that the gripping elements may have a smooth or rough face with which to engage the work piece, as desired. For example, the rough face may have a grooved, serrated, checked or any other suitable finish. Furthermore, the force transfer elements 120 may be configured as pins or other suitable structure to provide the functions as described herein. It will be recognized by those of skill in the art that the terms used herein are not of a limiting sense. Rather, these terms are used to broadly describe the structure and function herein.

[0020] FIG. 3 is a perspective view of the adjustable gripping tool 100 of FIG. 2 engaging a work piece 200 to impart work thereto. In this embodiment, the work piece is a pentagonal-shaped hydrant fastener. It will be recognized by those of ordinary skill in the art that the gripping tool of the present disclosure may be configured in accordance with the principles of the structure and function disclosed herein to likewise engage any other differently shaped work piece, regardless of the number of sides or flats. As discussed above and illustrated in this FIG. 3, the gripping tool 100 of this embodiment includes a first element 102 and a second element 104 disposed for relative movement to generate movement of the gripping elements 106 (as will be discussed in

more detail below). The first element 102 includes a handle 108 and a gripping portion 110 that is movably connected to the handle 108. Preferably, the gripping portion 110 includes a pair of plates 140, 142 disposed on opposite sides of the handle 108 and each plate is pivotally connected at 144 to the handle 108. It will be recognized by those of ordinary skill in the art that other suitable forms of connection between the handle 108 and gripping portion 110 may be used to achieve the same function. In this embodiment, the second element 104 is disposed between the pair of plates 140, 142. Alignment pins 154 may be used to maintain proper alignment of the second element 104 with respect to the plates 140, 142 and the handle 108. In this FIG. 3, the handle 108 has been moved relative to the gripping portion 110 in the direction indicated by arrow 202. As a result, the second element 104 has likewise been moved (as will be described in more detail below) with respect to the first element 102 so as to move each respective force transfer element 120 and the corresponding gripping element 106 to which the force transfer element 120 is contiguous with the arm portion 118 so that the body portion 116 is contiguous with the work piece 200 so that work may be imparted thereto by further movement of the handle 108 in the direction of arrow 202. The guides 114 ensure that the gripping elements 106 are moved along the intended path (in this embodiment radial with respect to the first opening 150 provided in the gripping portion 110). It will be recognized by those of ordinary skill in the art that the guide 114 may take any desired shape that corresponds with the arm portion 118 of the gripping element 106 in order to provide the same function. Further, those of ordinary skill in the art will recognize that the embodiment described in this disclosure is directed to an adjustable gripping tool 100 having a five-sided opening with five gripping elements 106 and that any suitably shaped opening and number of gripping elements may be provided in order to provide the intended function.

[0021] In this embodiment, the second element 104 includes a grasping portion 128 formed on an outer perimeter 130 thereof. The grasping portion 128 includes a crenate configuration 132. In this embodiment, the crenate configuration 132 is characterized by a series of teeth 134 and grooves 136. It will be recognized by those of ordinary skill in the art that such teeth and grooves may be configured in a suitable manner or shape in order to achieve the desired function, i.e., meshing engagement for transfer of applied force. Moreover, the shape of the teeth and grooves are preferably complimentary but are not limited as shown.

[0022] FIG. 4 is an exploded perspective view of the adjustable gripping tool 100 of FIG. 2. In this FIG. 4, the first element 102 and second element 104 are disposed for relative movement to generate movement of at least one gripping element 106. The first element 102 includes a handle 108 and a gripping portion 110 that is movably connected to the handle at pivot point 144, as described above. The handle includes a first end 112 that operatively engages the second element 104. In one embodiment, the first end 112 includes a crenate section 138 for meshing engagement with a complimentary crenate configuration 132 of the grasping portion 128. As discussed above with respect to the crenate configuration 132, the crenate section 138 of the first end 112 is preferably defined by at least one tooth 134 and at least one groove 136. The crenate configuration 132 and crenate section 138 are configured for meshing engagement and accordingly have complimentary structure. It will be recognized by those of ordinary skill in the art that such teeth and grooves

may be configured in a suitable manner or shape in order to achieve the desired function, i.e., meshing engagement for transfer of applied force. Moreover, the shape of the teeth and grooves are preferably complimentary but are not limited as shown. Additionally, one of ordinary skill in the art will recognize that the operative engagement between the handle 105 and second element 104 may have any suitable structure to provide the intended function and this disclosure is not so limited.

[0023] The second element 104, in one embodiment, includes an actuation portion 122 that has at least one slot 124 defined or formed therein. Each slot 124 has a first section 126 configured to engage the force transfer element 120 of the gripping element 106. In one embodiment, the arm portion 118 of a gripping element 106 further includes a pair of arms 146, 148 disposed at opposite ends of the body portion 116 such that the gripping elements 106 are substantially U-shaped. In such embodiment, the second element 104 and the actuation portion 122 thereof may be disposed between the pair of arms 146, 148 of the gripping elements 106.

[0024] As mentioned above, the first element 102 and second element 104 are disposed such that movement of the second element 104 with respect to the first element 102 actuates each at least one first section 126 to contact and move the respective force transfer element 120 thereby actuating the respective element 106 along a respective guide 114 into engagement with the work piece (as shown above) to impart work thereto. As mentioned above, alignment pins 154 are connected to each of the plates 140, 142 of the gripping portion 110 and are disposed in a second section 156 of each slot 124 so that the second opening 152 of the actuation portion 122 remains generally concentrically aligned with the first opening 150 of the gripping portion 110 when the crenate section 138 of the first end 112 meshingly engages the crenate configuration 132 of the second element 104 in order to transfer force thereto and subsequently to the force transfer element 120 and finally the gripping elements 106 as a result of movement of the handle 108 with respect to the second elements 104. Each slot 124 is disposed adjacent to the second opening 152 and external thereto.

[0025] FIG. 5 is a sectioned view of the adjustable gripping tool 100 of FIG. 2, wherein one element of the gripping portion 110 and a portion of the handle 108 have been removed for clarity, and the gripping elements 106 are not actuated. In this embodiment, the meshing engagement of the first end 112 and the second element 104 is clearly illustrated, but this disclosure is not limited to what is shown. The crenate configuration 132 that is formed on an outer perimeter 130 of the grasping portion 128 includes a series of teeth 134 and grooves 136. The crenate section 138 formed on the first end 112 likewise includes a series of teeth 134 and grooves 136. The teeth 134 and grooves 136 on both the second element 104 and first end 112 are configured complimentary for meshing engagement of the crenate configuration 132 and crenate section 138. It will be recognized by one of ordinary skill in the art that the crenate configuration 132 need not be disposed about the entire outer perimeter 130 and may in fact be disposed only adjacent the crenate section 138 to provide the intended function disclosed herein. The force transfer elements 120 are illustrated as disposed in the first section 126 of the slot 124 in the actuation portion 122 because the handle 108 has not been moved relative to the second element 104. The alignment pins 154 are disposed in the second section 156 of the slot 124. In this embodiment, the arm portion 118 includes a pair of arms 146, 148 disposed at opposite ends of the body portion 116 such that the gripping elements 106 are substantially U-shaped. The second element 104 is disposed between the pair of arms 146, 148.

[0026] FIG. 6 is a sectioned view of the adjustable gripping tool 100 of FIG. 2, wherein one element of the gripping portion 110 and a portion of the handle 108 have been removed, and gripping elements 106 are actuated as a result of relative movement between the handle 108 and the second element 104. Movement of the second element 104 with respect to the first element 102 actuates each at least one first section 126 of a slot 124 to contact and move the respective force transfer element 120 thereby actuating each gripping element 106 along the respective guide 114. Consequently, the body portion 116 of each gripping element 106 is disposed in the first opening 150 from which the guides 114 radially extend, in order to engage an object disposed therein (e.g., such as a work piece as described above).

[0027] It will be recognized by those of skill in the art that the first and second openings 150, 152 need not be precisely concentric in order to operate as disclosed and provided the intended function. Rather, references to concentric alignment shall include any alignment of the first and second openings 150, 152 that permits operation as disclosed. It will be recognized by those of skill in the art that in this embodiment the first sections 126 define a path which generally decreases in terms of radial measurement from a center of the second opening 152 from an outer end to an inner end. Alternatively, the guides, slots and force transfer element may be configured to interact in a number of different ways to move the actuation elements into movement with the gripping or work piece engaging elements.

[0028] In one embodiment, each of the slots 124 further includes a second section 156 extending from the first section 126. It will be recognized by those of skill in the art that the second section 156 defines a path which is generally consistent in terms of radial measurement from the center of the second opening 152 from the inner end to an outer end.

[0029] In one embodiment of the present disclosure, the first element 102 further includes a plurality of alignment pins 154 for engaging the second sections 156. Each alignment pin 154 is disposed between an adjacent pair of guides 114 and extends parallel to the force transfer element 120. Apertures are formed in the plates 140, 142 to receive and engage the alignment pins 154. In operation, each one of the alignment pins 154 engages one of the second sections 156 so that during relative movement between the first element 102 and the second element 104, the first and second openings 150, 152 remain generally aligned. It will be recognized by those of skill in the art that the second sections 156 engage the alignment pins 154 in response to the forces induced by the divergent path of the first sections 126 on the force transfer elements 120. As a result, not only do the first and second openings 150, 152 remain generally concentrically aligned, but the gripping elements 106 are actuated along the guides 114 with equal, likewise displacement.

[0030] In one embodiment of the present disclosure, the gripping portion 110 includes five gripping elements 106. However, it would be recognized by those of skill in the art, that the gripping portion 110 need include only at least one gripping or engaging element 106 and that any other suitable number of gripping or work piece engaging elements may be provided. In the embodiment with five gripping elements, the adjustable gripping tool may be advantageously used in con-

nection with pentagonal-shaped work pieces where the gripping elements face-load each of the flats of the work piece. Such a configuration is advantageous compared to conventional tools that point-load a pentagonal-shaped fastener at its corners.

[0031] This disclosure is not limited to the details of the apparatus depicted and other modification and applications may be contemplated. For example, the force transfer elements and alignment pins may be changed as desired for other like bearing elements. The gripping elements themselves may be varied in size, shape, surface finish, body configuration, arm configuration or quantity. Also, the size, shape and position of the openings may be altered as desired to suit particular applications. Further, the first and second elements, gripping elements and other components of the various embodiments of the gripping tool described above may be formed from any suitable material, including without limitation, metal, plastic, composite, natural, synthetic or any other material. Certain other changes may be made in the abovedescribed apparatus without departing from true spirit and scope of the disclosure here involved. It is intended, therefor that the subject matter of the above depiction shall be interpreted as illustrated and not in a limiting sense. The actual scope of the disclosure is intended to be defined in the following claims when viewed in their proper perspective based on the related art.

What is claimed is:

- 1. An adjustable gripping tool for engaging a work piece to impart work thereto, the tool comprising:
 - a first element and a second element disposed for relative movement to generate movement of at least one gripping element;
 - the first element including a handle and a gripping portion that is movably connected to the handle and adapted to engage the work piece, the handle including a first end that operatively engages the second element and the gripping portion including at least one guide defined therein and said at least one gripping element;
 - each said at least one gripping element including a body portion adapted for engaging the work piece, an arm portion configured to engage one said at least one guide and a force transfer element contiguous with the arm portion;

- the second element including an actuation portion having at least one slot therein, each said at least one slot having a first section configured to engage the force transfer element of one said at least one gripping element, such that movement of the second element with respect to the first element actuates each at least one first section to contact and move each respective force transfer element thereby actuating each said at least one gripping element along respective said at least one guide.
- 2. The tool as recited in claim 1, wherein the first end and the second element are disposed in meshing engagement.
- 3. The tool as recited in claim 1, wherein the second element includes a grasping portion formed on an outer perimeter thereof.
- **4**. The tool as recited in claim **3**, wherein the grasping portion includes a crenate configuration.
- 5. The tool as recited in claim 4, wherein the first end includes a crenate section for meshing engagement with the complementary crenate configuration of the grasping portion.
- **6**. The tool as recited in claim **1**, wherein the gripping portion includes a pair of plates disposed on opposed sides of the handle and each pivotally connected to the handle.
- 7. The tool as recited in claim 6, wherein the second element is disposed between the pair of plates.
- 8. The tool as recited in claim 1, wherein the arm portion of the gripping elements further includes a pair of arms disposed at opposite ends of the body portion such that the gripping elements are substantially U-shaped.
- **9**. The tool as recited in claim **8**, wherein the second element is disposed between the pair of arms.
- 10. The gripping tool as recited in claim 1, wherein the gripping portion includes a first opening from which the guides extend.
- 11. The gripping tool as recited in claim 10, wherein the actuation portion includes a second opening such that each said at least one slot is disposed adjacent the second opening external thereto.
- 12. The gripping tool as recited in claim 11, wherein the first opening and the second opening are generally concentrically aligned.
- 13. The gripping tool as recited in claim 2, wherein the meshing engagement is defined by cooperative contact between at least one tooth and at least one groove.

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